

VT DRIVE (6)	SPINDLE MOTOR	
VT DRIVE (7)	SPINDLE MOTOR TACHO	
INALS		
INALS	X AND Z DATUMS	
(A1)		
(A1)		
INALS	E-STOP CONTACT 1	
INALS		
INALS	E-STOP CONTACT 2	
(A1)		
TS (0)	GUARD CONTACT 1	
TS (GND)		
INALS	GUARD CONTACT 2	
(A1+)		

24	YELLOW	
25	GREEN	
26	SCREEN	
27	BLACK	
28	ORANGE	
29	RED	
30	YELLOW	
31	BLACK	
32	ORANGE	
33	RED	
34	YELLOW	
35	RED	98
36	BLUE	92
37	WHITE	93
38	VIOLET	94
39	GREEN	99
40	BROWN	90

SMART-STEP (RESET)	SPINDLE ENCODER				
SMART-STEP (GND)					
SCREEN NOT TAKEN TO EARTH					
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X AXIS MOTOR					
<table><tr><td>R</td><td>Y</td><td>O</td><td>B</td></tr></table>	R	Y	O	B	X AXIS MOTOR
R	Y	O	B		
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Z AXIS MOTOR	Z AXIS MOTOR				
<table><tr><td>R</td><td>Y</td><td>O</td><td>B</td></tr></table>	R	Y	O	B	
R	Y	O	B		
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TURRET BOARD (0V)					
TB0I (A1)					
TB1I (A1)					
TB2I (A1)	TOOLPOST MOTOR				
TB0I (A2)					
TURRET BOARD (4)					

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