

CNC MACHINES ELECTRICAL RECORD

MODEL CYCLONE	MACHINE SERIAL No. CY 03079B	DESPATCH DATE JULY 1989	CUSTOMER SOUTH WEST DURHAM TRAINING LTD
ADDRESS			ORDER No. 8531
INPUT SUPPLY DETAILS	VOLTS 415	PHASE 3	Hz 50
CURRENT DEMAND PER PHASE 19A			
CONTROL SUPPLIER FANUC	MODEL OT-A	SERIAL No. 5615	SOFTWARE VERSION 0602-05

MOTORS

	MAKE	MODEL	SERIAL No.	Nm	VOLTS	Hz	PHASE	HP/KW
SPINDLE	A.B.B.	100LA28F130-4			415		3	2.5
X AXIS	S.E.M.	30E4-52		1.1	140		DC	
Y AXIS	N/A							
Z AXIS	S.E.M.	30E4-52		1.1	140		DC	
4th AXIS	N/A							
TOOLCHANGER	BARUFFALDI	RH80-6	83348		110	50	3	
COOLANT	SACEMI	IMM50			415	50	3	
LUBE	SIEBE INTERLUBE	LUBEPLUS			110	50	1	
HEAD								
SWarf CONVEYOR								

DRIVES

	MAKE	MODEL	SERIAL No.
SPINDLE	I.M.O. JAGUAR	C.D.	098261
X AXIS	NORWIN	2110	8906041
Y AXIS	N/A		
Z AXIS	NORWIN	2110	890-7007
4th AXIS	N/A		

ENCODERS

	MAKE	MODEL	SERIAL No.
SPINDLE			
X AXIS			
Y AXIS			
Z AXIS			
4th AXIS			

CNE MACHINES ELECTRICAL RECORD

MODEL CYCLONE	MACHINE SERIAL No. CY 03079B	DESPATCH DATE JULY 1989	CUSTOMER SOUTH WEST DURHAM TRAINING
CONTROL OPTIONS FITTED			ORDER NUMBER 8531
POWER CHUCK CONTROL N/A			
PROGRAMMABLE TAILSTOCK N/A			
BARFEED N/A			
PNEUMATIC VICE N/A			
SCHEMATIC DRAWING NUMBERS			
PANEL DIAGRAM NUMBER(S)			
LADDER DIAGRAM NUMBER P.L.C. 4.049			
COMMENTS / NOTES			
			SIGNATURE M IRONMONGER

CY 4.049

N0535 P 25

N0536 P 60

N0537 P

N0700 P 8000

N0701 P 1000

N0702 P _____ 0

N0703 P _____ 0

N0704 P - 168000

N0705 P - 210000

N0706 P - 0

N0707 P -

N0708 P _____

N0900 P 0 0 0 1 0 0 0 0

N0901 P 11100000

N0902 P 0 0 0 0 0 0 0 0

N0903 P 00000000

N0904 P 0 0 0 0 0 0 0 0

N0905 P 0 0 0 0 0 0 0 1

N0906 P 0 0 0 0 0 0 0 1

N0907 P 01000000

N0908 P 0 0 0 0 0 0 0 0

N0909 P 01000011

N0910 P _ _ _ _ _

N0911 P _ _ _ _ _

N0912 P _ _ _ _ _

N0913 P _ _ _ _ _

LIST ANY SPECIAL CHANGES NECESSARY FOR THIS MACHINE BELOW:

N _ _ _ _ P _ _ _ _ _

N _____ P _____

N _ _ _ _ P _ _ _ _ _

N _ _ _ _ P _ _ _ _ _

N _ _ _ _ P _ _ _ _ _

N _ _ _ _ P _ _ _ _ _

N _ _ _ _ P _ _ _ _ _

N _ _ _ _ P _ _ _ _ _

N P

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GE FANUC OT MODEL A DATA SHEET

CUSTOMER : DEN FORD
 CONTRACT NO. : 1000444 005
 MODEL NO. : A02B-0083-0501
 SERIAL NO. : 5615
 SETTING OF INPUT : (V/HZ)

DATE OF ASSEMBLING: APR. 89
 DATE OF TEST : 27 APR. 89
 CHECKED BY : HOMMA

*****	SPECIAL	PARAMETER	SETTING	*****
N900	0 0 0 1	0 0 0 0	N908	0 0 0 0 0 0 0 0
N901	1 1 1 0	0 0 0 0	N909	0 0 0 0 0 0 1 1
N902	0 0 0 0	0 0 0 0	N910	0 0 0 0 0 0 0 0
N903	0 0 0 0	0 0 0 0	N911	0 0 0 0 0 0 0 0
N904	0 0 0 0	0 0 0 0	N912	0 0 0 0 0 0 0 0
N905	0 0 0 0	0 0 0 1	N913	0 0 0 0 0 0 0 0
N906	0 0 0 0	0 0 0 1	N914	0 0 0 0 0 0 0 0
N907	0 1 0 0	0 0 0 0	N915	0 0 0 0 0 0 0 0

