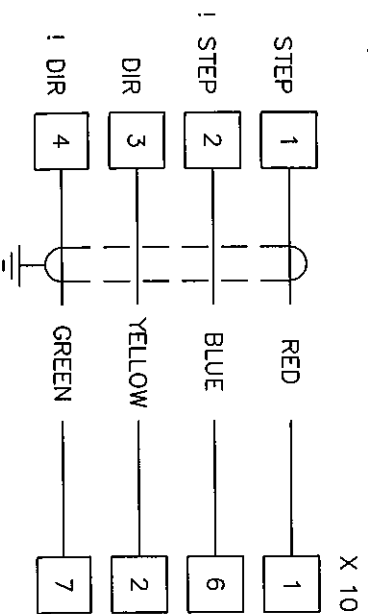


CN1
36 WAY HONDA

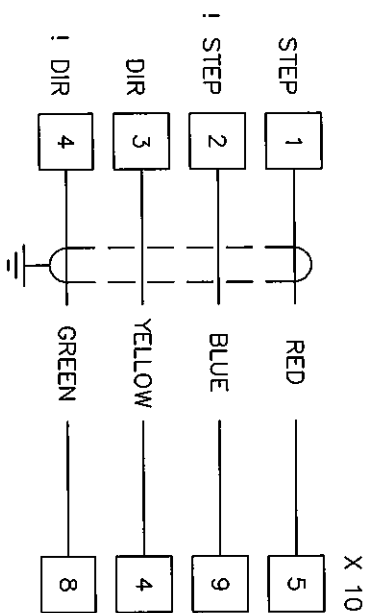


24v 13 — BLUE 61
ENABLE 14 — BLUE 43

TOP VIEW OF
CONNECTOR

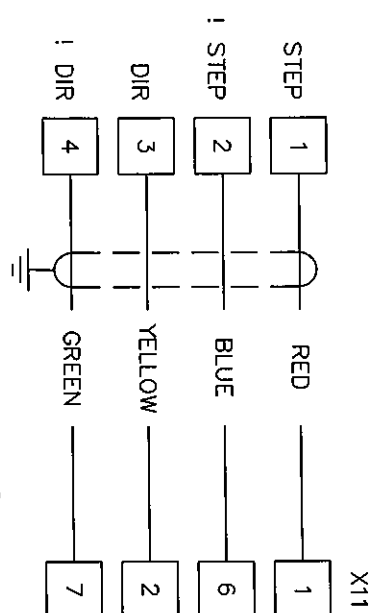
19	21	23	25	27	29	31	33	35
20	22	24	26	28	30	32	34	36
1	3	5	7	9	11	13	15	17
2	4	6	8	10	12	14	16	18

CN1
36 WAY HONDA



24v 13 — BLUE 61
ENABLE 14 — BLUE 43

CN1
36 WAY HONDA

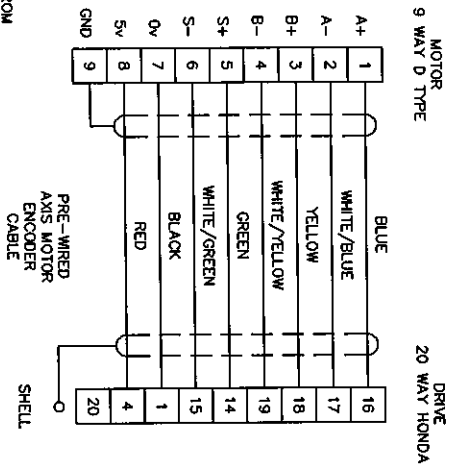


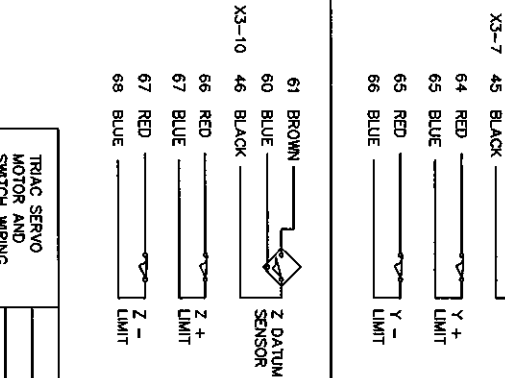
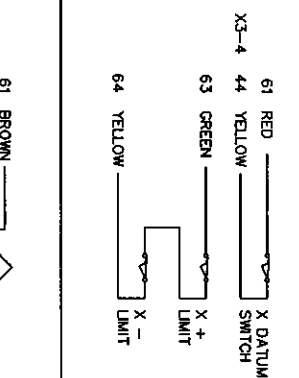
BRAKE 7 — BLUE 50 — ZBR 60
COM 10 — BLUE 60
24v 13 — BLUE 61
ENABLE 14 — BLUE 43

