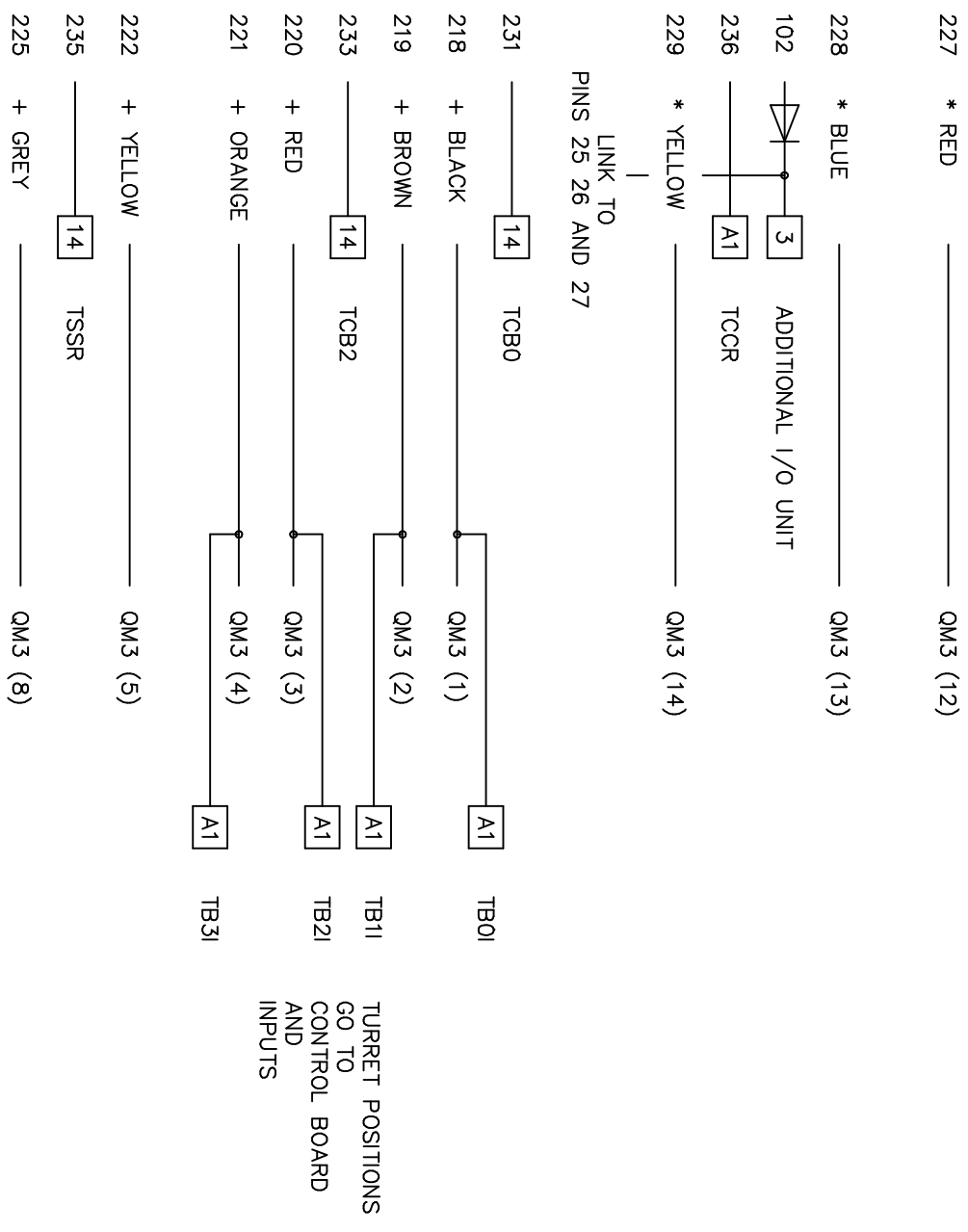


IF IN DOUBT ASK

QM3 24 WAY QM CONNECTOR
FOR TOE 80 TURRET
SEE SHEET 12

SIGNAL DESCRIPTION		PIN No
+24v		1
0v		2
TURRET SHOT PIN		3
		4
		5
ALARM SIGNAL		6
TOOLCHANGE COMPLETE		7
TURRET THERMAL		8
		9
		10
POSITION BIT 1 COMMAND		11
POSITION BIT 1 FROM TURRET		12
POSITION BIT 2 FROM TURRET		13
POSITION BIT 3 COMMAND		14
POSITION BIT 3 FROM TURRET		15
POSITION BIT 4 FROM TURRET		16
		17
PARITY SIGNAL FROM TURRET		18
STROBE COMMAND		19
0v TO TURRET		20

LINK TO
PINS 25 26 AND 27



ALL WIRES 0.5mm BLUE
EXCEPT * 4 CORE SCREEN
+ 12 CORE SCREEN