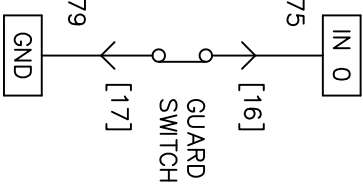


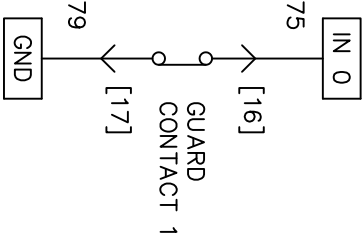
STANDARD
GUARD SWITCH

TERMINALS ON
SMART-STEP
CONTROL BOARD
SEE SHEET 5



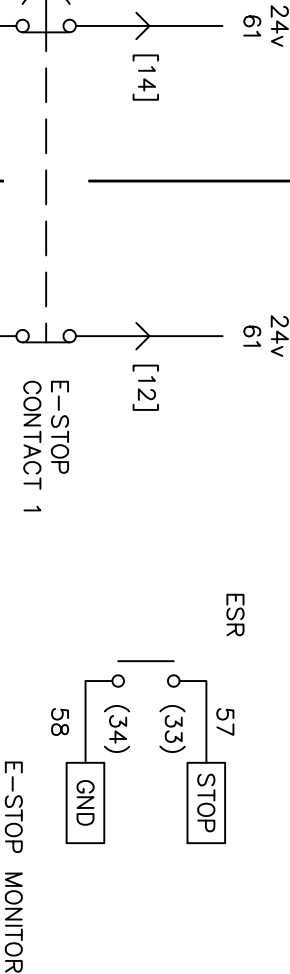
CE BADGING WITH GUARDMASTER (OPTION)

TERMINALS ON
SMART-STEP
CONTROL BOARD
SEE SHEET 5

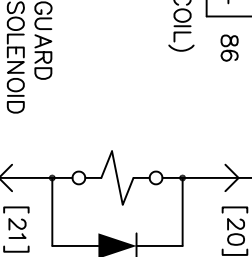
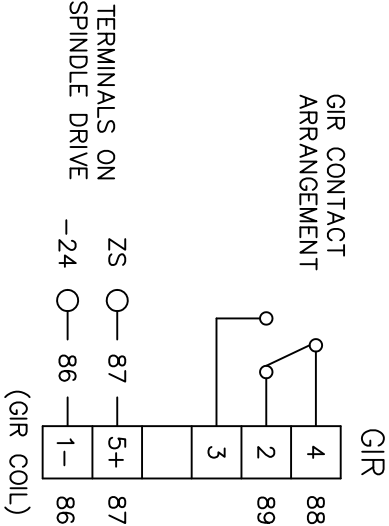


EMERGENCY STOP CIRCUIT AND RELAY CONTACTS

TERMINALS ON
SMART-STEP
CONTROL BOARD
SEE SHEET 5



GIR CONTACT
ARRANGEMENT



< 42 WAY CONNECTOR DETAILS
SEE SHEET 4
SPINDLE DRIVE DETAILS
SEE SHEET 7