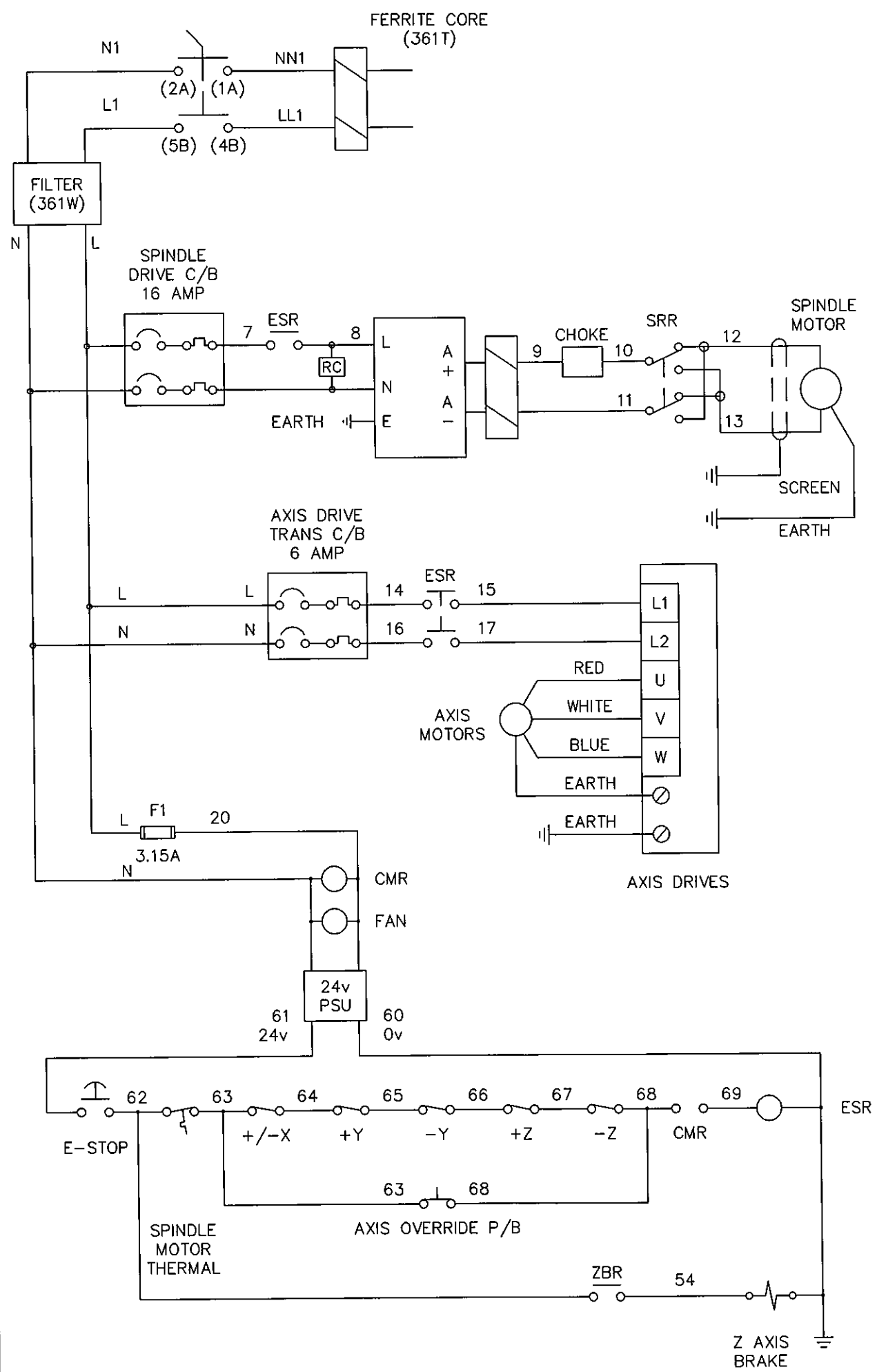
AXIS DRIVE
SIGNALS

MILLER

PLUG REMOVED FROM
X AXIS MOTOR SO
THAT CABLE CAN RUN
THROUGH CONDUIT







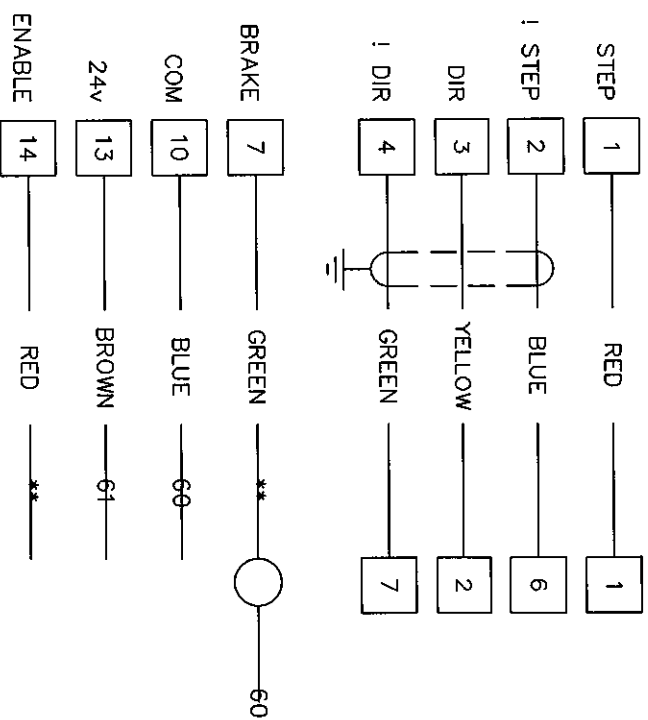
