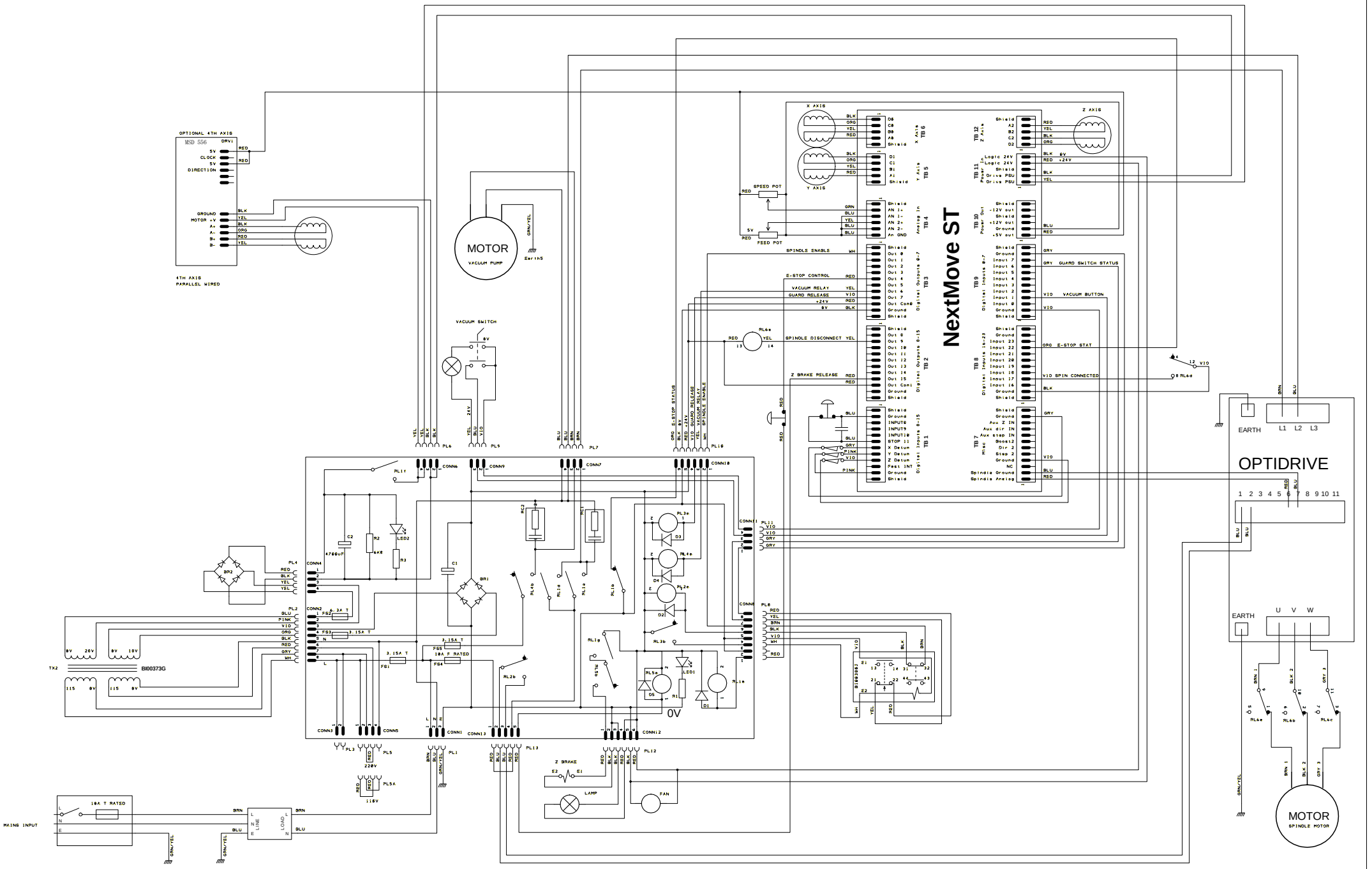

RL1: E-STOP
RL2: SPINDLE ENABLE
RL3: GUARD RELEASE
RL4: VACUUM RELAY
RL5: Z AXIS BRAKE RELEASE
RL6: SPINDLE DISCONNECT

D: CROSS MONITORED GD & ESTOP

E	D	C	B	A	Drawn	Check	Projection
	14/12/09	4/1/07	13/9/06	15/02/05	S. ODDY	S. ODDY	Do Not Scale
Drn	Drn	Drn	Drn	Project			Client
	SO	SO	S.O.	COMPACT 1000 PRO			
Chk	Chk	Chk	Chk	Title			Filename
	SO	SO	S.O.	ELECTRICAL SCHEMATIC			

Drawing No. MRC003000D

Sheet 1 of 1