

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24

IF IN DOUBT ASK

CENTRE OF ISOLATOR  
670mm FROM LEFT  
40mm DOWN

STANDARD I/O  
SHEETS 3 AND 4

RELAY AND  
TERMINAL DETAILS  
SHEET 6

ADDITIONAL I/O  
SHEET 7

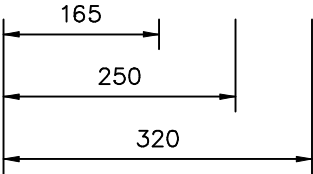
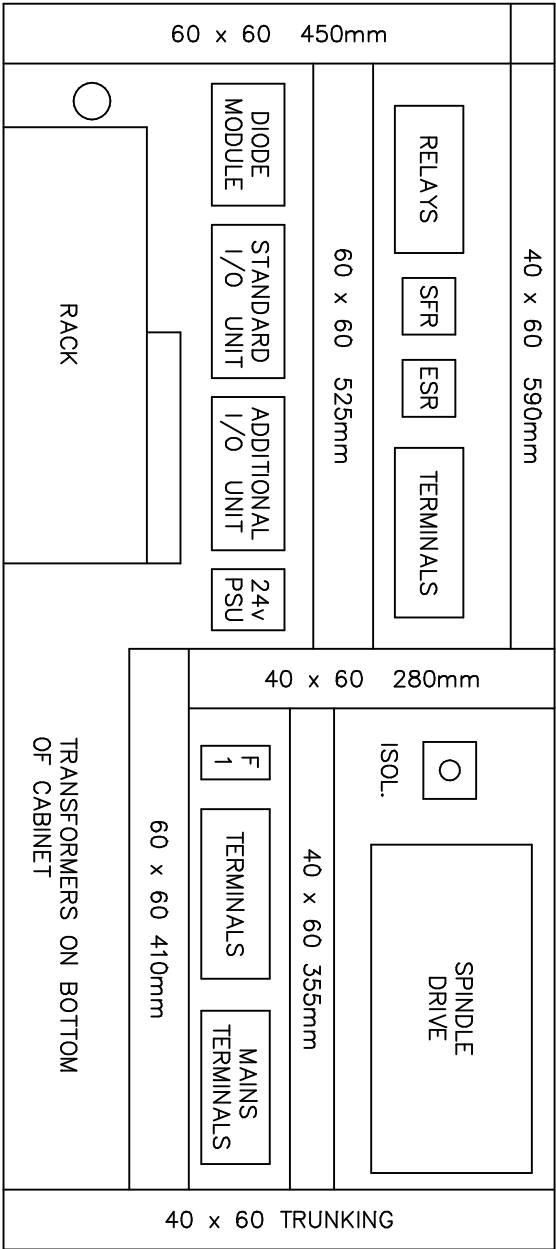
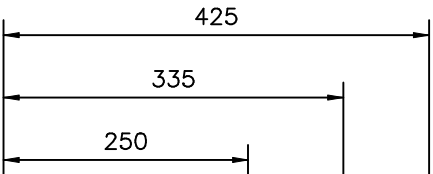
COMPUTER LEAD WIRING  
SHEET 11

SPINDLE DRIVE DETAILS  
SHEET 12

RACK DETAILS  
SHEET 16

DOOR PANEL WIRING  
SHEET 17

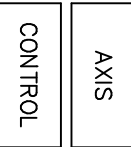
TRANSFORMER DETAILS  
SHEET 18



COMPUTER  
POWER SUPPLY



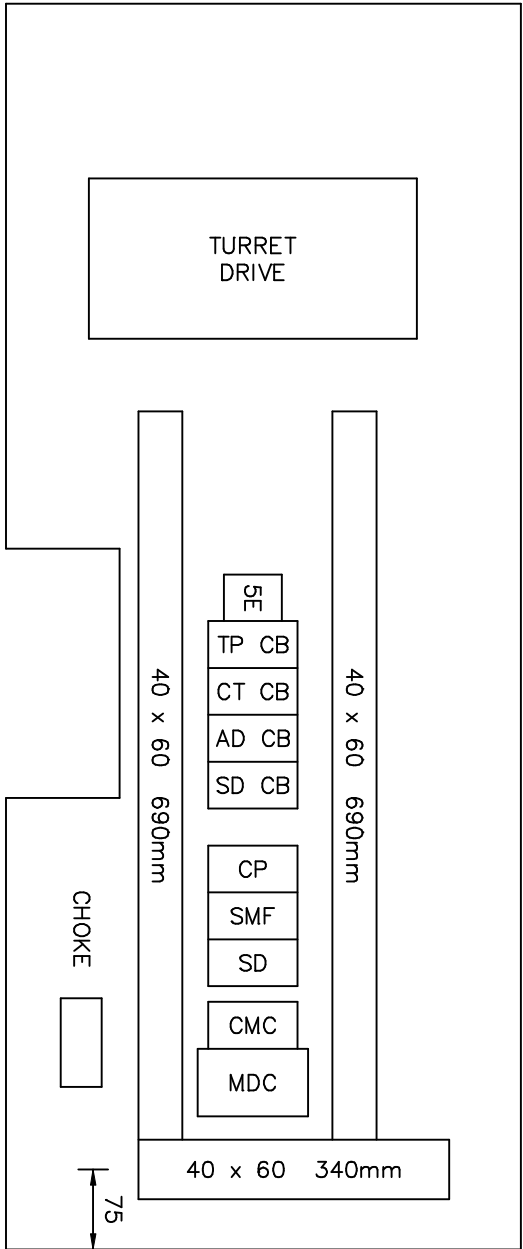
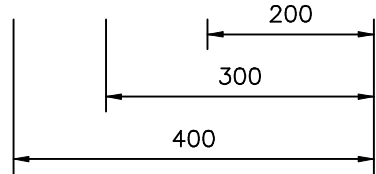
SPINDLE



AXIS  
CONTROL



THERMAL  
TRIP



TU150 E  
PANEL LAYOUT  
DM 8 TURRET

SHEET 5  
[ TU150E ]  
[ S&D ]