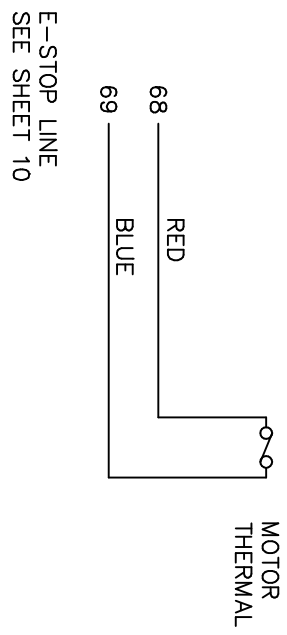
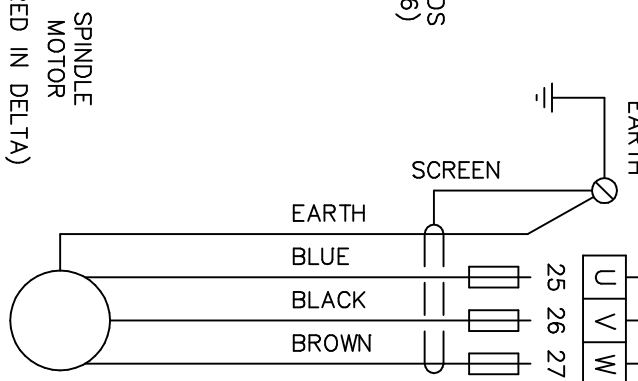
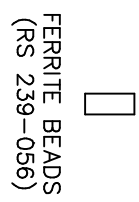
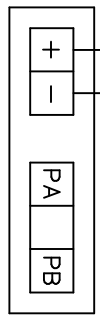
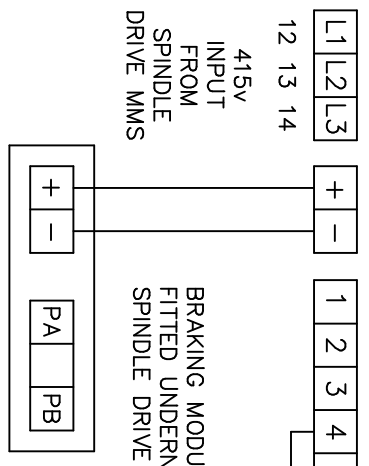


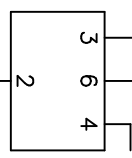
IF IN DOUBT ASK



SPINDLE DRIVE CONNECTIONS

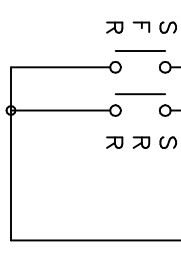


140 142



141

E-STOP LINE
SEE SHEET 10



F R



RED
BLUE

SPINDLE ANALOGUE
FROM STANDARD
I/O UNIT
SEE SHEET 4

SPINDLE
BRAKING
RESISTOR