TRIAC SERVO
 MAIN POWER
 SCHEMATIC

TOP VIEW OF
CONNECTOR

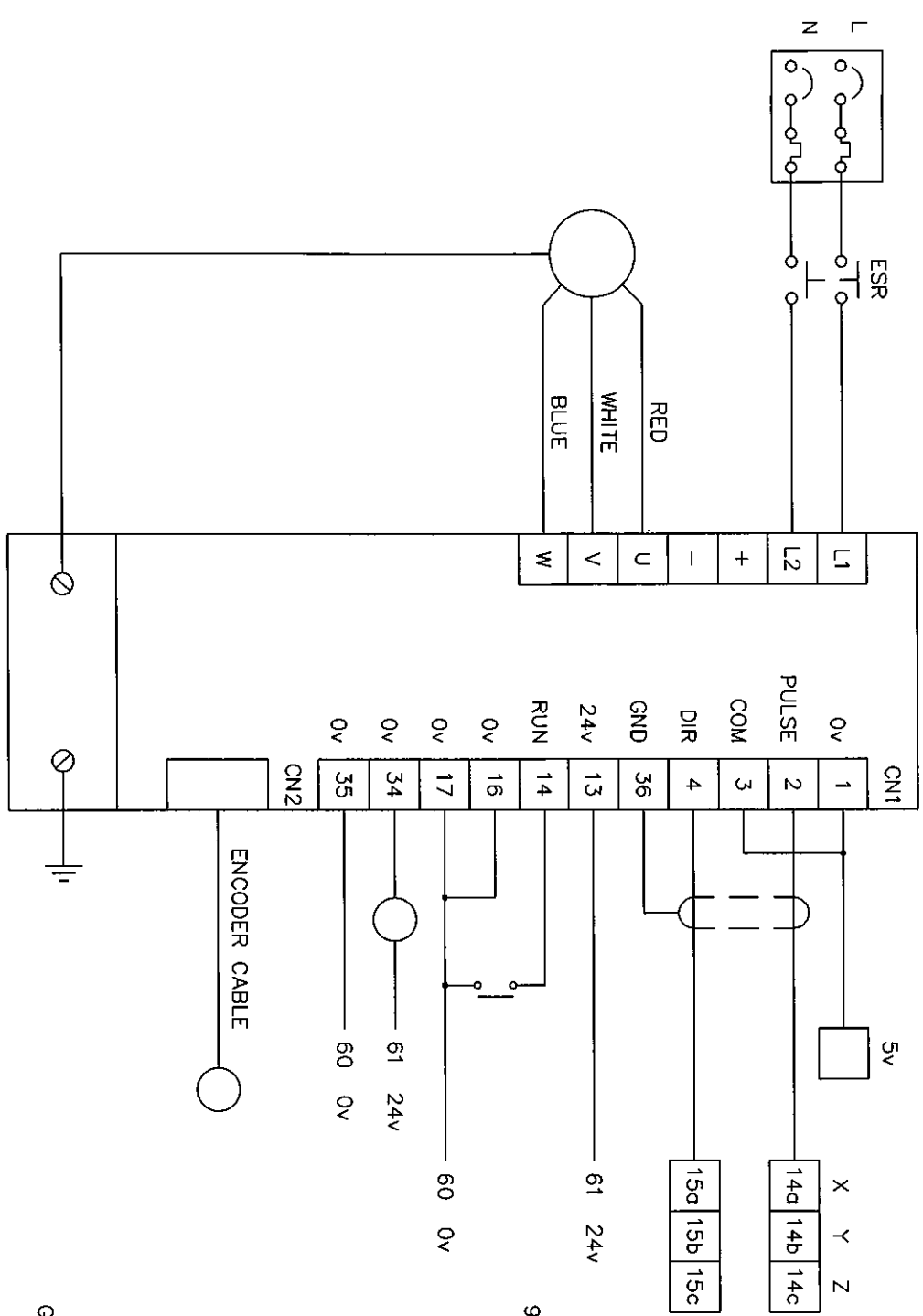
19	21	23	25	27	29	31	33	35
20	22	24	26	28	30	32	34	36

