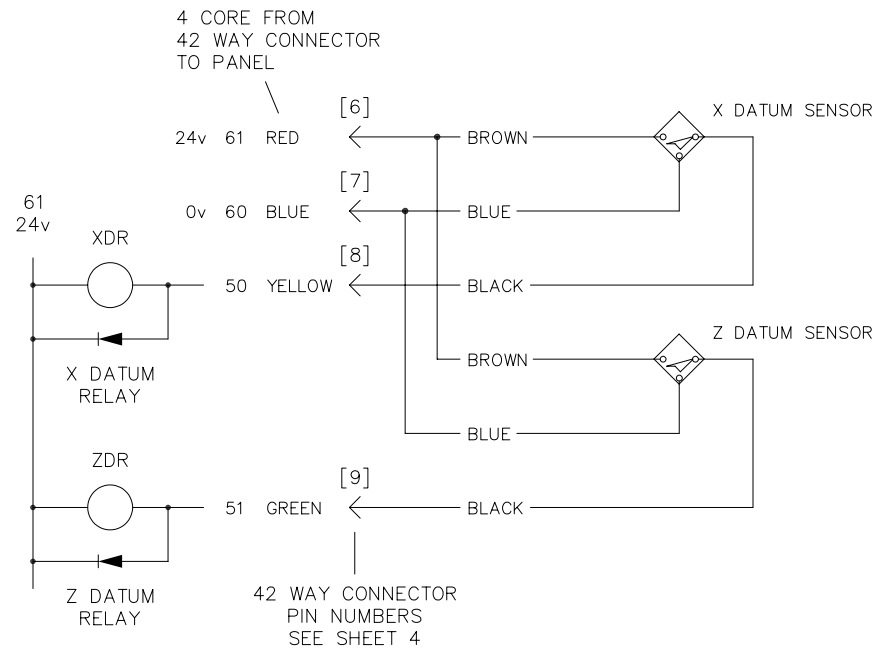


TB1 DATUMS AND LIMITS
(J6)

DENSTEP CONTROL BOARD
SEE SHEET 5

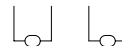
IF IN DOUBT ASK



50 61 51 61

A1	A2	A1	A2
X	D	Z	D
R		R	
13	14	13	14

56 55 57 56



BEAD CAPACITORS
RS 264-5015

LED INDICATOR

DATUM SEQUENCE

MACHINE POWERED UP	LED ON
MACHINE MOVES ONTO SENSOR	LED OFF
MACHINE BACKS OFF FROM SENSOR	LED ON

NOVATURN
DATUM CIRCUIT
DETAILS

SHEET 10
NOVATURN
DENSTEP

DENFORD LIMITED BRIGHOUSE WEST YORKSHIRE

DRN BY A McHENRY

DATE 15-10-99

NVT-D10A