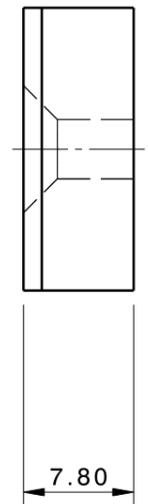
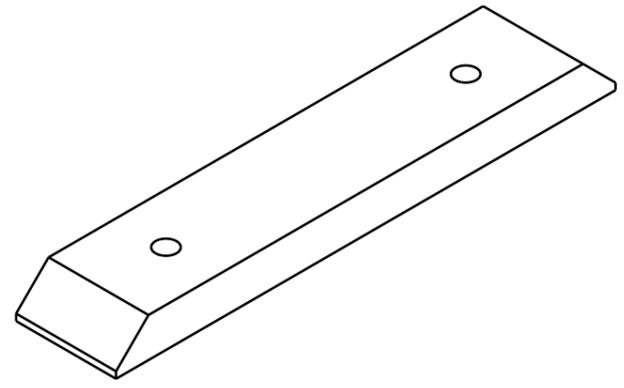
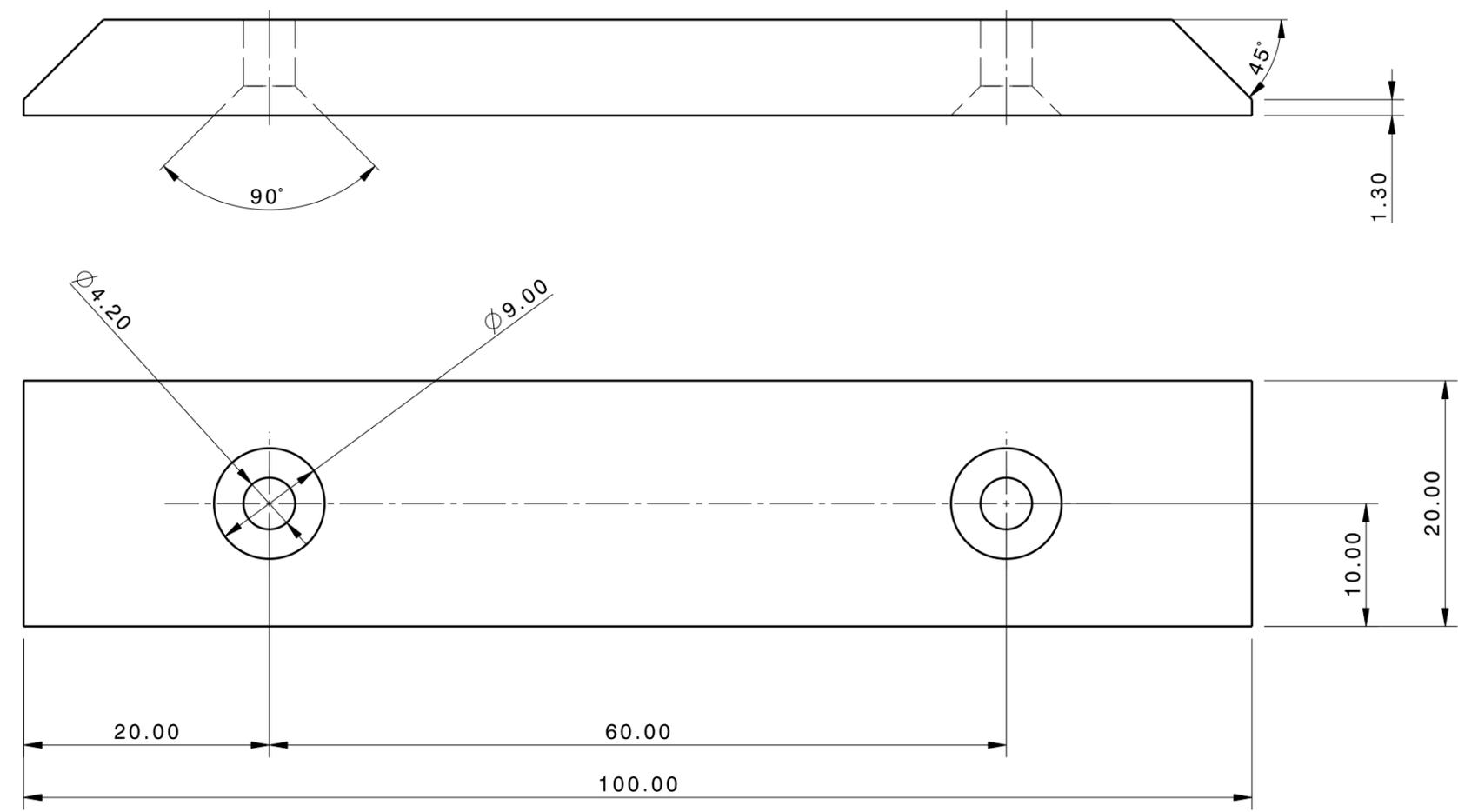


| TOLERANCES OF LINEAR DIMENSIONS Fine ISO 2768-f | | |
|--|-----------|--|
| Unless otherwise stated | | |
| Dimension | Tolerance | |
| 0 - 3 | ±0.05 | |
| 3 - 6 | ±0.05 | |
| 6 - 30 | ±0.1 | |
| 30 - 120 | ±0.15 | |
| 120 - 400 | ±0.2 | |
| 400 - 1000 | ±0.3 | |
| 1000 - 2000 | ±0.5 | |
| 2000 - 4000 | - | |
| Angular Tolerance ±1° | | |

ALL DIMENSIONS IN mm DO NOT SCALE IF IN DOUBT ASK

| | |
|--------------------------------|-----|
| PART VOLUME (mm ³) | xxx |
| CALCULATED WEIGHT (g) | xxx |



VERSION 1

| | | | |
|-------------------|--|--|--|
| Material | | MILD STEEL | |
| Item Name | | UNDER RAIL (2 OFF) (TAIL STOCK ADAPTOR) | |
| Drawing Number | | XXX-XXXXXX | |
| 3rd Angle | | | |
| Sheet Number | | 1 of 1 | |
| Original Scale | | 2:1 | |
| Original Size | | A3 | |
| Version | | 27/08/09 | |
| Original Designer | | Peter Jackman | |

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- FUNCTIONAL CHARACTERISTICS KEY
- ◆ PROCESS CAPABILITY STUDIES REQUIRED (Cpk)
 - ◆ ONGOING STATISTICAL PROCESS CONTROL REQUIRED (SPC)