1 18

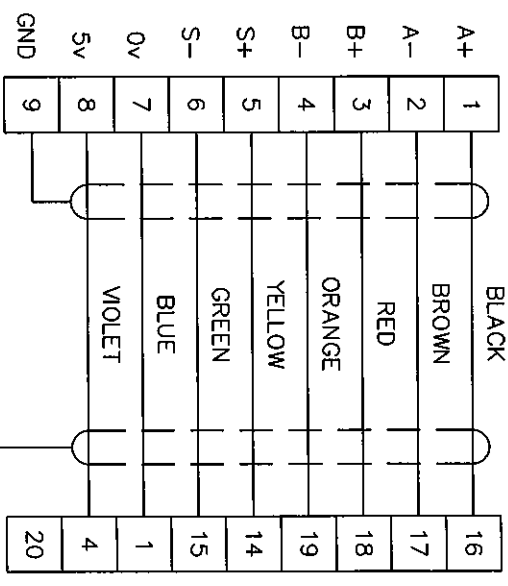
CN1
36 WAY HONDA



OMRON AXIS DRIVE



MOTOR 9 WAY D TYPE



DRIVE 20 WAY HONDA

SHELL

PROJECT LEAD THE WAY

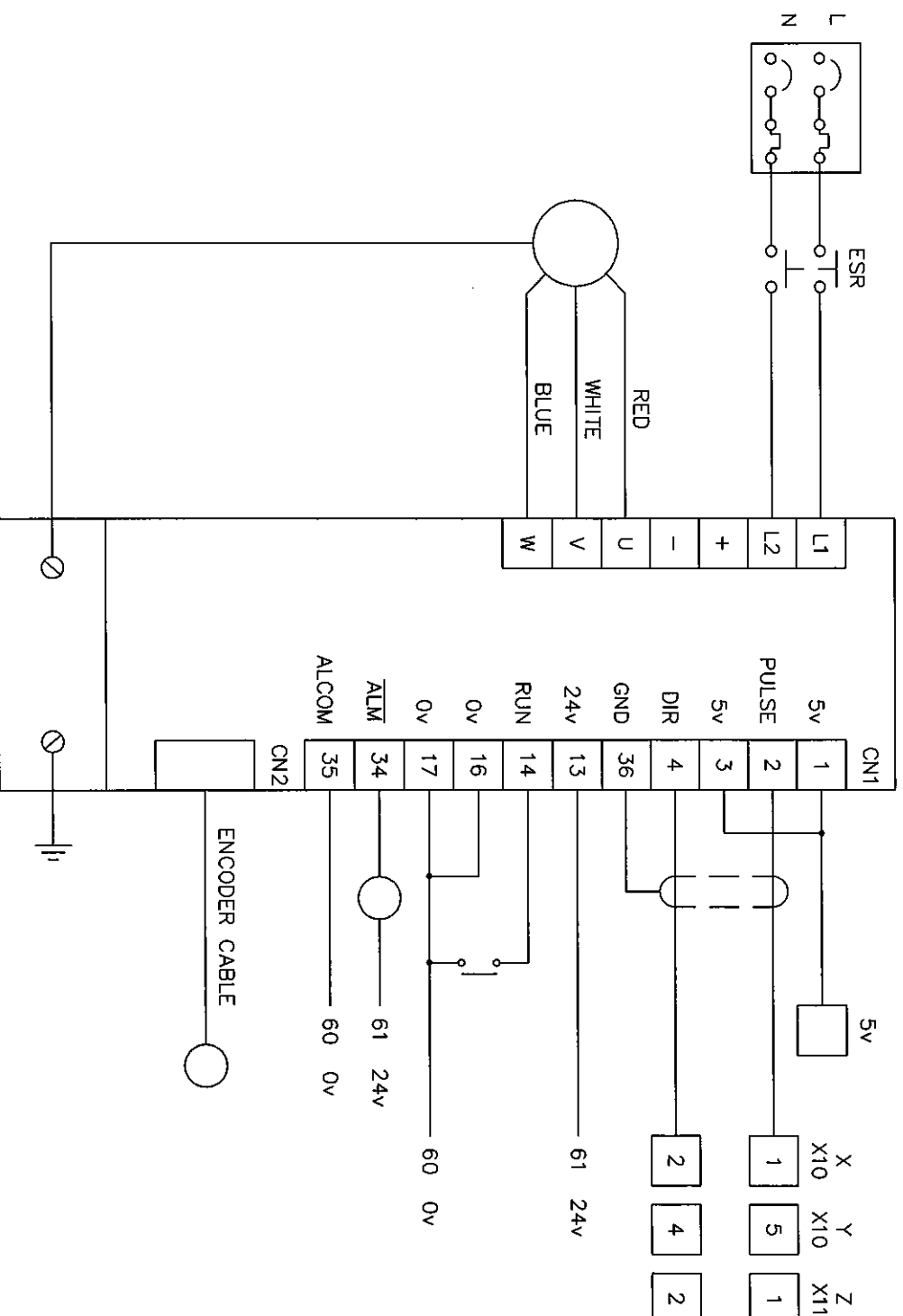
