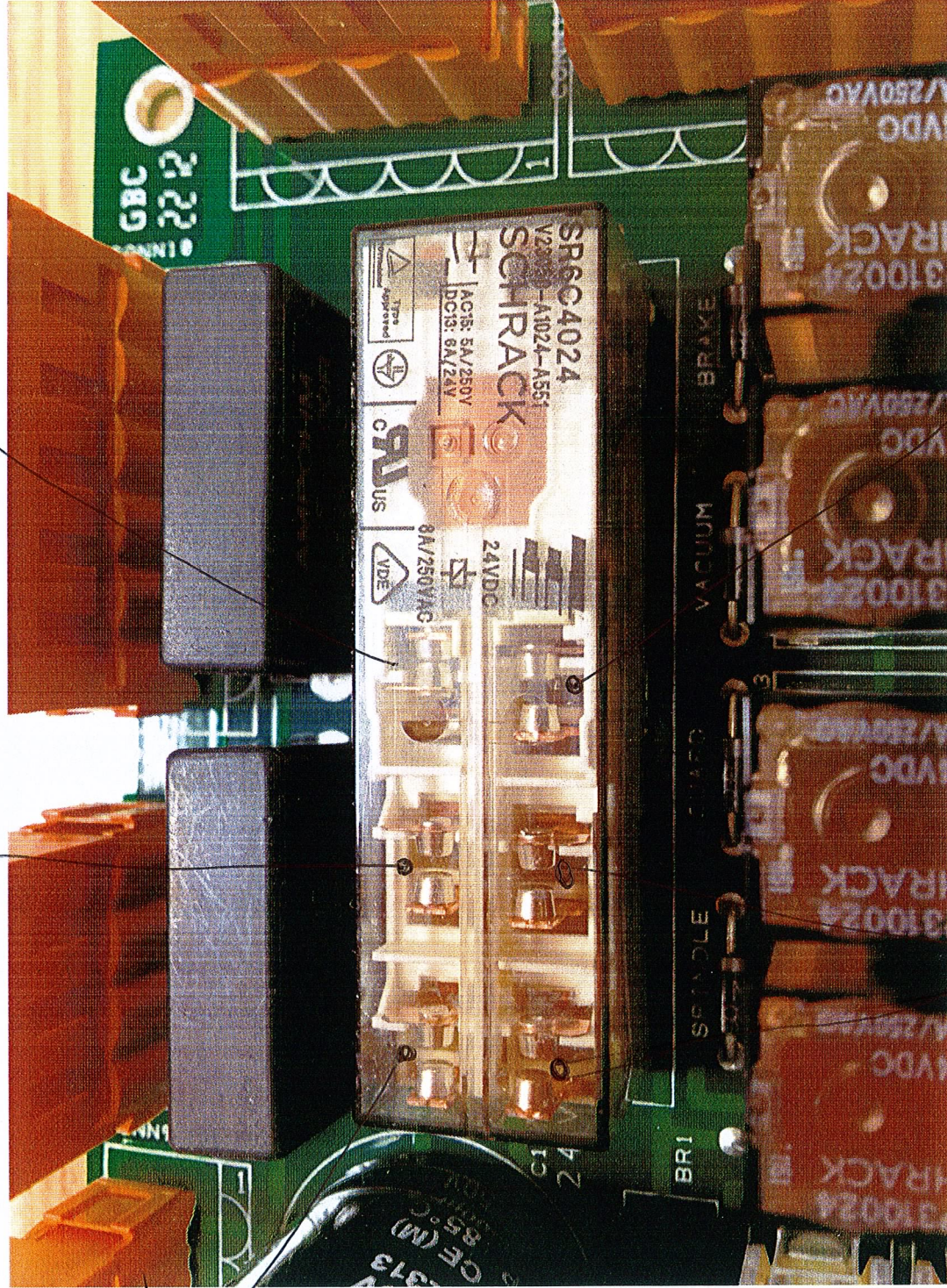


E-STOP RELAY

STEPPER MOTOR DC SUPPLY

Z Axis Brake
Supply



NClosed Contact used
for Cross check

Not Used

CONTACTS WIRED IN PARALLEL
SPINDLE POWER