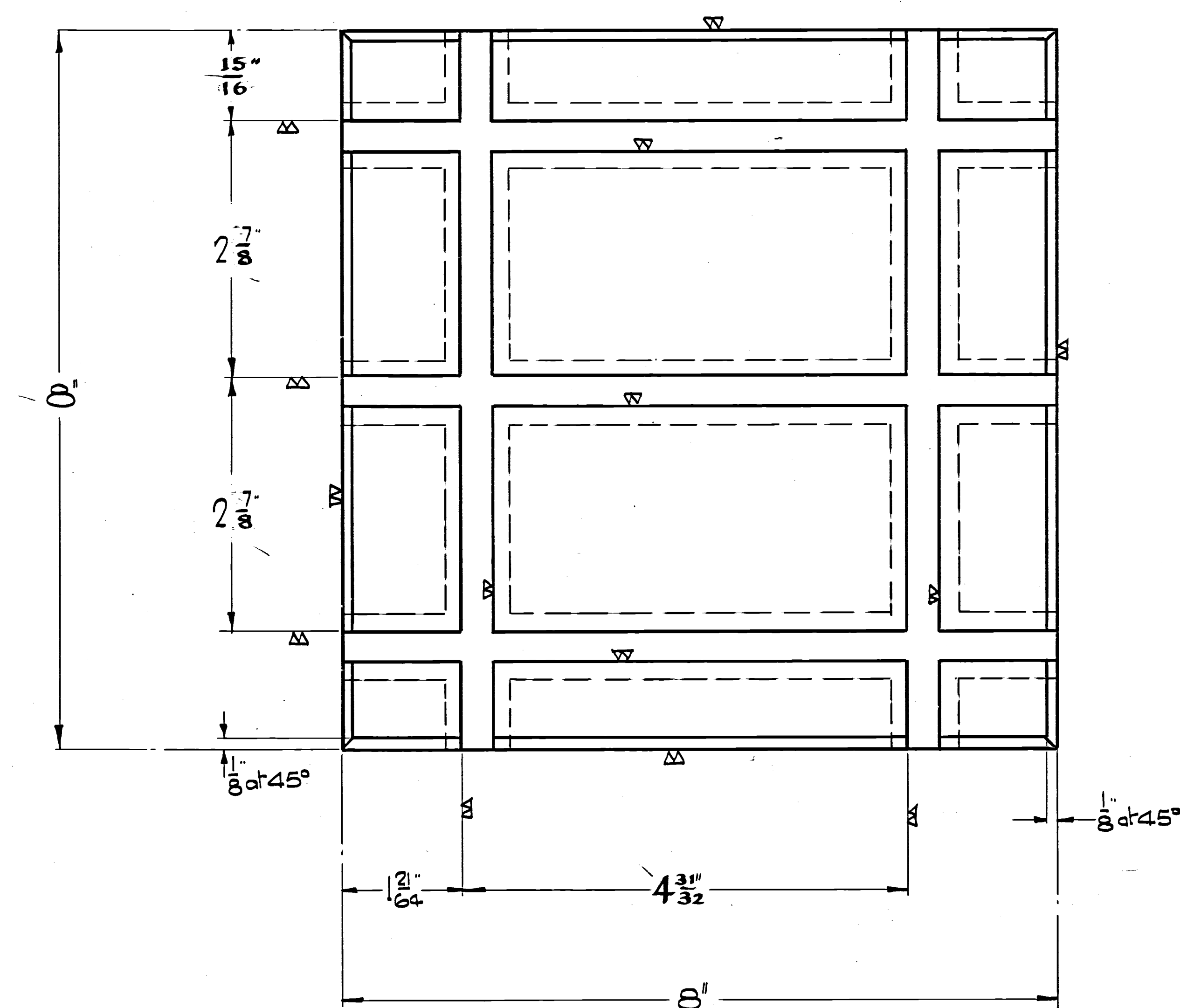


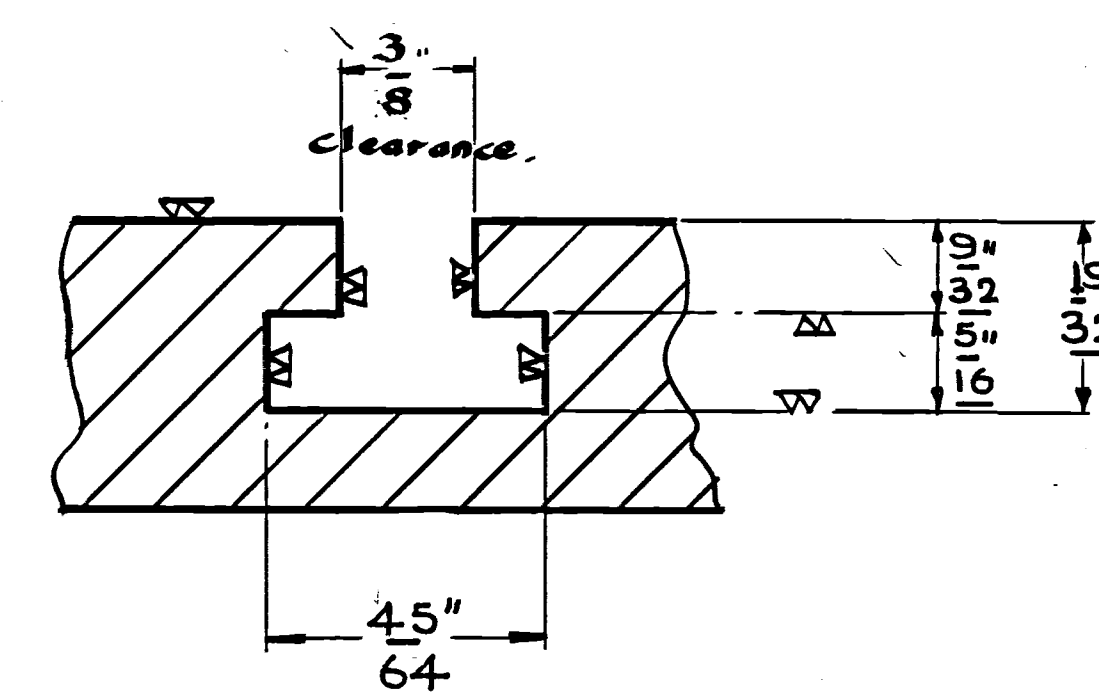
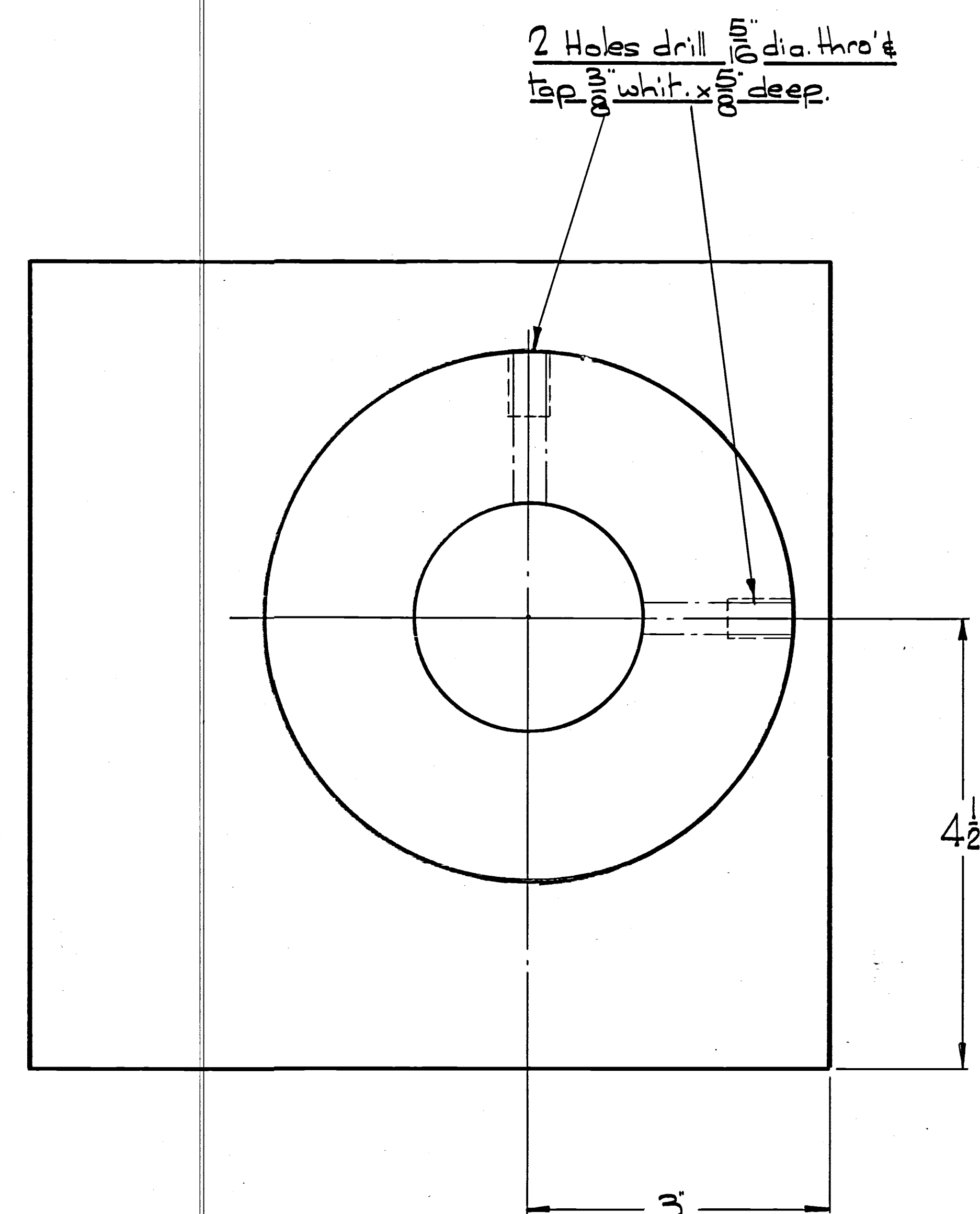
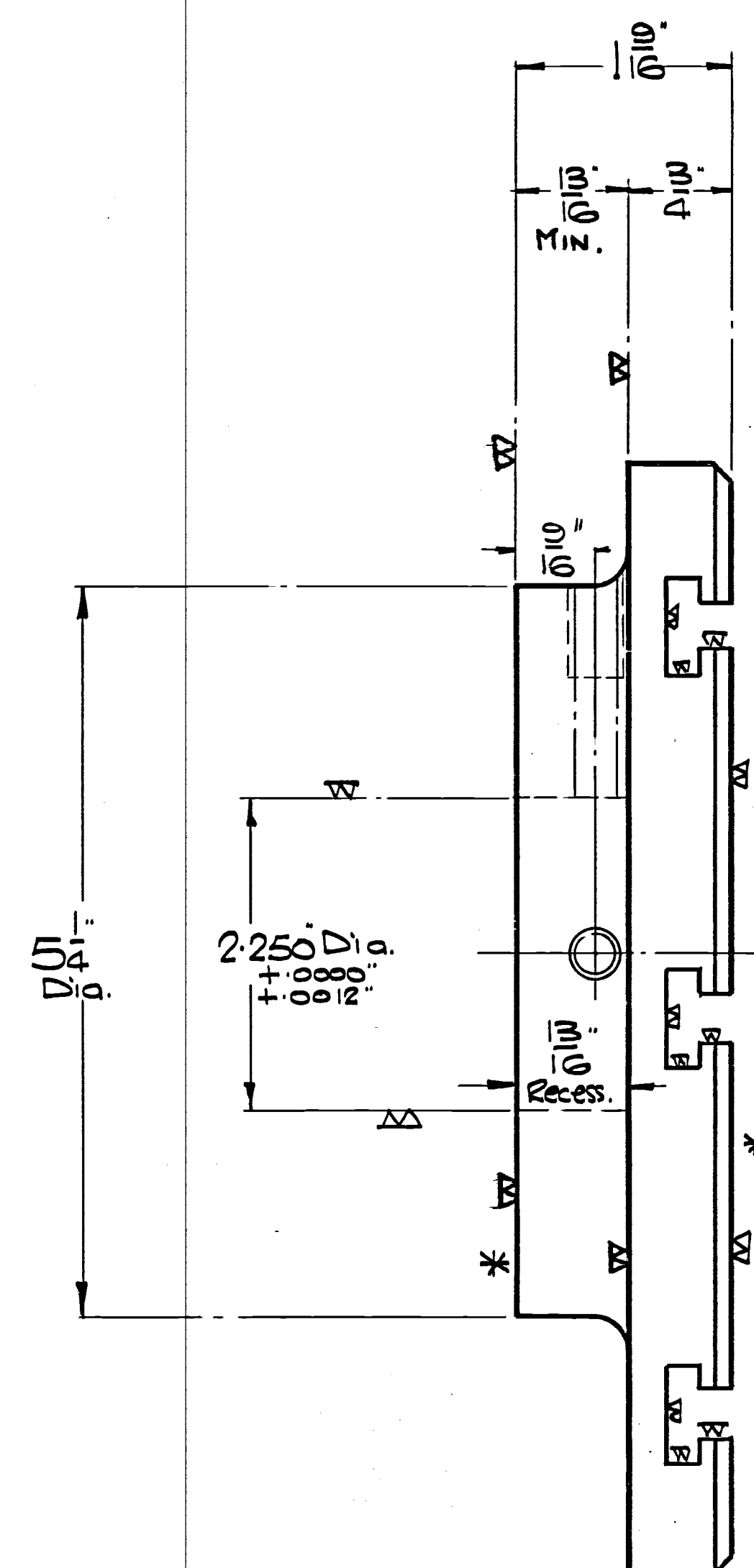
IF IN DOUBT ASK.

N.B. * These 2 faces to be parallel & square to bore.



Remove all sharp corners.

Machine at ∇ .



Scrap view of TEE SLOTS - 2X size.

5" Viceroy Metal Turning Lathe - BORING TABLE.

LIMITS ON DIMENSIONS UNLESS OTHERWISE STATED.
ANGULAR $\pm 1/4^\circ$ 3 PLACE DECIMAL $\pm .005^\circ$
FRACTIONAL $\pm .010$ " PLACE DECIMAL $\pm .0005$ "

DENFORD MACHINE TOOLS LTD.
(INC.) DENFORD SMALL TOOLS (BRIG) LTD.
BRIGHOUSE,
YORKSHIRE.

DRAWN *Ans. D. D. D.*
CHECKED *D*
PASSED
DATE 21.8.61.

MAT. CAST IRON.
MAT. SIZE CASTING.
No. REQD. 1 SCALE Full.
DRAWING No. M.L.118/1