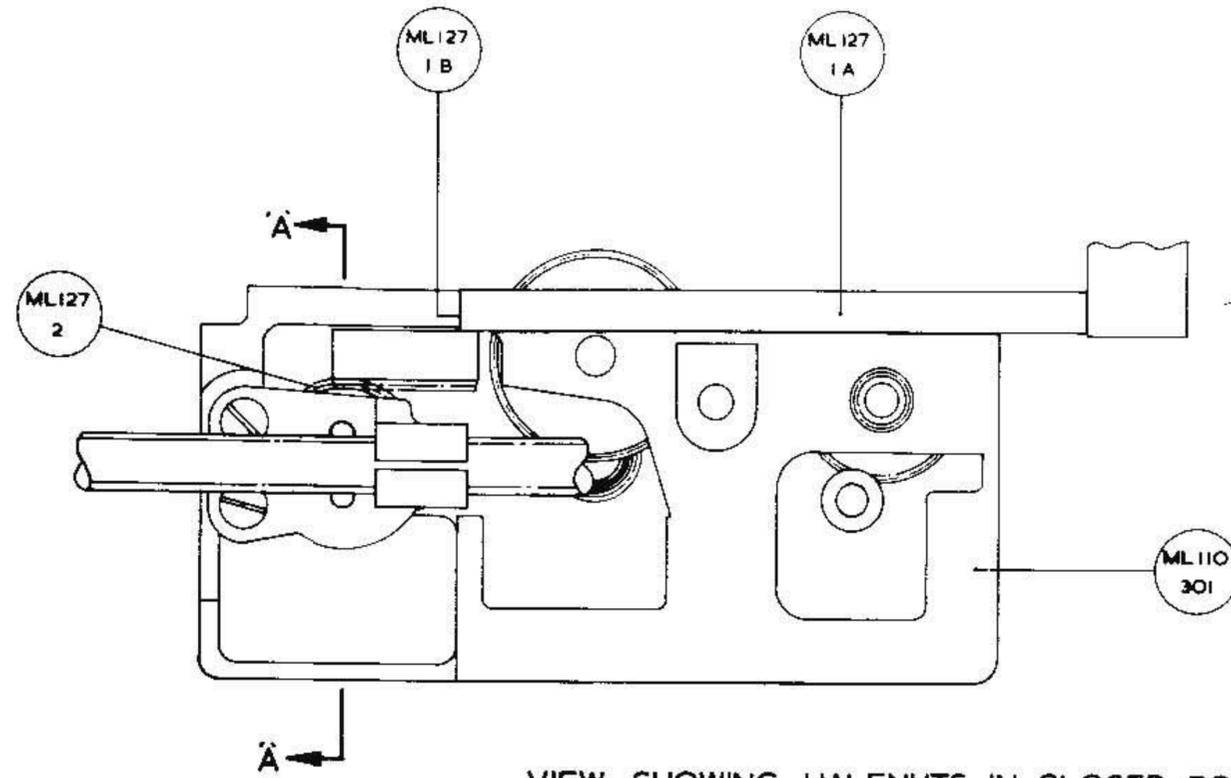
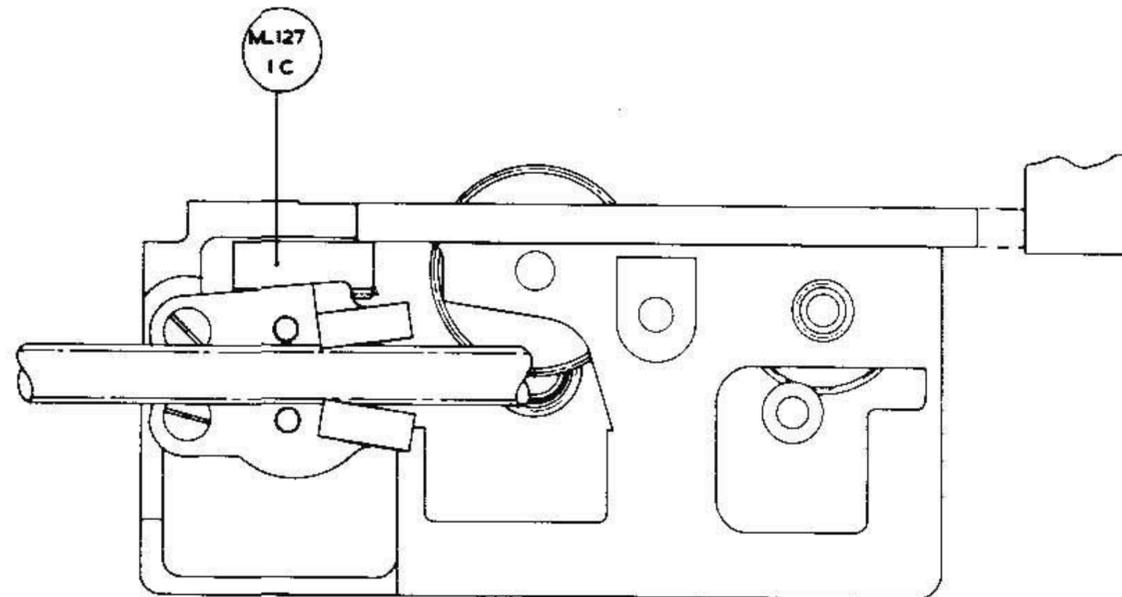


SECTION A-A



VIEW SHOWING HALFNUTS IN CLOSED POSITION.

FOR DETAILS OF ML127/1A,B & C SEE DRG NO ML127/1.



VIEW SHOWING HALFNUTS IN OPEN POSITION.

5" 'VICEROY' P.C.S. METAL LATHE SCREWCUTTING AUTOMATIC KNOCK-OFF ARRANGEMENT