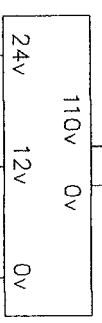


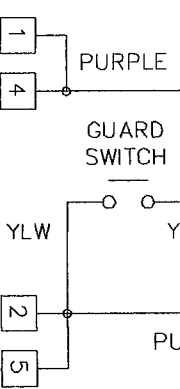
F1	MAIN POWER	10A
F2	TRANSFORMER	3.15A
F3	FAN	3.15A
F4	SPINDLE DRIVE	6.3A
F5	24V FROM TRANSFORMER	6.3A

TRANSFORMER

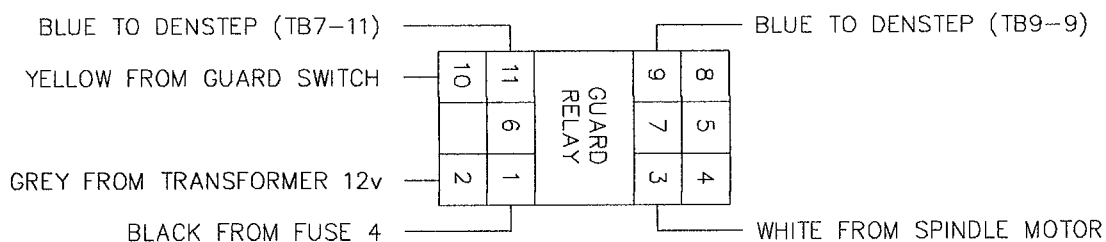
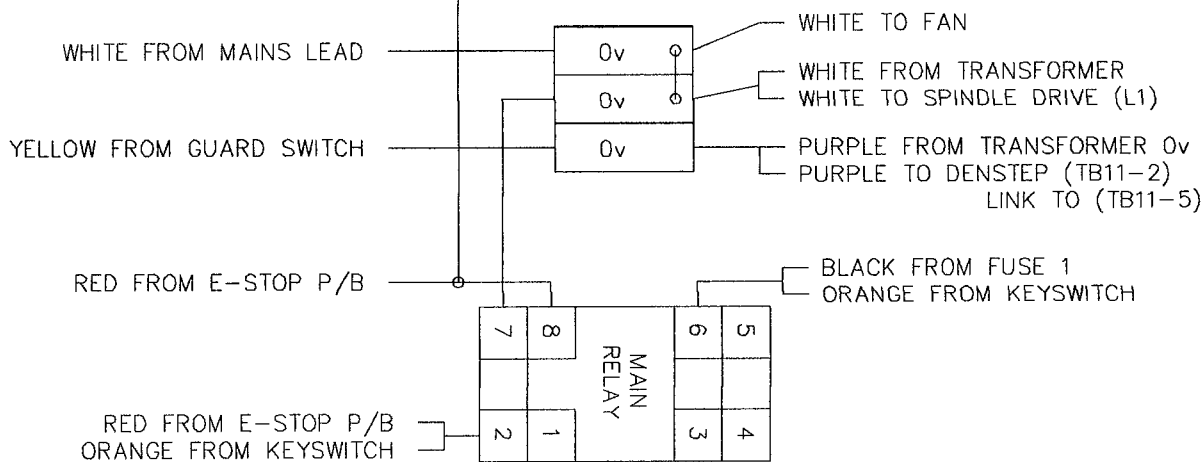
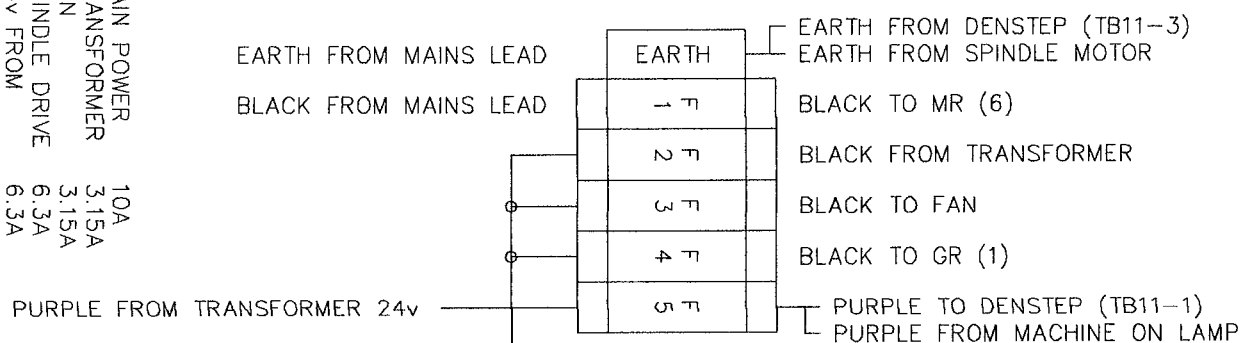


