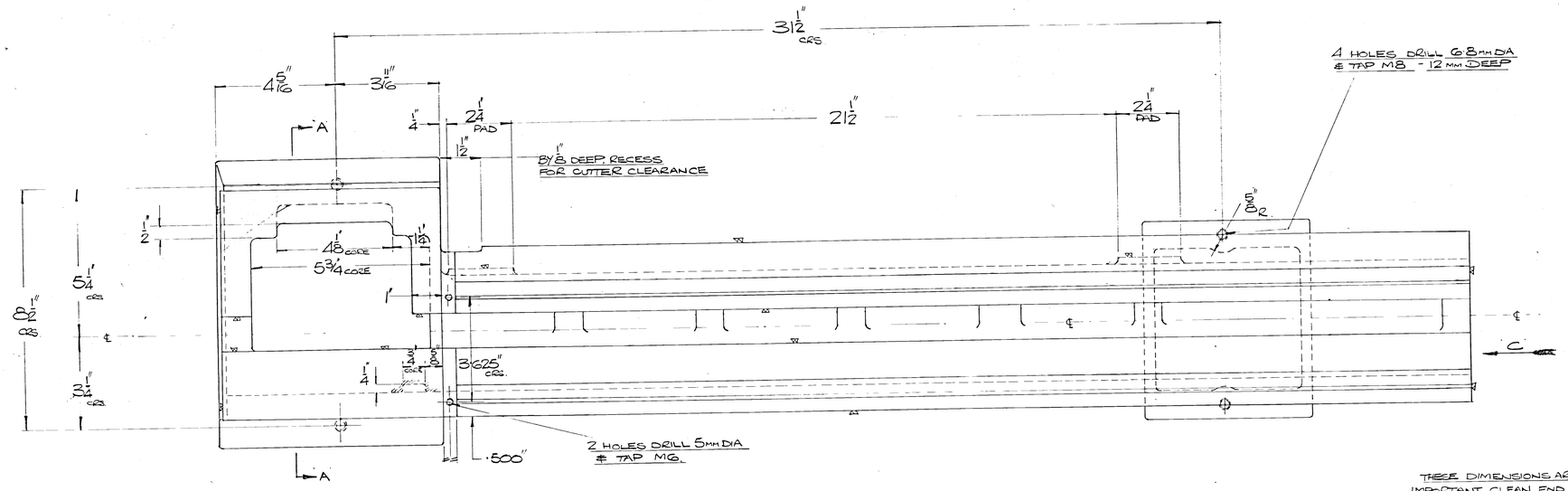
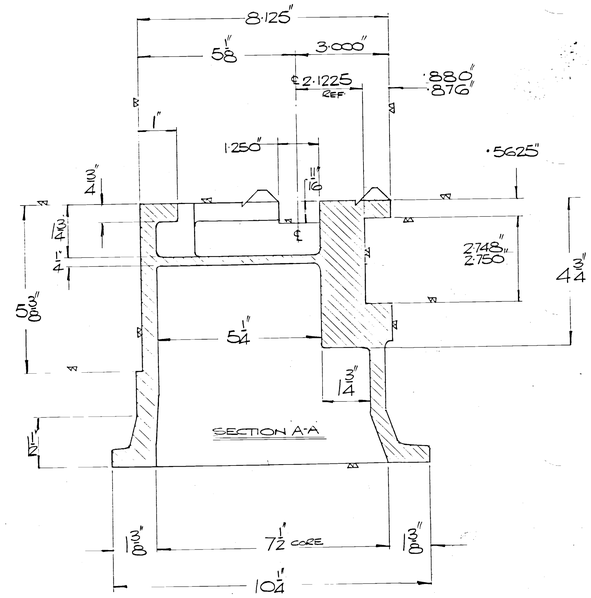
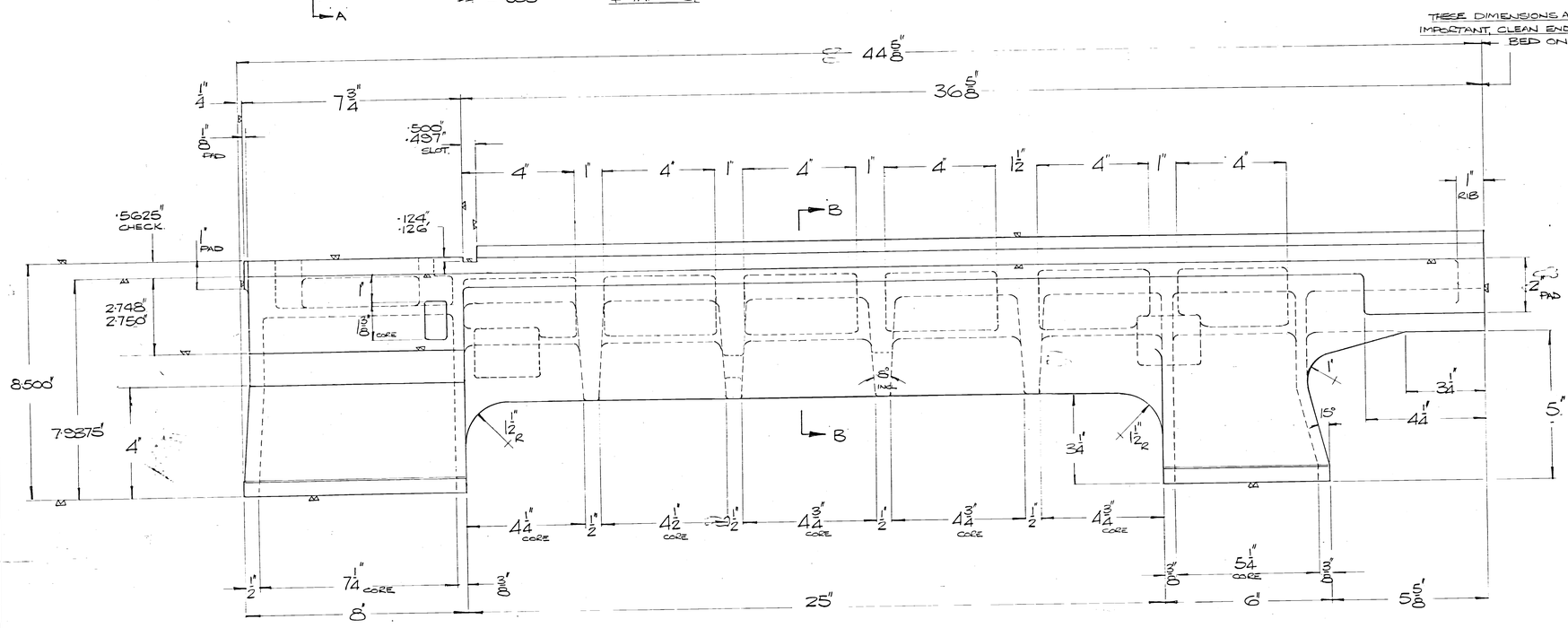
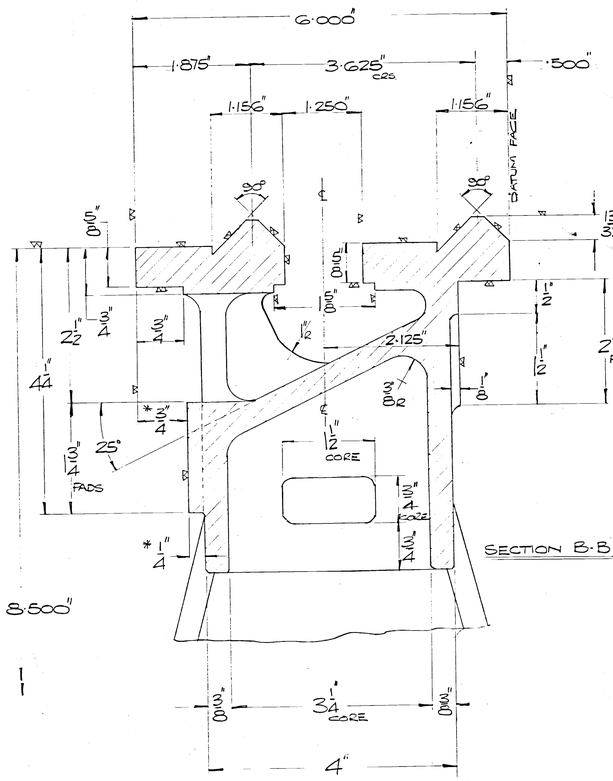
IF IN DOUBT ASK.

