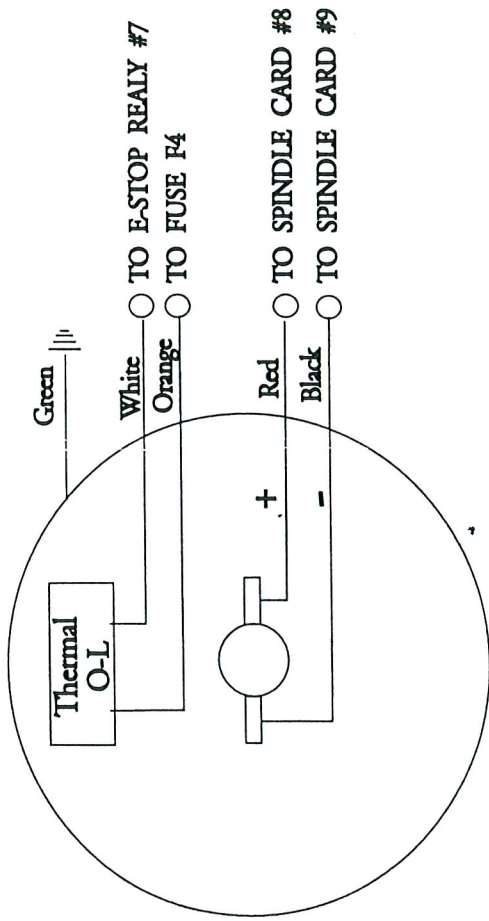


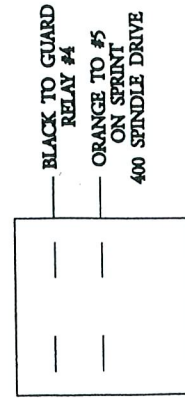
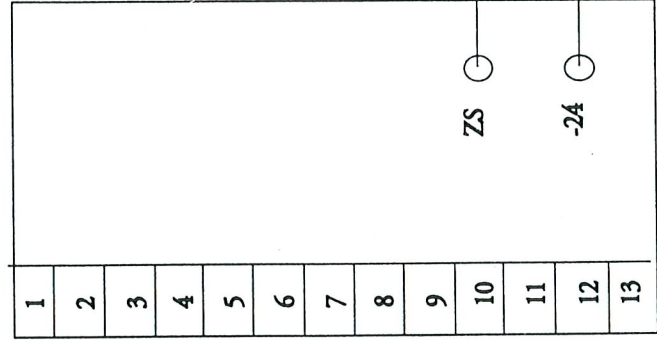
|   |   |   |
|---|---|---|
| 7 | 8 | 9 |
| A |   | B |

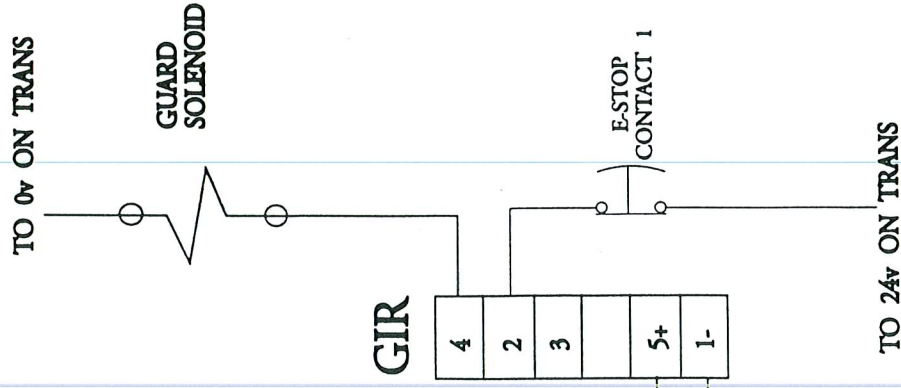
|   |   |   |
|---|---|---|
| 1 | 2 | 3 |
| 4 | 5 | 6 |

