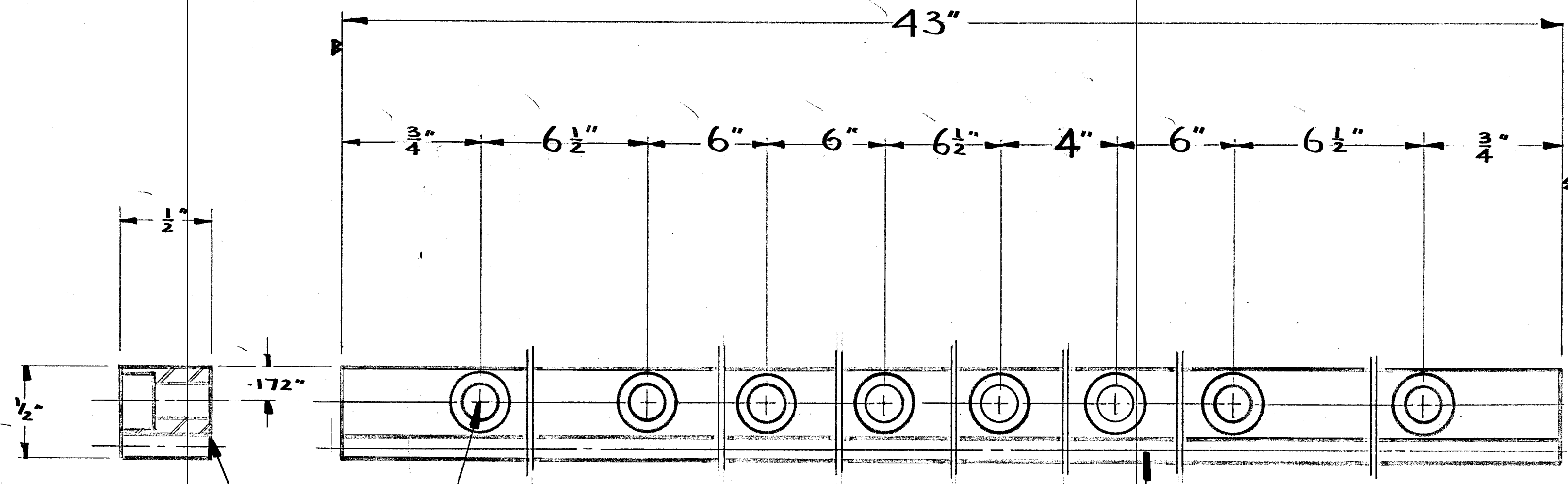


IF IN DOUBT ASK.

Redrawn 27.4.65

2368/77 4.4.77

2643/78.27.11.78.D



N.B. Break through  
burr MUST be at this  
side

8 holes drill  $\frac{3}{16}$ " dia &  
c'bore  $\frac{1}{16}$ " dia &  $\frac{3}{16}$ " deep jig  
drill

Machine at w

16 D.P. : Whole tooth depth - 1.348"

Addendum - 0.625" : 20° Press. Angle.

Pitch - 1.463" : Cut over full length

5" Viceroy Metal Lathe : 52" Bed Rack.

DENFORD MACHINE TOOLS LTD.  
(Inc.) DENFORD SMALL TOOLS (BRIG) LTD.  
BRIGHOUSE,  
YORKSHIRE.

DRAWN  
M.M. Sowden  
CHECKED  
AS  
DATE  
27.4.65

MAT. Mild Steel  
MAT SIZE  $\frac{1}{2}$ " sq. x 43"  
No. REQD. 1  
SCALE Full x 2  
DRAWING No.  
ML 100/403 B