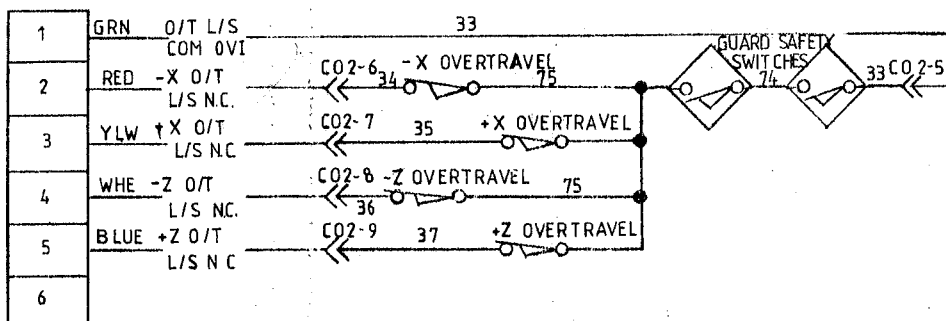
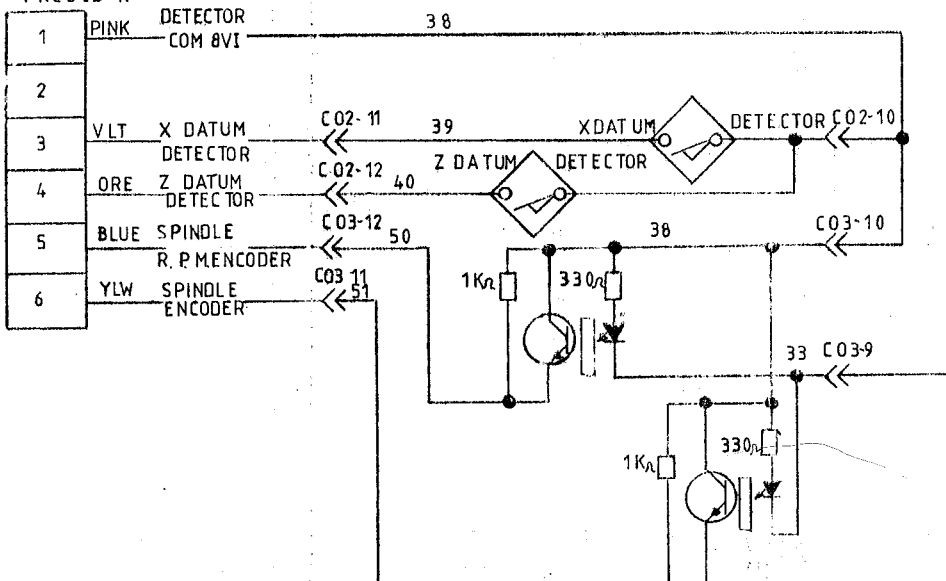