MAIN POWER
SCHEMATIC

SHEET *

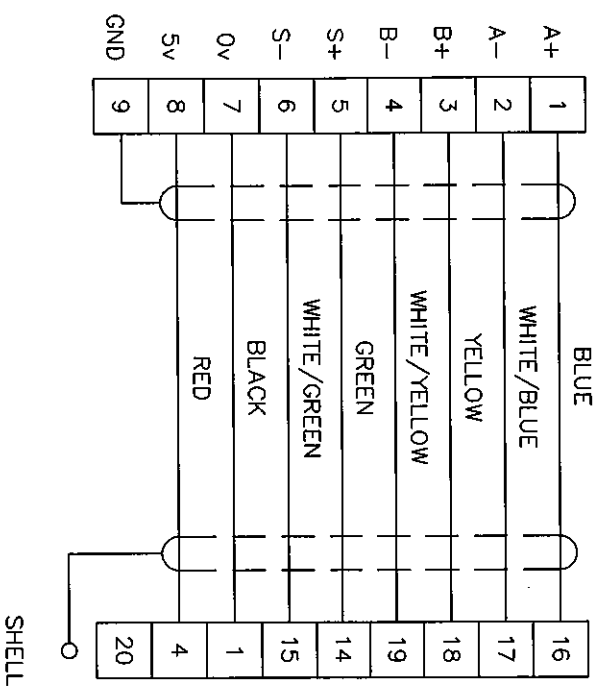
MILLER

PLTW

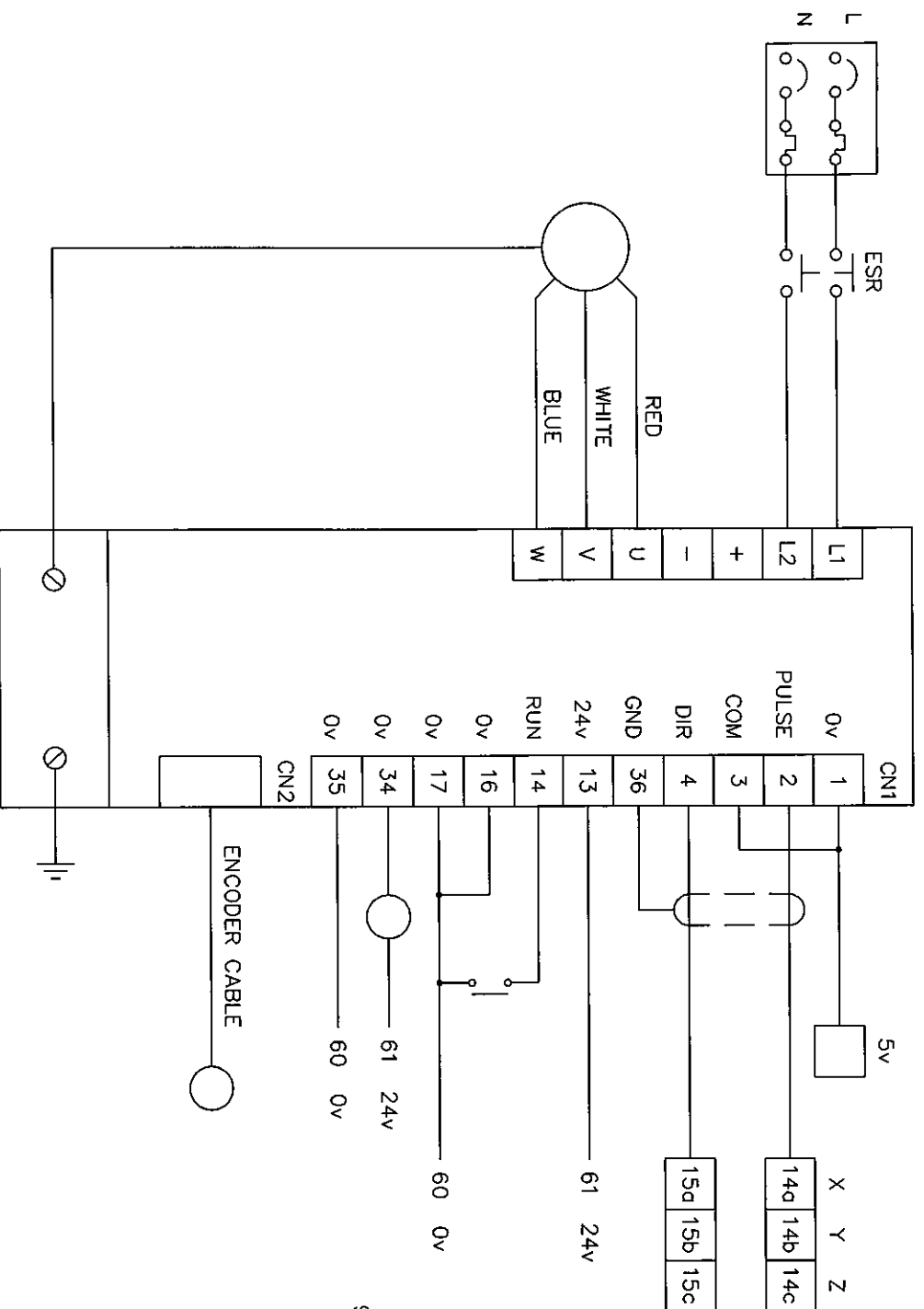
OMRON AXIS DRIVE



MOTOR DRIVE
9 WAY D TYPE 20 WAY HONDA

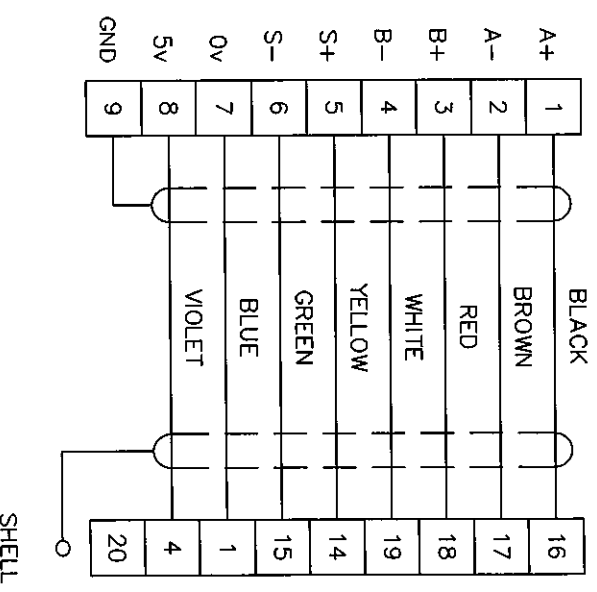


