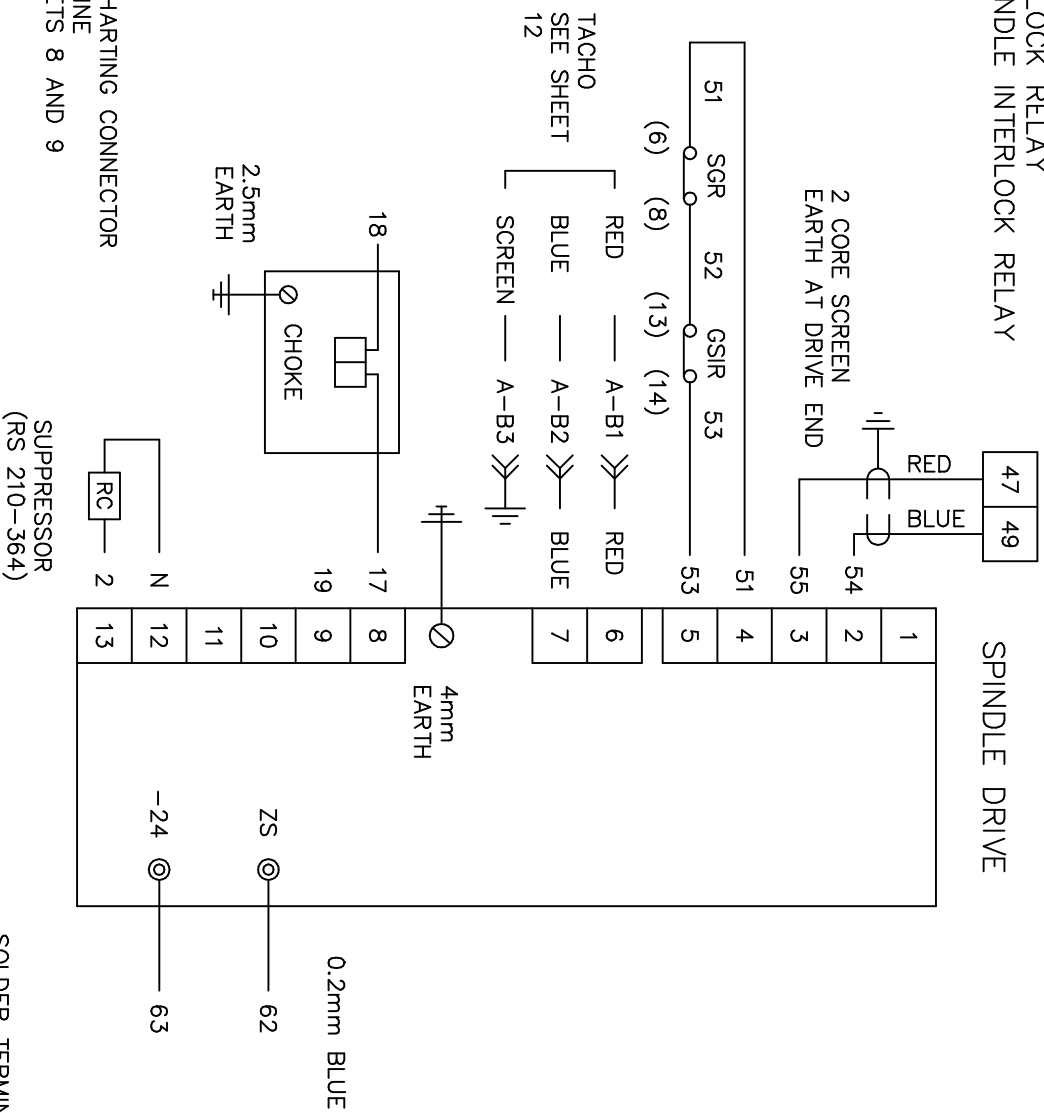


IF IN DOUBT ASK

0 - 10V  
ANALOGUE  
FROM INTERFACE UNIT  
SEE SHEET 5

SGR	SPINDLE GO RELAY
GIR	GUARD INTERLOCK RELAY
GSIR	GUARD / SPINDLE INTERLOCK RELAY



80 WAY HARTING CONNECTOR  
TO MACHINE  
SEE SHEETS 8 AND 9

24 WAY HARTING CONNECTOR  
TO MONITOR HOUSING  
SEE SHEET 15

◎ SOLDER TERMINALS  
ON SPINDLE DRIVE

