



1 THESE DIMENSIONS ARE FOR MILLING
VEES PARALLEL BEFORE MILLING THE 1:1 TAPER

TOLERANCES ON Φ AND CAST
DIMENSIONS $\pm 1\%$
MACHINE WHERE MARKED ∇
TO ± 0.2 MICROMETER
CASTING TO BE STRESS RELIEVED

DENDFORD		UNLESS STATED OTHERWISE ALL DIMENSIONS ARE IN mm LIMITS ON DIMENSIONS: FINISH ± 0.075 MACHINE ± 0.15 CASTING ± 0.3 MACHINE SURFACES AS INDICATED ABOVE ALL THERAS TO BE CLASS BY / 40 UNLESS OTHERWISE SPECIFIED TOLERANCES TO BE CLASS BY / 40	
DATE	16.12.98	CHECKED	3
SCALE	1:1	CASITION	11
TITLE	CAST IRON CRANE 11		
PART N°	RM1/401		

REV	DESCRIPTION	DATE	BY	CHKD
01	AS DESIGNED	16.12.98	J.BROYE	
02	13 WAS 6.5			
03	33 DEPTH WAS 38			
04	10 DEEP WAS 12			
05	11/DEPT 01.12.00			
06	WAS 64			
07	J.BROYE 12.08.99			
08	WAS 15			
09	ORIGINAL ISSUE			
10	ALTERATION			
11	ISSUE			