OMRON AXIS DRIVE

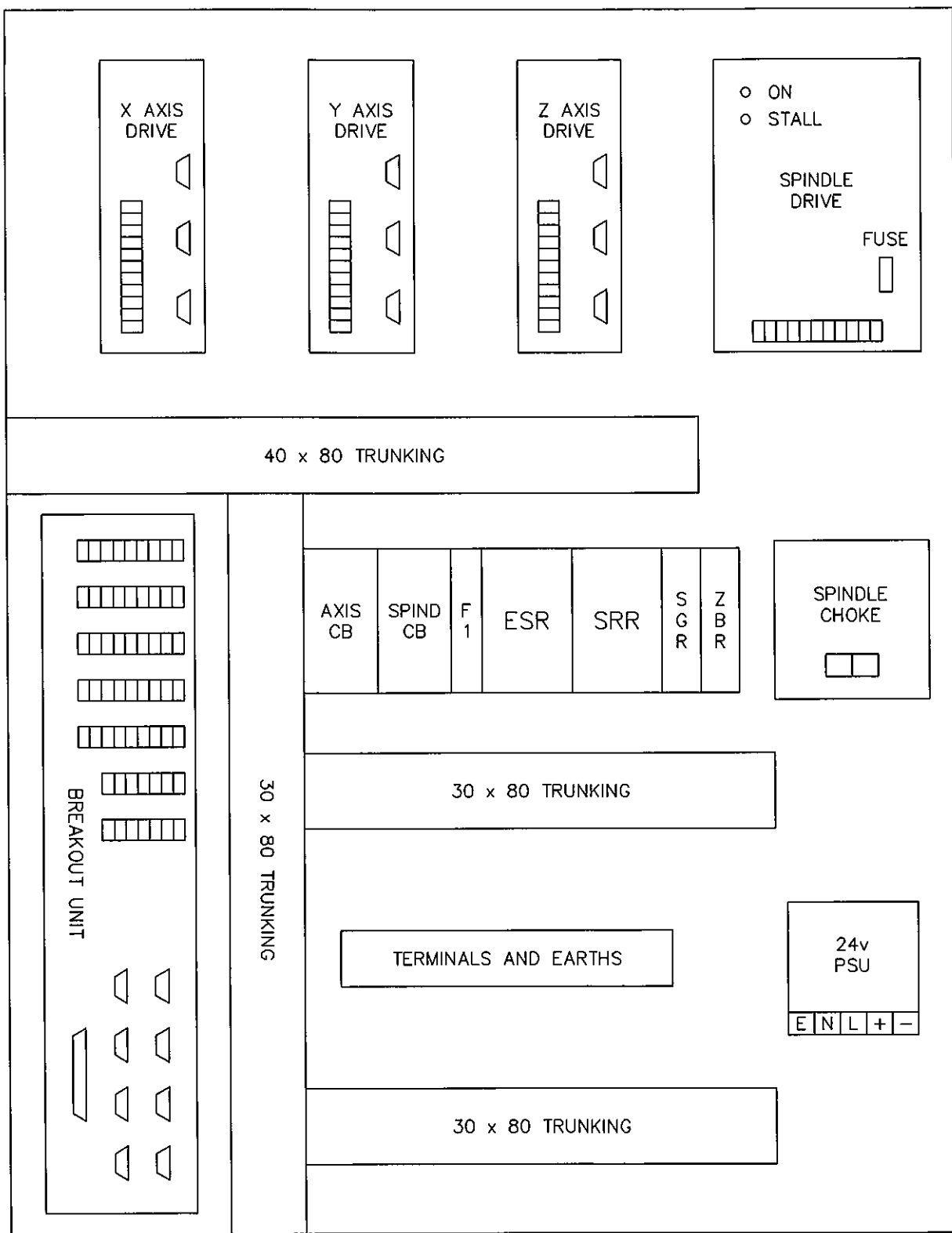


MOTOR
9 WAY D TYPE

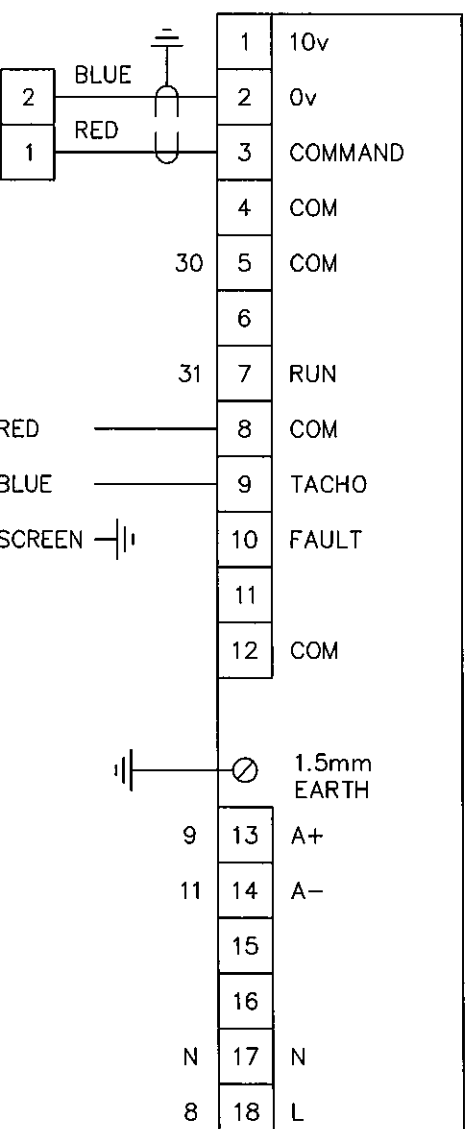
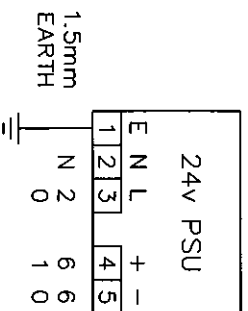
DRIVE
CN2 20 WAY



