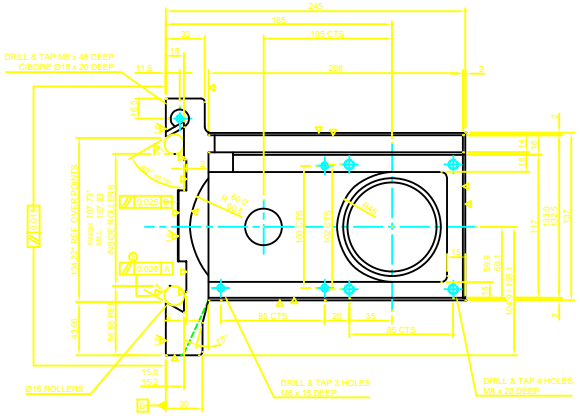


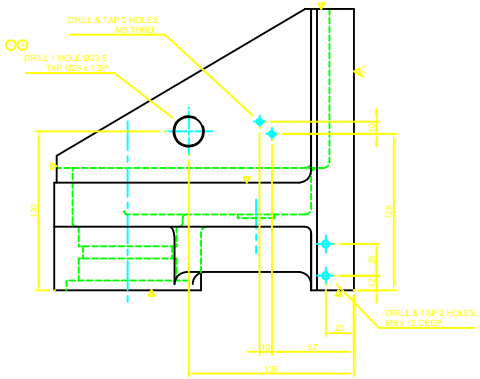


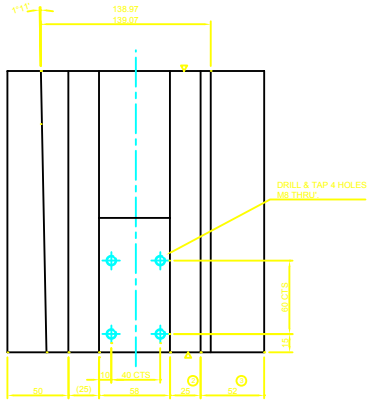


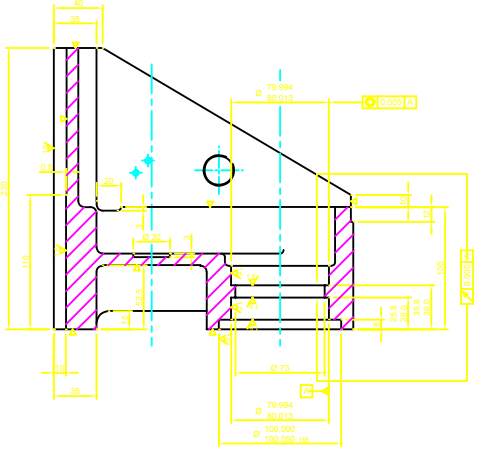


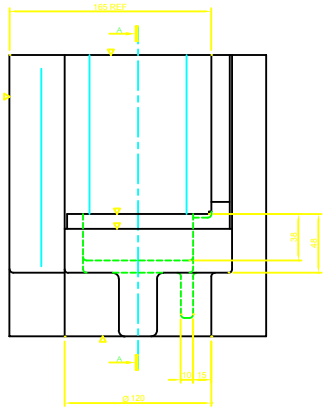


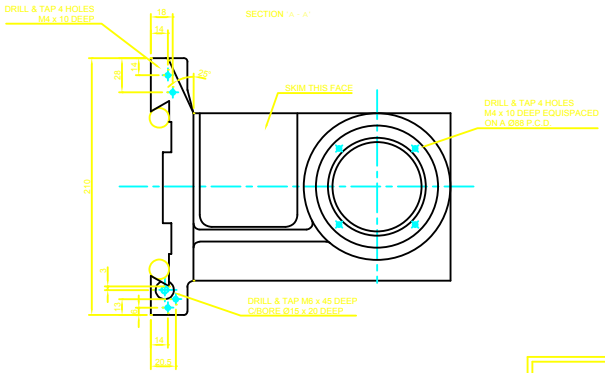


SECTION "A – A"

TOLERANCES ON SAND CAST DIMENSIONS ± 1%

MACHINE WHERE MARKED ▽ TO Ra 3.2 MICROMETER

CASTING TO BE STRESS RELIEVED

DENFORD
COMPUTERISED MACHINES AND SYSTEMS

UNLESS STATED OTHERWISE
ALL DIMENSIONS ARE IN mm
LIMITS ON DIMENSIONS ANGULAR ± 0.5°
LINEAR / DIAMETRAL ± 0.25mm
ALL THREADS TO BE CLASS 6H / 6g
UNSPECIFIED GEOMETRIC TOLERANCES TO LIE WITHIN THE TOLERANCE ZONE

| N° | ALTERATION | ISSUE |
|---|---|---|
| | ORIGINAL ISSUE | 1 |
| | RE-DRAWN ON CAD J.BOYLE 02.02.99 | |
| | WAS TAPPED M25 x 1.5p J.BOYLE 22.06.99 | 2 |
| | WAS 55 WAS 22 J.BOYLE 10.11.99 | 3 |
| | HOLE WAS R22.1 I.VICKERY 29.01.01 | 4 |
| | GEOMETRIC TOLERANCE ADDED I.VICKERY 11.10.01 | 5 |

| | |
|---|---|
| DRAWN | JMB |
| CHECKED | |
| DATE | 11.03.99 |
| SCALE | 1:2 |
| MATERIAL | CAST IRON GRADE 17 |
| TITLE | TRIAC MILLING HEAD |
| PART N° | TR3/101 |

3RD