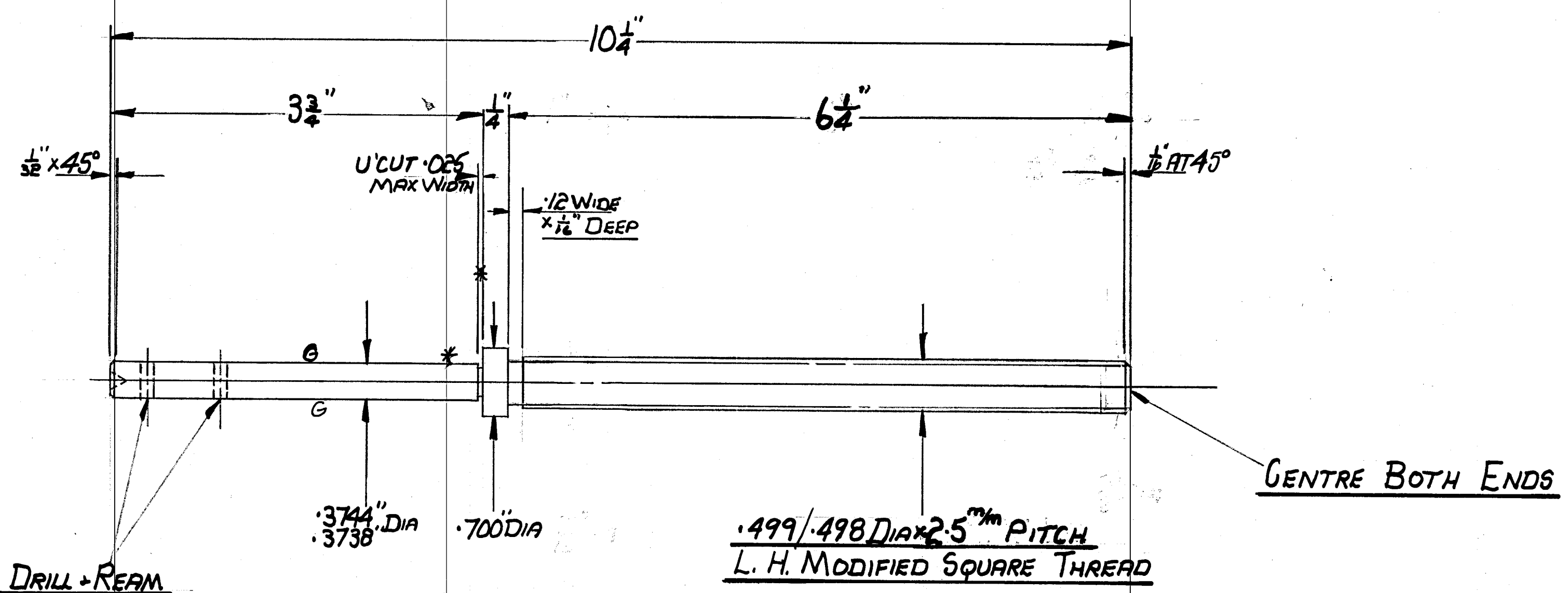


IF IN DOUBT ASK.

DRG.No.



2 HOLES DRILL & REAM  
FOR 1/8" DIA x 3/4" LONG MILLS PINS.  
MARK OFF AT ASSY

\* THESE FACES MUST BE PARALLEL AND SQUARE TO ONE ANOTHER  
RUN-OUT OF THREAD TO BE NOT MORE THAN .0008"/FT.

DENFORD MACHINE TOOLS LTD. BRIGHOUSE, YORKSHIRE.

5" VICEROY LATHE - MILLING ATT. - ADJUSTING SCREW

No.	DESCRIPTION	CHK'D	APP'D	DATE
	ALTERATIONS			

LIMITS ON DIMENSIONS UNLESS OTHERWISE STATED.  
LAR ± 1/2" 3 PLACE DECIMAL ± .005"  
± .010" 4 PLACE DECIMAL ± .0005"

MATL. M.S.  
MATL. SIZE 3/4" DIA x 10 1/2 LUG.  
No. REQD. 1  
MACHINE AT ∇  
GRIND AT 'G'

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE
J.P.				18-3-72	FULL

DRAWING No. ML 130/5