

IF IN DOUBT ASK

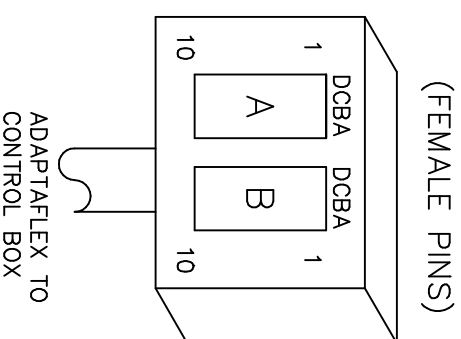
PLUG B

ROW A

PIN	COLOUR	WIRE	DESTINATION
1	YELLOW	41	X LIMIT
2	BLACK	65	X DATUM
3	BLUE	66	
4	BLACK	65	
5	BLUE	67	Y DATUM
6	BLACK	65	Z DATUM
7	BLUE	68	
8	RED	61	
9	YELLOW	118	4th AXIS DATUM
10	BLUE	60	

ROW B

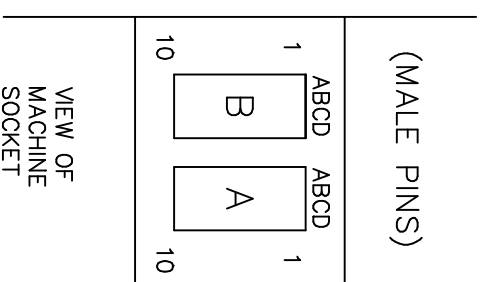
PIN	COLOUR	WIRE	DESTINATION
1			
2	YELLOW	46	Z LIMIT
3	RED	57	GUARD SOLENOID
4	BLUE	60	
5	RED	77	(N/C) GUARD CONTACT 1
6	YELLOW	70	
7	RED	61	(N/C) GUARD CONTACT 2
8	YELLOW	64	
9	RED	61	(N/O) GUARD CONTACT 3
10	BLUE	50	

ROW C

PIN	COLOUR	WIRE	DESTINATION
1	BLACK	N	ATC MOTOR
2	WHITE	9	
3	YELLOW	8	
4	BLACK	26	ARM IN SOL.
5	BLACK	27	ARM DOWN SOL.
6	BLACK	28	DRAWBAR SOL.
7	BLACK	29	VICE SOL.
8	BLACK	105	GUARD OPEN SOL.
9	BLACK	107	GUARD CLOSE SOL.
10	BLACK	24	SOLENOID COMMON

ROW D

PIN	COLOUR	WIRE	DESTINATION
1	RED	69	ATC SENSOR 4 CORE SCREEN
2	BLUE	70	
3	YELLOW	75	SWITCH COMMON ARM IN SW. ARM OUT SW. ARM UP SW. ARM DOWN SW.
4	SCREEN	E	
5	BLUE	70	0.5mm SINGLES
6	RED	71	
7	RED	72	
8	RED	73	
9	RED	74	
10			



Ø 4mm EARTH