





RL1: E-STOP  
 RL2: SPINDLE ENABLE  
 RL3: GUARD RELEASE  
 RL4: NOT USED  
 RL5: Z AXIS BRAKE RELEASE  
 RL6: SPINDLE ENABLE  
 RL7: DRAW BAR RELEASE  
 RL8: CAROCEL DIRECTION  
 RL9: CAROCEL COUNTER RELAY  
 RL10: CAROCEL ENABLE  
 RL11: COOLANT ON

31/1/08	1/10/2006	S. ODDY	S. ODDY	VMC 1300	ELECTRICAL SCHEMATIC	VMC003000B	1 1
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