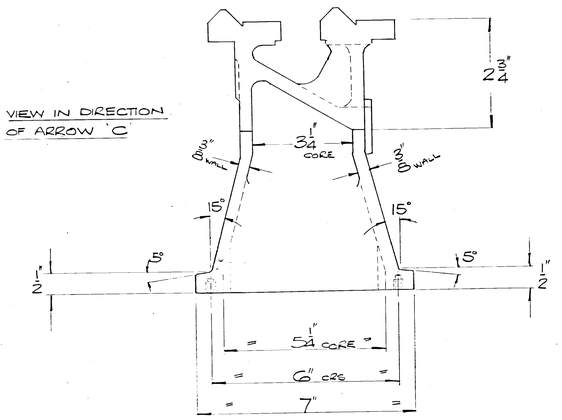
DRG. No.











* THIS DIMENSION IS NOT IMPORTANT PROVIDED THAT THE TWO MACHINED PAD SURFACES ARE PARALLEL WITH THE MACHINED VEES ON TOP OF THE BED.

No.	DESCRIPTION	CHK'D.	APP'D.	DATE
	ALTERATIONS			

DENFORD MACHINE TOOLS LTD. BRIGHOUSE, YORKSHIRE.

'VICEROY' B.V.S & SYNCHRO METAL LATHE — STANDARD BED (WITH SUMP)

LIMITS ON DIMENSIONS UNLESS OTHERWISE STATED.
ANGULAR ± 1/2° 3 PLACE DECIMAL ± ·005"
FRACTIONAL ± ·010" 4 PLACE DECIMAL ± ·0005"

MATL. CAST IRON
MATL. SIZE CASTING
No. REQD. ONE.
MACHINE AT W
GRIND AT 'G'

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE
W.				1·11·79	1/2 x FULL & FULL

DRAWING No. BVS.100/402