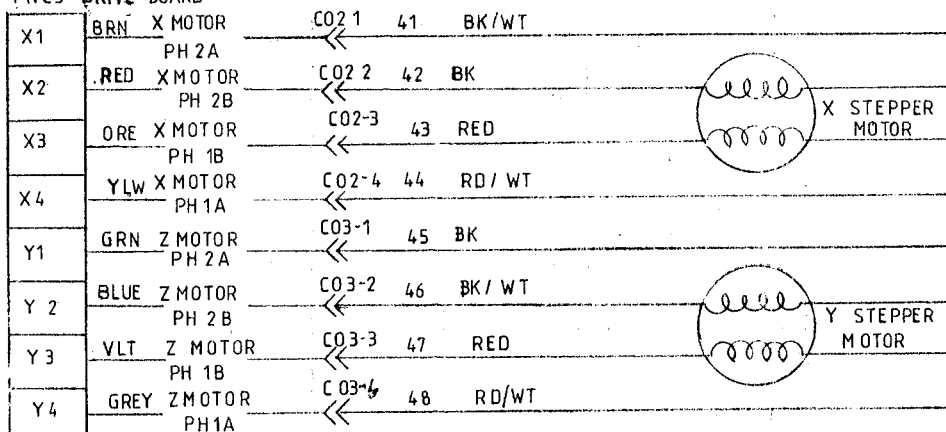
PNC3 18 B



PNC3 18 N



PNC3 DRIVE BOARD



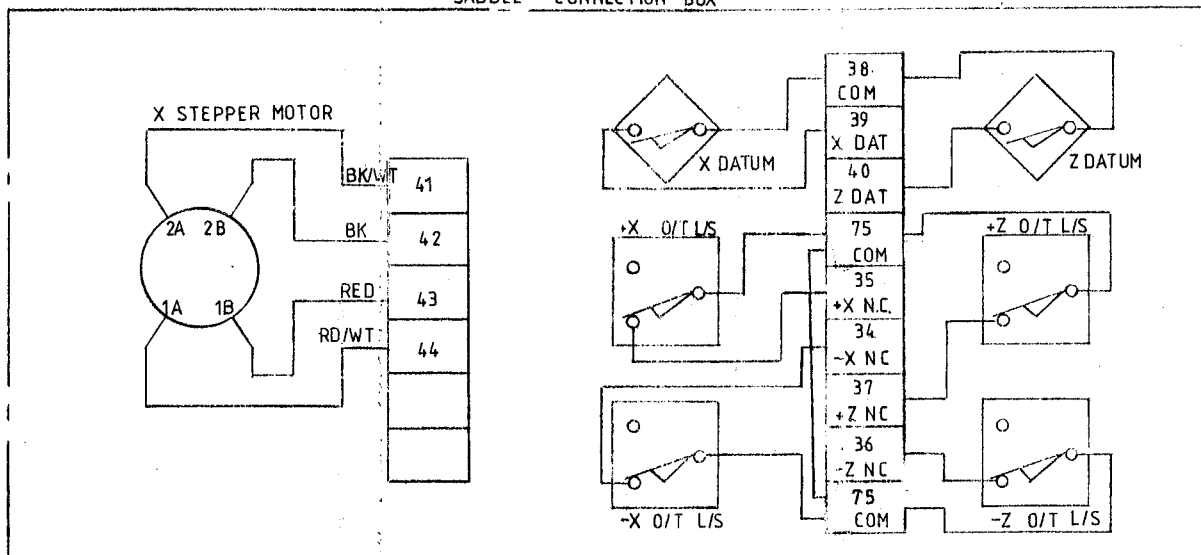
EASTURN WIRING
DIAGRAM SCHEMATIC No 2
WITH GUARD SWITCHES

SHEET No.

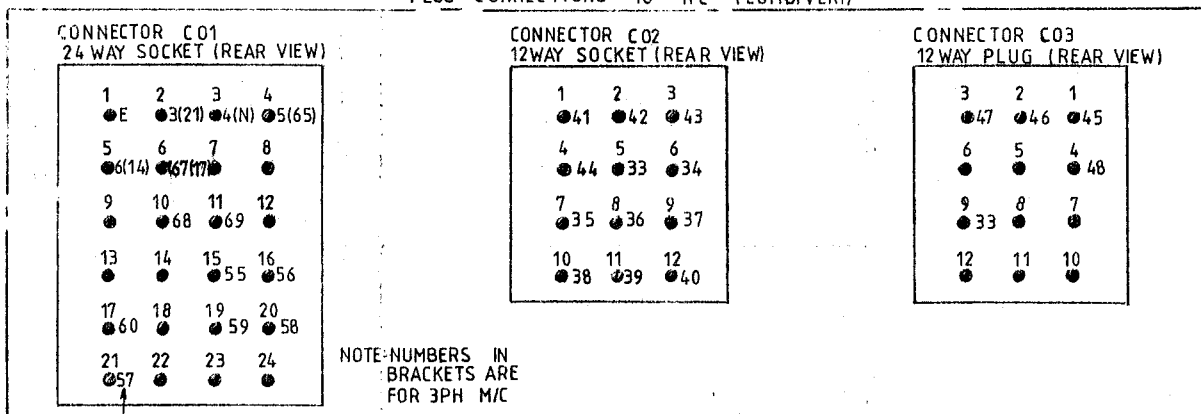
OF

CONT. ON
SHEET No.

SADDLE CONNECTION BOX

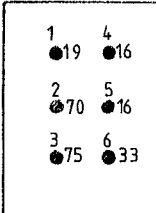


PLUG CONNECTIONS TO PNC (COMBIVERT)

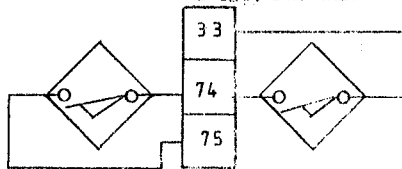
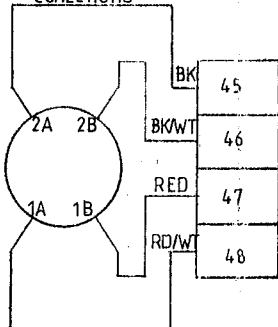