*EDITION OF P.C.B. & ROM

SPECIFICATION	:EDIT:	SPECIFICATION	:EDIT:	SPECIFICATION	:EDIT:
A16B-1010-0150	:05A:	A16B-1210-0820	:B10:	A02B-0083-11501/0602	:05E
	:	A16B-1210-0800	:09B:	A02B-0083-11501/0602	:05E
	:		:		:
	:		:		:
	:		:		:
	:		:		:

SPECIFICATION	REMARKS	DESCRIPTION	QTY
MASTER PCB		A02B-0083-H001	1
POWER STABILIZER		A02B-00083-H011	1
BATTERY UNIT		A02B-0083-H021	1
=====	=====	=====	=====
NAME PLATE GEF		A02B-0083-H185	1
I/O CAD C1	B/O	A02B-0083-J050	0
BASIC FUNCTION	A02B-0083-H501/0602		1
OPTION ASSEMBLY	A02B-0083-J501/0602		1
GRAPHIC DISPLAY CA		A02B-0083-J080	1
=====	=====	=====	=====
PMCL FUNCTION		A02B-0083-J890	1
S4, ADD. AX POS. C		A02B-0084-J100	1
S4,S5, DIGITS COMM		A02B-0083-J843	1
MULTIPLE REPETITIV		A02B-0083-J840	1
CHEMFERING CORNER		A02B-0083-J853	1
GRAPHIC DISPLAY		A02B-0083-J823	1
CONV PRG WITH GRAP		A02B-0083-J807	1
MENU PROGRAM.		A02B -0083-J806	1
TOOL NOSE RADIUS		A02B-0083-J812	1
READER PUNCHER INE		A02B-0083-J800	1
=====	=====	=====	=====
INPUT UNIT		A14B-0076-B001	1
MDI/ CRT 9'		A02B-0083-C102	1
PUNCH PANEL		A02B-0083-K110	1
MACHINE CONTR, PAN		A02B-0083-C141	1

Back Order

GE FANUC OT MODEL A DATA SHEET

CUSTOMER : DEN FORD
 CONTRACT NO. : 1000444 005
 MODEL NO. : A02B-0083-B501
 SERIAL NO. : 5615
 SETTING OF INPUT : (V/HZ)

DATE OF ASSEMBLING: APR. 89
 DATE OF TEST : 27. APR. 89
 CHECKED BY : HOMMA

****	SPECIAL	PARAMETER	SETTING	****
N900	0 0 0 1	0 0 0 0	N908	0 0 0 0 0 0 0 0
N901	1 1 1 0	0 0 0 0 0	N909	0 0 0 0 0 0 1 1
N902	0 0 0 0	0 0 0 0 0	N910	0 0 0 0 0 0 0 0
N903	0 0 0 0	0 0 0 0 0	N911	0 0 0 0 0 0 0 0
N904	0 0 0 0	0 0 0 0 0	N912	0 0 0 0 0 0 0 0
N905	0 0 0 0	0 0 0 0 1	N913	0 0 0 0 0 0 0 0
N906	0 0 0 0	0 0 0 0 1	N914	0 0 0 0 0 0 0 0
N907	0 1 0 0	0 0 0 0 0	N915	0 0 0 0 0 0 0 0

*EDITION OF P.C.B. & ROM

SPECIFICATION	:EDIT:	SPECIFICATION	:EDIT:	SPECIFICATION	:EDIT:
A16B-1010-0150	:05A:	A16B-1210-0820	:B10:	A02B-0083-11501/0602	:05E
	:	A16B-1210-0800	:09B:	A02B-0083-11501/0602	:05E

SPECIFICATION	REMARKS	DESCRIPTION	QTY
MASTER PCB		A02B-0083-H001	1
POWER STABILIZER		A02B-00083-H011	1
BATTERY UNIT		A02B-0083-H021	1
=====	=====	=====	=====
NAME PLATE GEF		A02B-0083-H185	1
I/O CAD C1	B/O	A02B-0083-J050	0
BASIC FUNCTION	A02B-0083-H501/0602		1
OPTION ASSEMBLY	A02B-0083-J501/0602		1
GRAPHIC DISPLAY CA		A02B-0083-J080	1
=====	=====	=====	=====
PMCL FUNCTION		A02B-0083-J890	1
S4, ADD. AX POS. C		A02B-0084-J100	1
S4,S5, DIGITS COMM		A02B-0083-J843	1
MULTIPLE REPETITIV		A02B-0083-J840	1
CHEMFERING CORNER		A02B-0083-J853	1
GRAPHIC DISPLAY		A02B-0083-J823	1
CONV PRG WITH GRAP		A02B-0083-J807	1
MENU PROGRAM.		A02B -0083-J806	1
TOOL NOSE RADIUS		A02B-0083-J812	1
READER PUNCHER INE		A02B-0083-J800	1
=====	=====	=====	=====
INPUT UNIT		A14B-0076-B001	1
MDI/ CRT 9'		A02B-0083-C102	1
PUNCH PANEL		A02B-0083-K110	1
MACHINE CONTR, PAN		A02B-0083-C141	1

Back Order