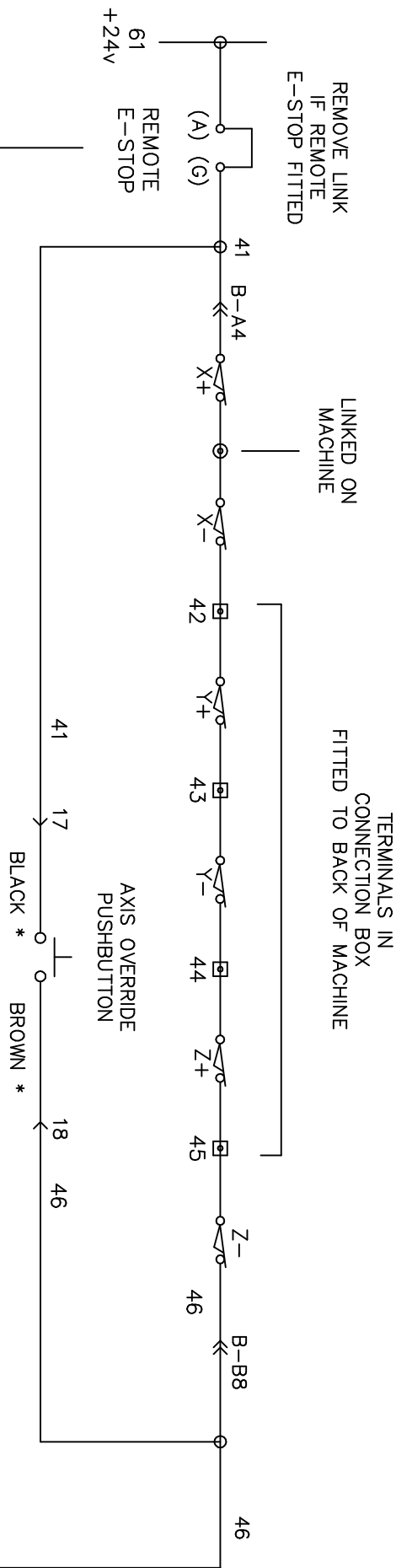


IF IN DOUBT ASK



⊙ TERMINALS ON MAIN PANEL

« PIN NUMBERS ON 80 WAY PLUG AND SOCKET (CABINET TO MACHINE)

< PIN NUMBERS ON 24 WAY PLUG AND SOCKET (CABINET TO MONITOR HOUSING)

TRIAC VMC EMERGENCY STOP CIRCUIT	
SHEET 2	
[VMC]	
[S2D]	