TRIAC SERVO
PANEL LAYOUT

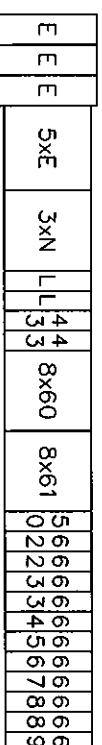
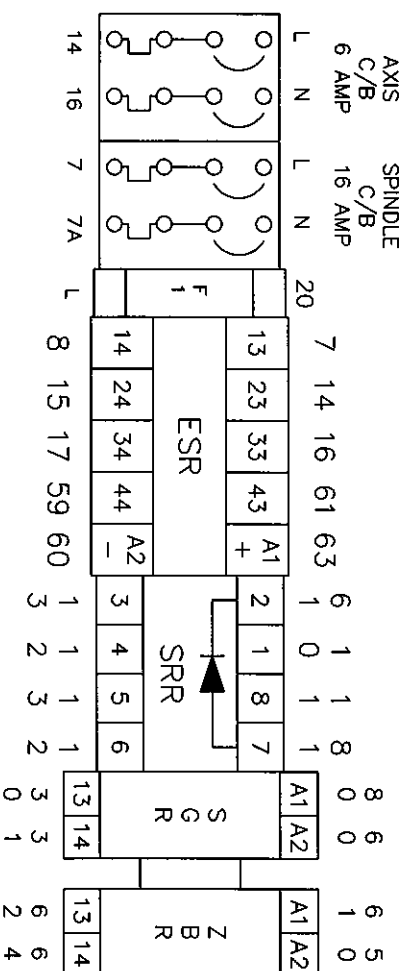
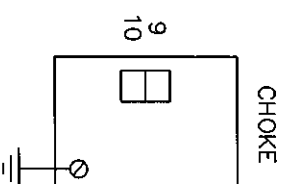
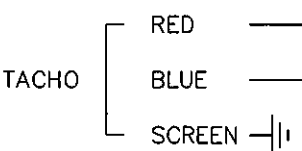


F1 24v PSU + FAN 3.15 AMP



0 - 10v
FROM
BREAKOUT UNIT

X7

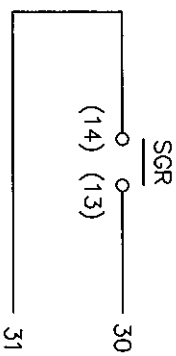
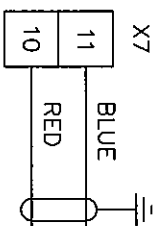


