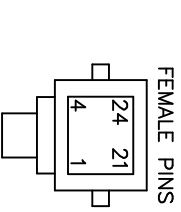
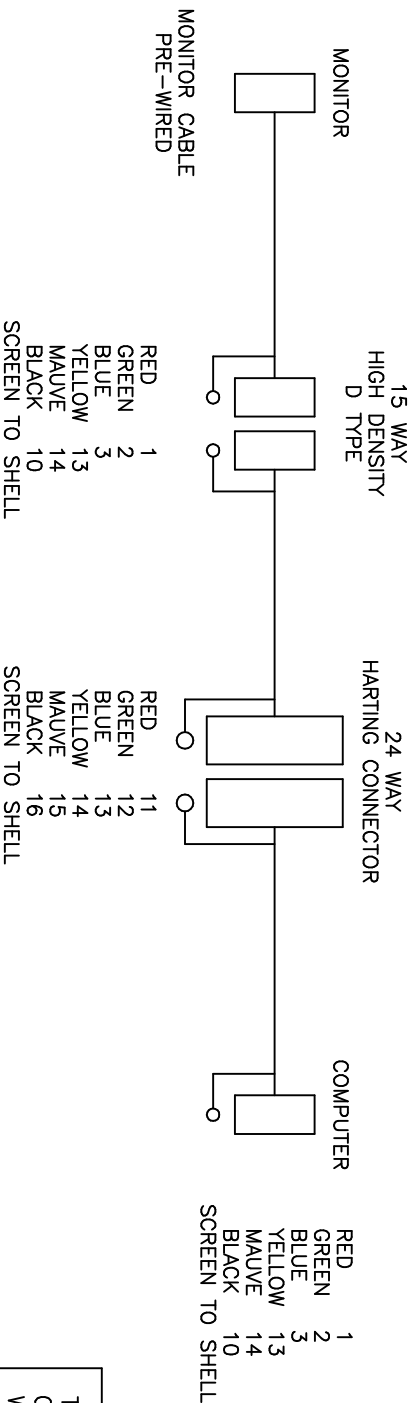


PIN	COLOUR	
1	BROWN	(32)
2	BLUE	(31)
3	EARTH	
4	RED	(2)
5	BLUE	(3)
6	BLACK	(6)
7	BROWN	(20)
8	YELLOW	(4)
9	GREEN	
10	SCREEN	(7)
11	RED	(1)
12	GREEN	(2)
13	BLUE	(3)
14	YELLOW	(13)
15	MAUVE	(14)
16	BLACK	(10)
17	RED	(62)
18	BLUE	(65)
19	YELLOW	(65)
20	GREEN	(66)
21		
22		
23		
24		

Ø 2.5mm EARTH



CABLES TO CABINET  
MONITOR POWER  
1mm FLEX 3.5m  
KEYPAD  
8 CORE SCREEN 3.5m  
MONITOR SIGNALS  
8 CORE SCREEN 3.5m  
PUSHBUTTONS  
4 CORE  
3.5m

SIGNALS TO MONITOR  
8 CORE SCREEN  
630mm  
(PIN NUMBERS ON)  
(15 WAY HIGH DENSITY D TYPE FEMALE)  
AXIS  
OVERRIDE  
(62)  
E-STOP  
PUSHBUTTON  
(65)  
4 CORE SCREEN  
1100mm  
WIRE NUMBERS ON  
PUSHBUTTONS  
(66)