MACHINE ON LAMP

WORKLIGHT



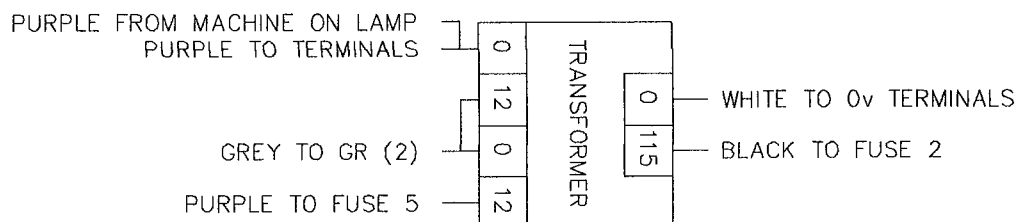
F1 MAIN POWER 10A
 F2 TRANSFORMER 3.15A
 F3 FAN 3.15A
 F4 SPINDLE DRIVE 6.3A
 F5 24V FROM TRANSFORMER 6.3A



ORANGE FROM SPINDLE ON/OFF SWITCH

110v

ORANGE FROM SPINDLE MOTOR



STEPPER MOTOR (SANYO DENKI)
(103 H 7123-0440)

PURPLE Z DATUM SWITCH
PINK Y DATUM SWITCH
GREY X DATUM SWITCH

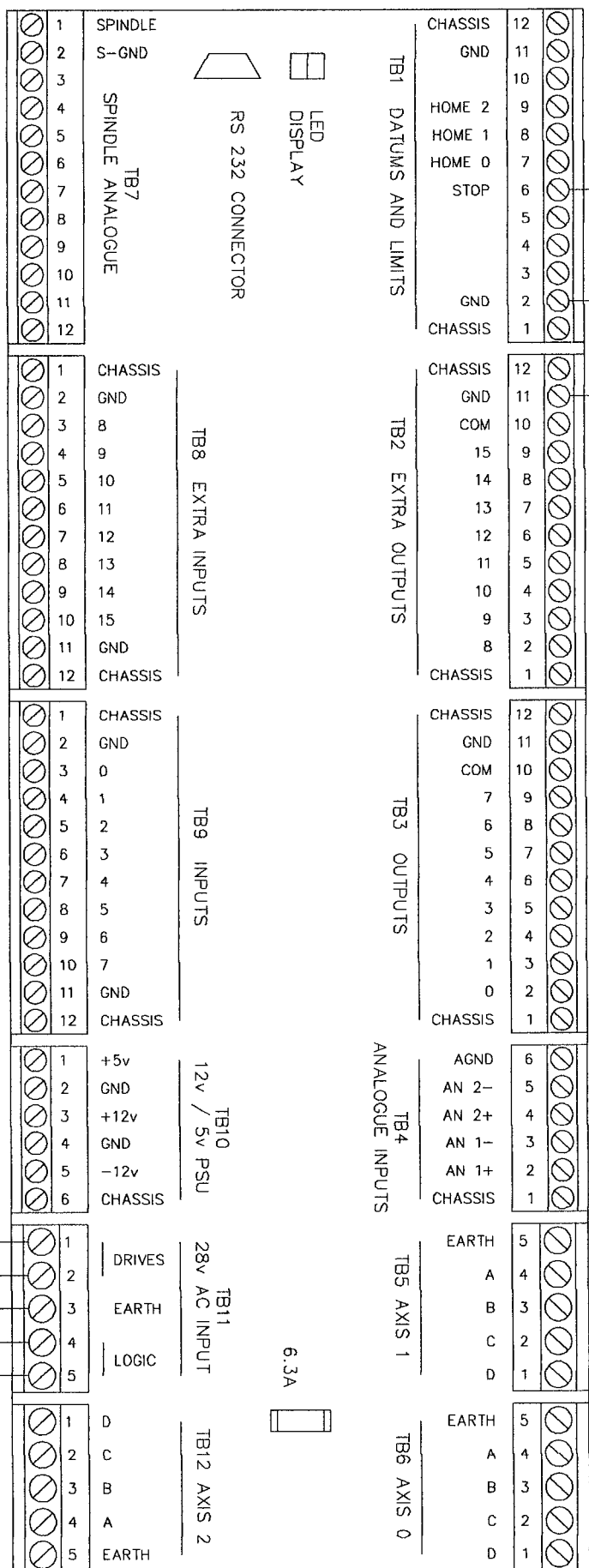
PURPLE Z DATUM SWITCH

LINK IN BLUE

Y AXIS MOTOR

X AXIS MOTOR

BLUE
YELLOW
ORANGE → ORANGE
YELLOW → WHITE
BLACK → BLACK
RED → RED
RED → RED
BLACK → BLACK
YELLOW → WHITE
ORANGE → ORANGE
BLUE
YELLOW

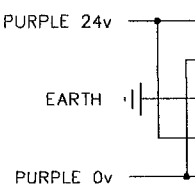


BLUE FROM GR (6)

Y DATUM SWITCH PINK

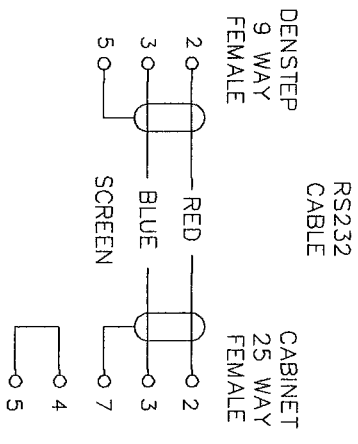
X DATUM SWITCH GREY

BLUE FROM GR (7)