TRIAC SERVO
RELAY
WIRING

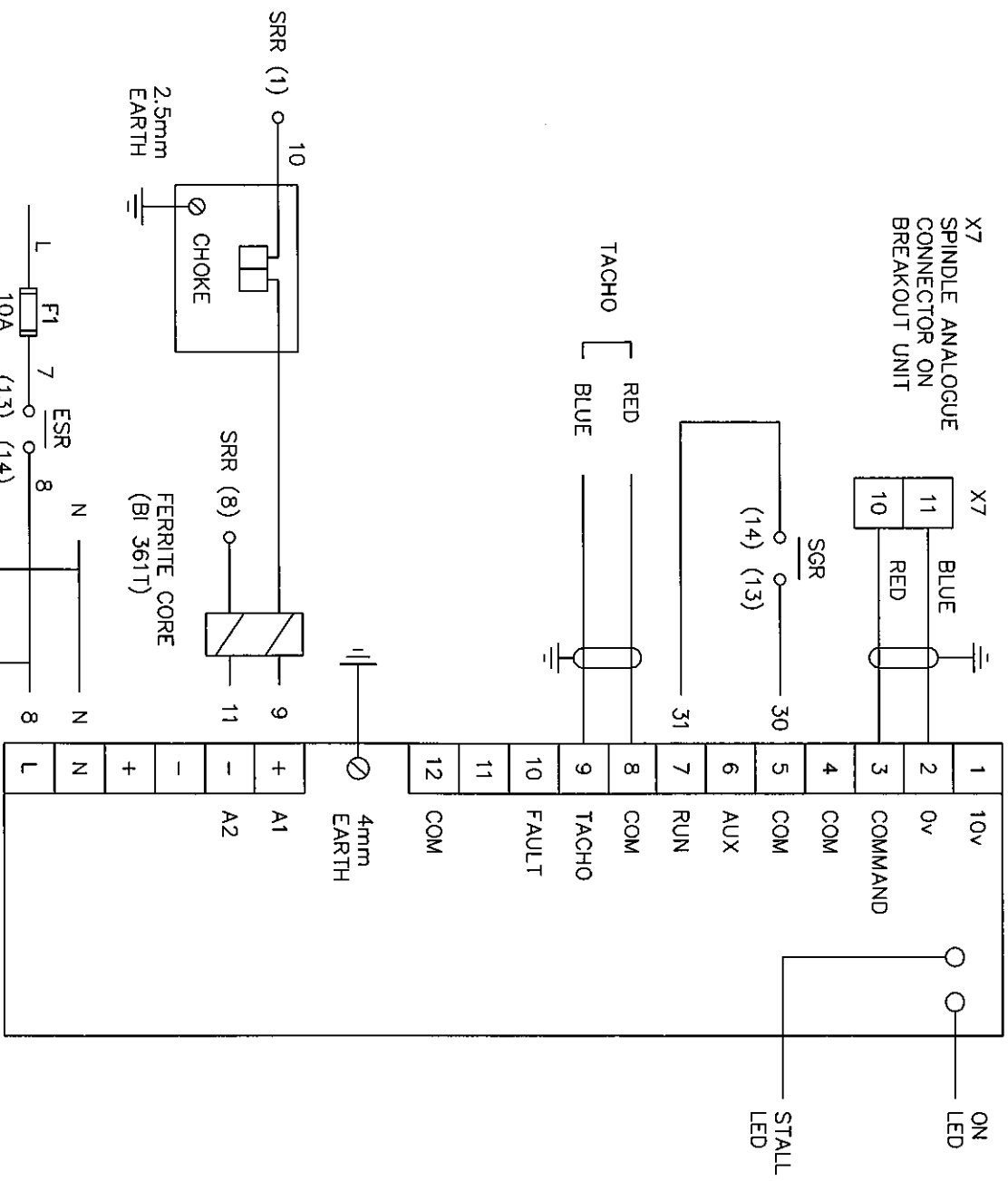
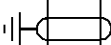
2 CORE SCREEN
EARTH AT DRIVE END

SPINDLE DRIVE
SPRINT 1600i

X7
SPINDLE ANALOGUE
CONNECTOR ON
BREAKOUT UNIT

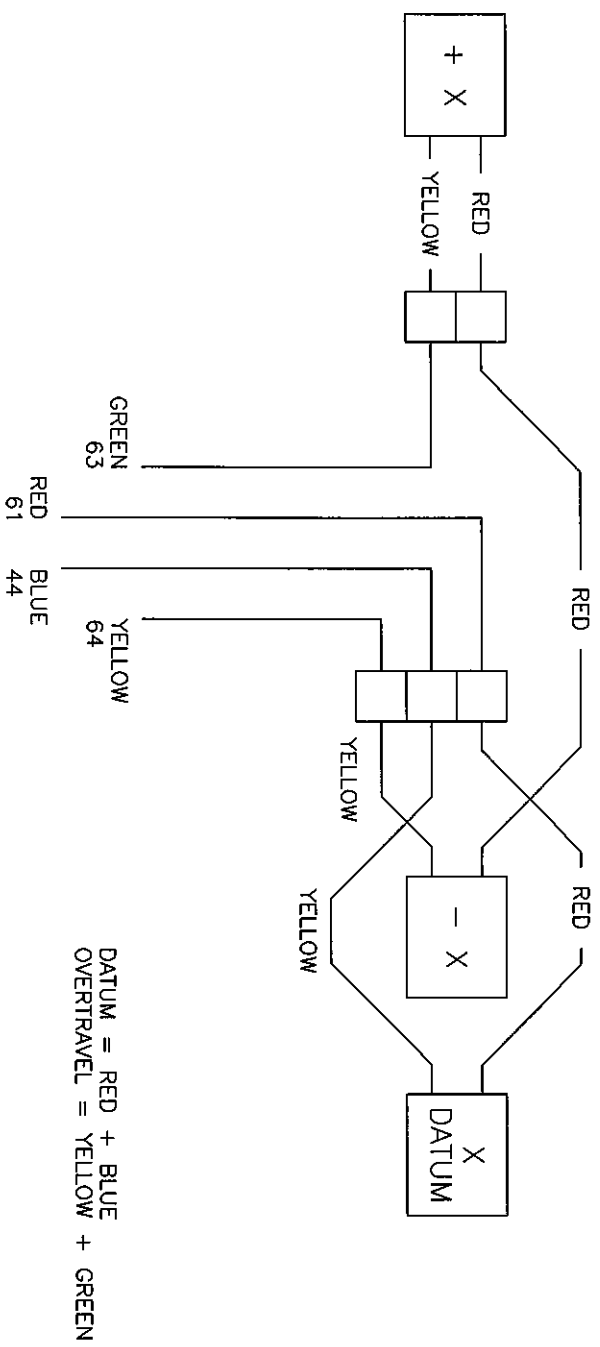


TACHO
[RED
BLUE



SUPPRESSOR
(RS 210-364)

IF IN DOUBT ASK



TRIAC SERVO
X AXIS SWITCHES

VMCSERVO

DENFORD LIMITED

DATE 7-11-2001

DRN BY A McHENRY

