

# Overhead View

Drawing Not to Scale

V Block

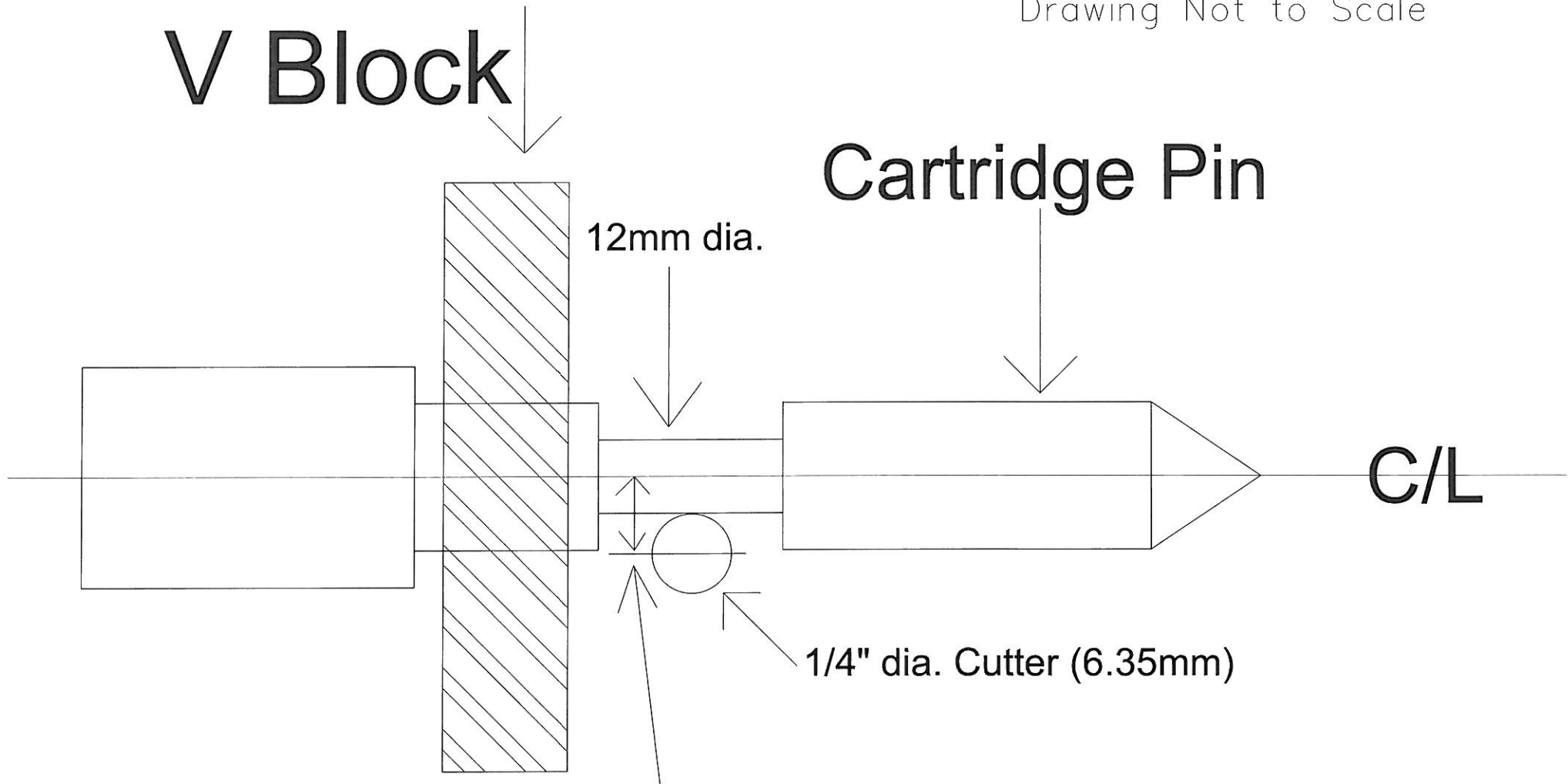
Cartridge Pin

12mm dia.

C/L

1/4" dia. Cutter (6.35mm)

$12\text{mm} + 6.35 = 18.35 / 2 = 9.175$  (radius) Y Offset Tool Compensation



# Side View

Drawing Not to Scale

V Block

Cartridge Pin

