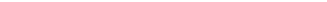


IN 0.0 1 <sup>100</sup> — — — — — ○ QM1 (C) AUX INPUT 1



IN 0.1 

IN 0.2 3  $\frac{102}{\text{---}}$  6 TOOL ERROR

IN 0.3 4 TURRET  
CONTROL BOARD

IN 0.4

5 ———— 104 ———— DOOR FULLY OPEN SWITCH

IN 0.5 6 105 ——— QM2 (A) ———  ——— QM2 (C) ———  CHUCK  
FOOTSWITCH

IN GND 9 0v 60

OUT GND

OUT 0.0    31    110    — — — — — ○ QM1 (E)    AUX OUTPUT 1

OUT 0.1    32<sup>111</sup> — — — — — QM1 (F)    AUX OUTPUT 2

OUT 0.2 33 112 TSSR

OUT 0.3    34 — 113 — — — — — DOR

OUT OF 115

116

OUT 0.7

The diagram shows a horizontal sequence of components connected by lines. It starts with a rectangular box containing the number "38". To its left is the label "OUT 0.7". A horizontal line extends from the right side of the box, passing through two vertical lines. After the second vertical line, there is a gap, followed by another horizontal segment, then a third vertical line. Following this, there is a long horizontal gap, then a small circle, followed by a larger circle, and finally another small circle at the end.

OUTPUT 39 1K RESISTORS +24v 61

FLYBACK DIODE

49

50

BLUE

+24v

61

QM2 = 8 WAY ROUND  
CONNECTOR FOR  
FOOTSWITCH

(A) 105  
(C) 61  
(H) EARTH

0.5mm BLUE  
0.5mm EARTH

QM1 = 8 WAY ROUND QM  
CONNECTOR FOR  
AUXILIARIES

(A) 61 (E) 110  
(B) 60 (F) 111  
(C) 100 (G) 62  
(D) 101 (H) EARTH

0.5mm BLUE  
0.5mm EARTH

IF IN DOUBT ASK