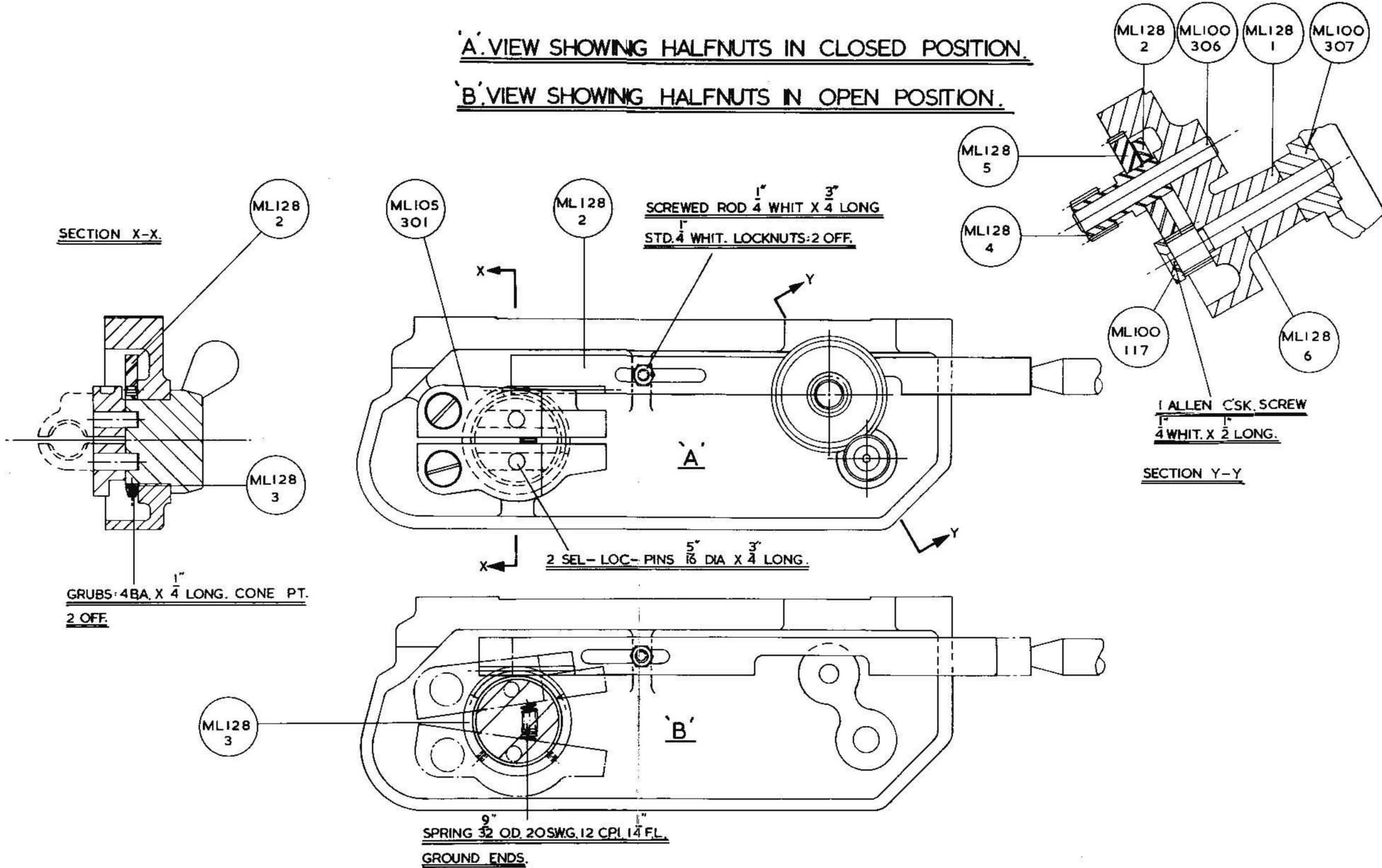


'A' VIEW SHOWING HALFNUTS IN CLOSED POSITION.

'B' VIEW SHOWING HALFNUTS IN OPEN POSITION.



5" 'VICEROY' SCREWCUTTING LATHE — HALFNUT KNOCK OFF ARRANGEMENT