

APRON

The apron is double wall design with feedshaft worm and gears oil bath lubricated. Quick and convenient selection dials/levers are provided for the leadscrew and feedshaft which are interlocked to prevent dual engagement.

TAILSTOCK

Tailstock incorporates auto ejection with a No. 3 M.T. and graduated barrel.

Set over screws are provided for alignment and taper turning.

Positional clamping is cam operated by a quick action lever.

OPERATING CONSOLE

Incorporates NV/OL Release Contactor and overload, coupled to End Drive Micro Switch.

Isolator/Forward and Reverse Switch Controls 1200 w./1 1/2 h.p. Motor and Machine is live when RUNNING LIGHT indicates.

An Electronic Digital Tachometer is fitted giving R.P.M. during machine operation.

STANDARD ELECTRICS

1200 w. — 1 1/2 h.p. 380/440/3/50 Hz motor; no volt overload release starter; power cut-off to end drive guard; isolator switch; digital electronic tachometer; forward and reversing switch; control panel 'running' light.

Single phase motor extra.

STANDARD EQUIPMENT

Two-way all-position tool post; back splash guard and tool tray; chuck guard; feed-shaft with adjustable auto feed trip; No. 4 M.T. spindle taper centre; No. 3 M.T. tailstock taper centre; driving plate with adaptor; hexagon wrenches; keys and grease gun; instruction and service manual.

VICEROY ACCESSORIES

The display of Accessories and Equipment illustrated is backed up by a full range of equipment including Taper Turning Attachment, Coolant Pump and fittings, together with other items to customer's special requirements.

VICEROY 280^{VS}

METAL TURNING LATHE