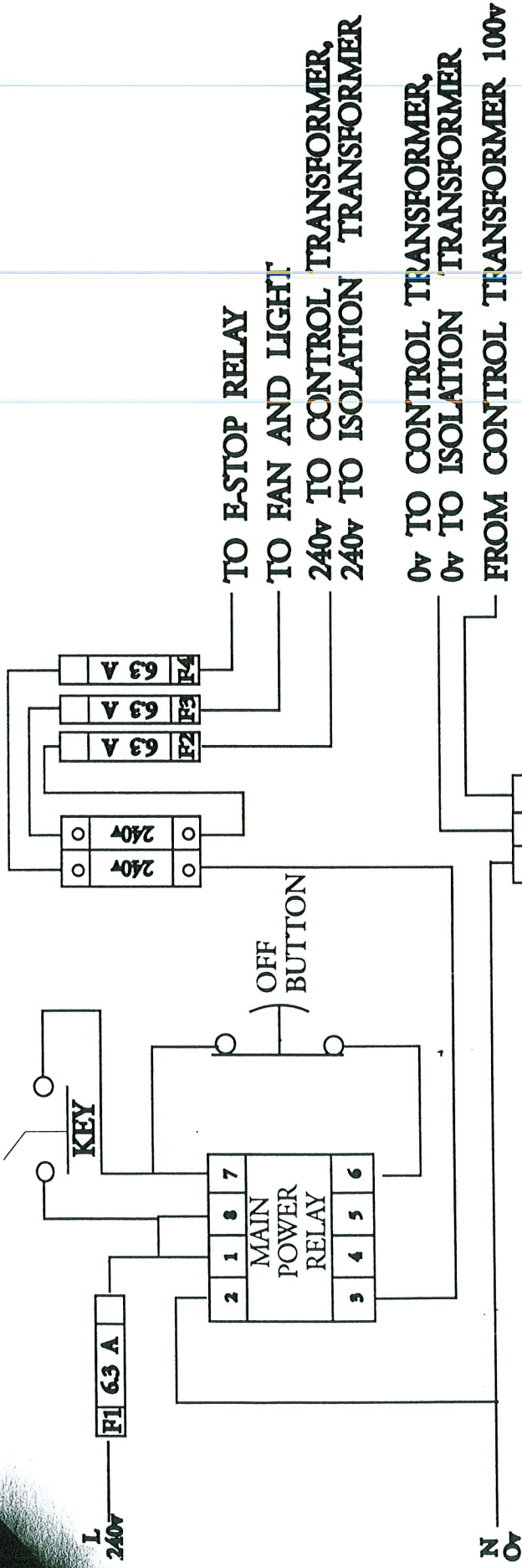


## SPRINT 400 SPINDLE DRIVE

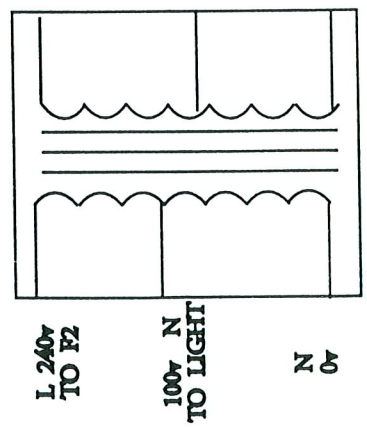


SPINDLE  
SWITCH





**CONTROL TRANSFORMER**



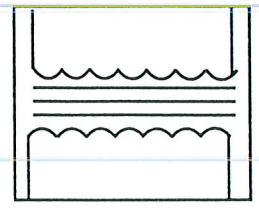
24V TO POWER IN ON SMARTSTEP CONTROLLER

12V TO GUARD SWITCH, E-STOP SWITCH CONTACT 2, PANEL POWER LIGHT

0V TO SMARTSTEP CONTROLLER, (A) ON E-STOP RELAY, (A) ON GUARD RELAY, PANEL POWER LIGHT

N TO LIGHT  
 0V TO SPINDLE DRIVE  
 0V TO FAN

**ISOLATION TRANSFORMER**



0V TO GUARD SOLENOID

24V TO E-STOP CONTACT 2