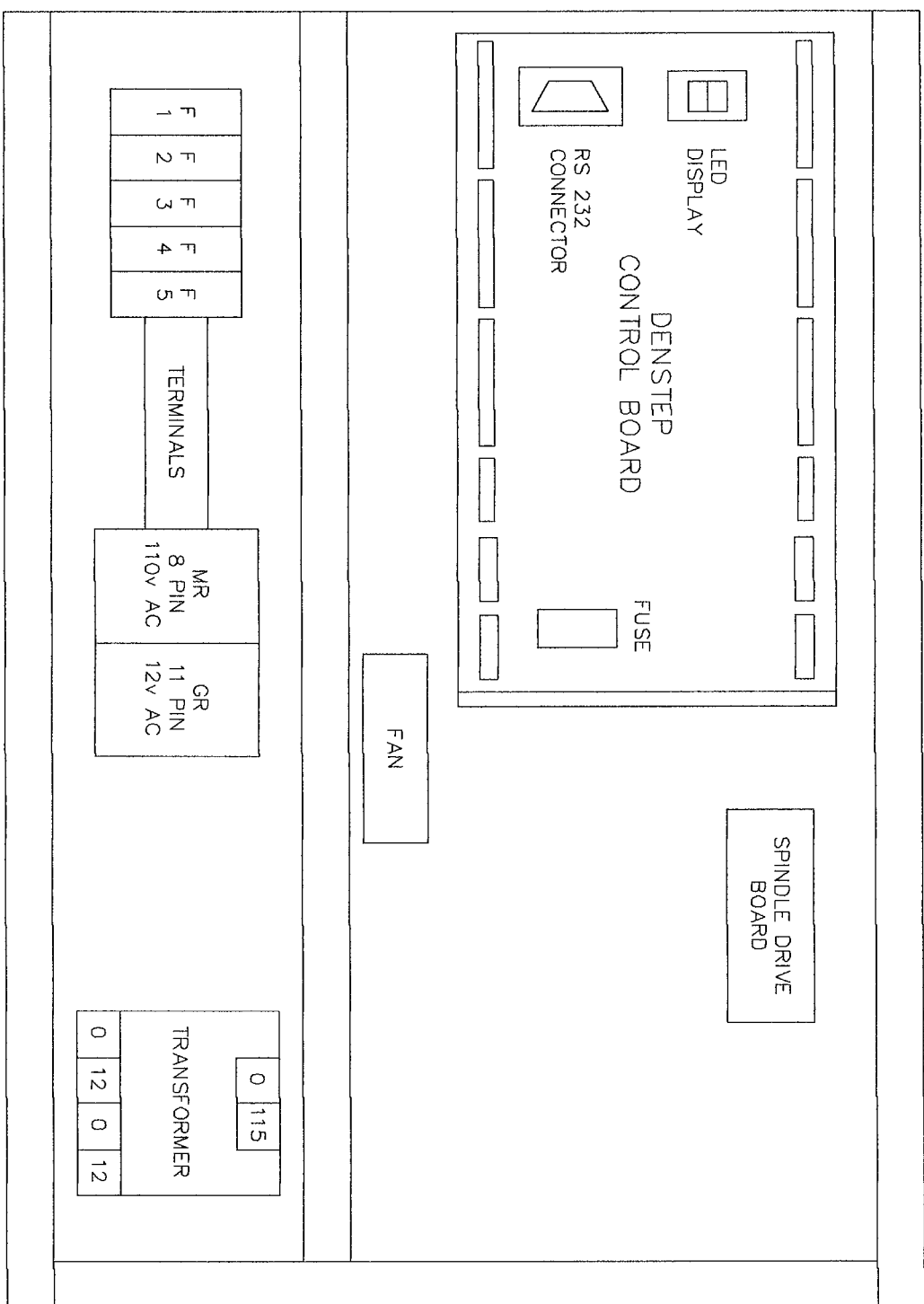


RED → RED
BLACK → BLACK
WHITE → YELLOW
ORANGE → ORANGE
YELLOW → NOT USED
BLUE → NOT USED

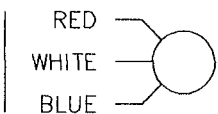
Z AXIS MOTOR



NEW RS 232 CABLE
REQUIRED FOR ALL
MICROMILLS AND MICROTURNS

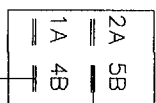


SPINDLE
SPEED POT.



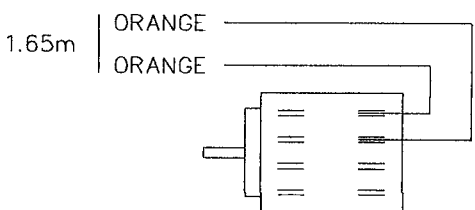
SPADE CRIMP 1.5m

SPINDLE
ON / OFF
SWITCH



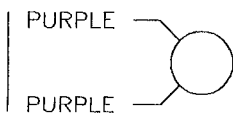
FERRULE 1.75m BLACK
FERRULE 1.3m ORANGE

KEY SWITCH



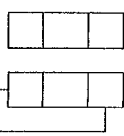
1.65m

MACHINE ON
LAMP



FORK CRIMP 1.75m

EMERGENCY
STOP
SWITCH



FORK CRIMP 1.65m

SPINDLE MOTOR

RED DO NOT
BLACK EXTEND
ORANGE 1.4m
WHITE 1.1m
GREEN 650m

SPADE CRIMP
FERRULE
FORK CRIMP
FERRULE

STEPPER MOTOR (SANYO DENKI)
(103 H 7123-0440)

RED RED
BLACK BLACK
ORANGE ORANGE
WHITE YELLOW
BLUE NOT CONNECTED
YELLOW
X AXIS 1.1m
Y AXIS 1.75m
Z AXIS 1.15m
FERRULE

DATUM SWITCHES

90° CRIMPS AT SWITCH END WITH
180mm BLACK HEATSHRINK
FERRULES AT PANEL END
X AXIS 1.1m GREY
Y AXIS 1.9m PINK
Z AXIS 1m PURPLE