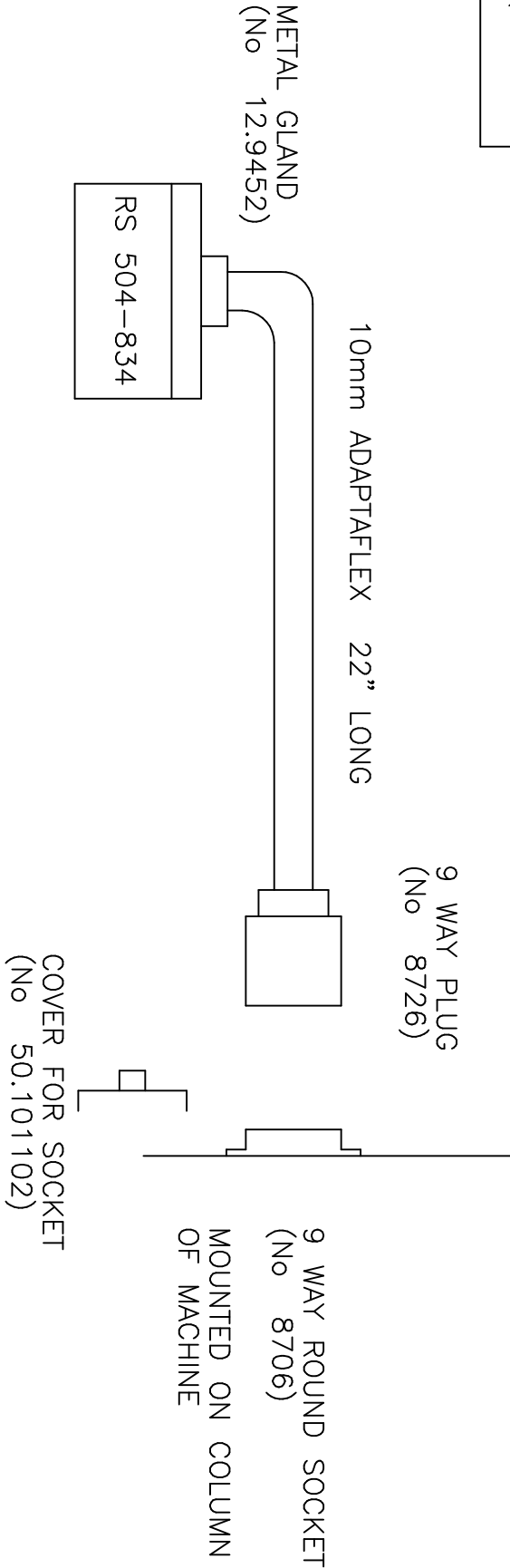


IF IN DOUBT
ASK

ROTARY TABLE CONNECTIONS



STEPPER MOTOR
LINK
ORANGE/WHITE + BLACK/WHITE
RED/WHITE + YELLOW/WHITE

PIN		
1	BLACK	A-A7
2	ORANGE	A-A8
3	YELLOW	A-A9
4	RED	A-A10
5	RED	B-A8
6	YELLOW	B-A9
7	BLUE	B-A10
8		
9	SCREEN	

0.2mm SINGLES

STEPPER MOTOR

3 WIRE SENSOR

0.2mm SINGLES
WIRES FROM
ROTARY TABLE
TO 9 WAY PLUG

WIRES FROM 9 WAY SOCKET
TO 80 WAY CONNECTOR
AT THE BACK OF THE MACHINE

0.2mm SINGLES

STEPPER MOTOR

3 WIRE SENSOR

0.2mm SINGLES
WIRES FROM
ROTARY TABLE
TO 9 WAY PLUG

COVER FOR SOCKET
(No. 50.101102)

9 WAY ROUND SOCKET
(No. 8706)
MOUNTED ON COLUMN
OF MACHINE

RS 504-834

10mm ADAPTAFLEX 22" LONG

9 WAY PLUG
(No. 8726)

SHEET 18
[VMC]
[S18A]

TRIAC VMC
ROTARY TABLE WIRING