ONLY USED ON MACHINES WITH
COMMANDER SPINDLE DRIVES

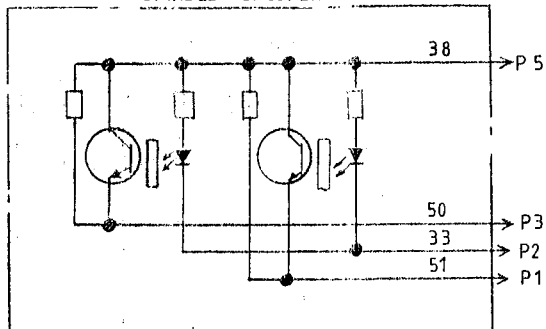
CONNECTOR 4

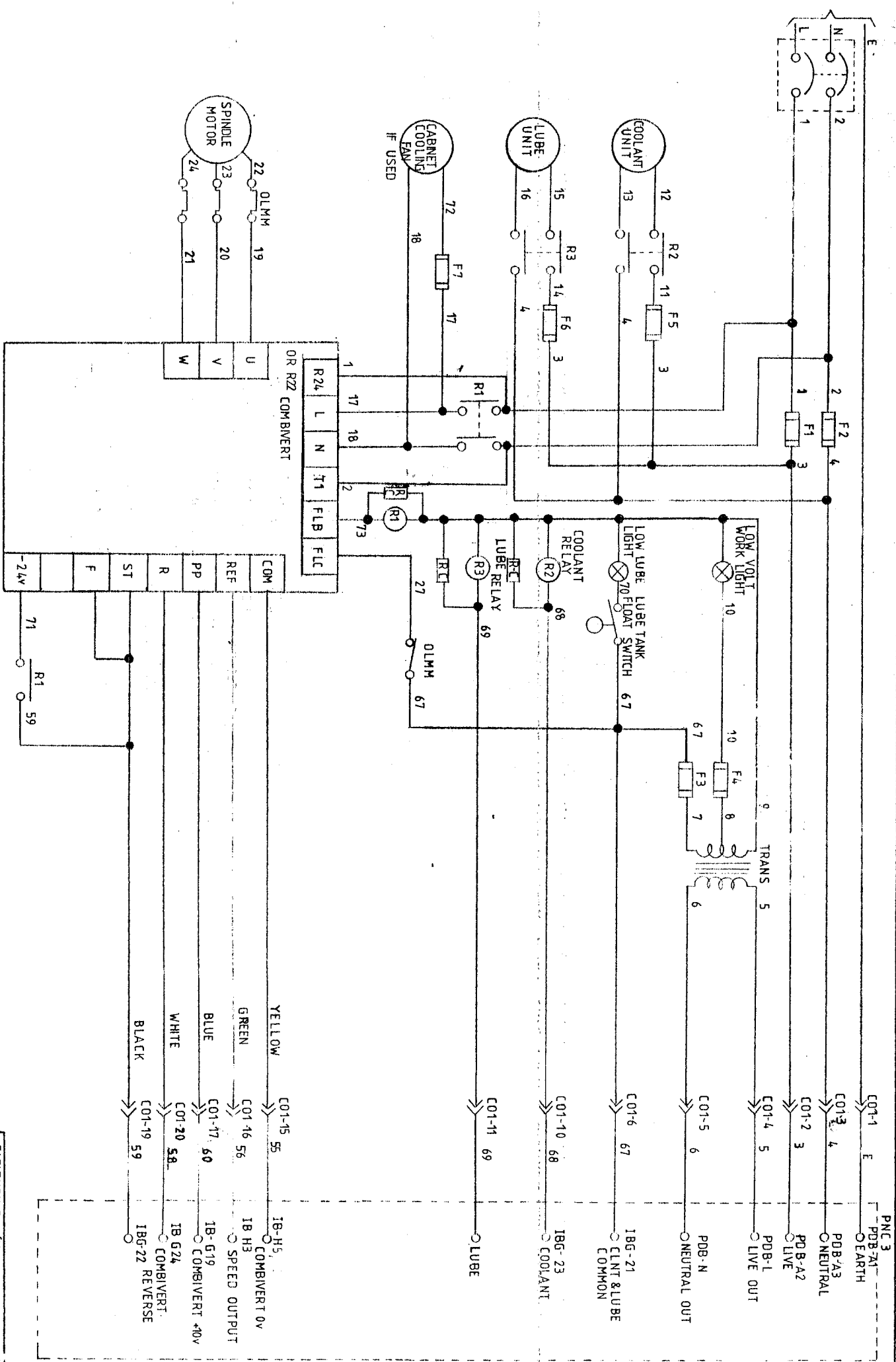


GUARD LIMIT SWITCHES

Z STEPPER MOTOR
CONNECTIONS

SPINDLE ENCODER





EASTURN 3 (PHASE CONVERTER, S2)
WIRING DIAGRAM SCHEMATIC N°1

FLC	27
FLB	73
FLA	
LOW	
FRQ	
COM	55

U	12
V	20
W	21

R	58
F	59
ST	59

