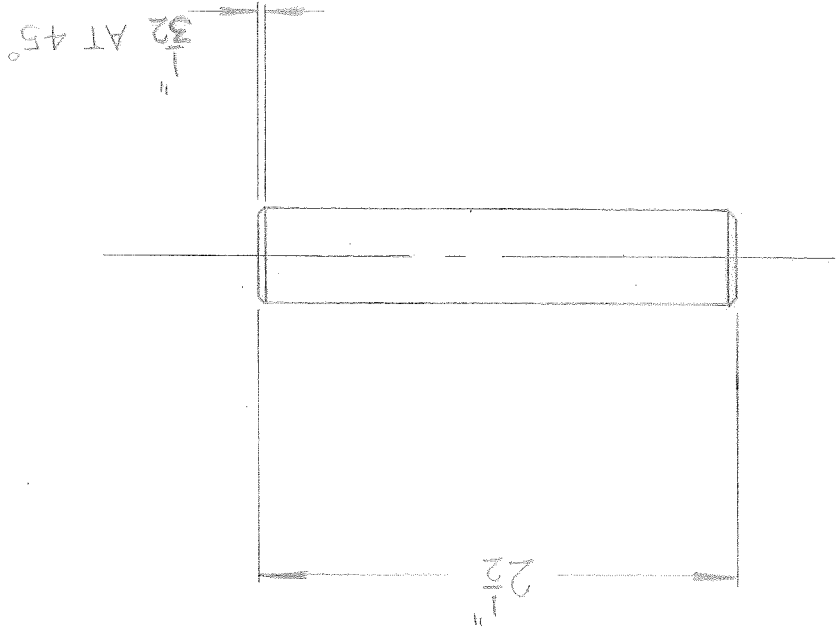
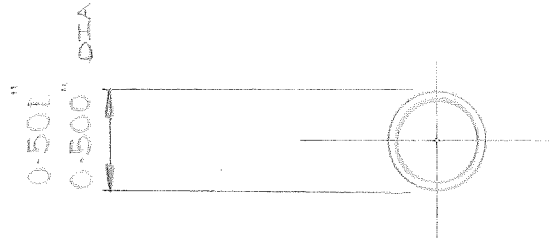


IF IN DOUBT ASK

ALTERATIONS



OIL BLACK

LIMITS ON DIMENSIONS UNLESS OTHERWISE STATED.
ANGULAR $\pm \frac{1}{2}^\circ$ 3 PLACE DECIMAL $\pm .005''$
FRACTIONAL $\pm .010''$ 4 PLACE DECIMAL $\pm .0005''$

SENIOR 'E' TYPE CAPSTAN PIN

DENFORD MACHINE TOOLS LTD.	DRAWN	G.A.	MAT.	M.S.
(Inc.) DENFORD SMALL TOOLS (BRIG) LTD.	CHECKED		MAT. SIZE	$\frac{5}{8}$ " DIA
BRIGHOUSE,	PASSED		No. REQD.	one
YORKSHIRE.	DATE	6.10.87	DRAWING No.	DS. 6AE.

IF IN DOUBT ASK

ALTERATIONS



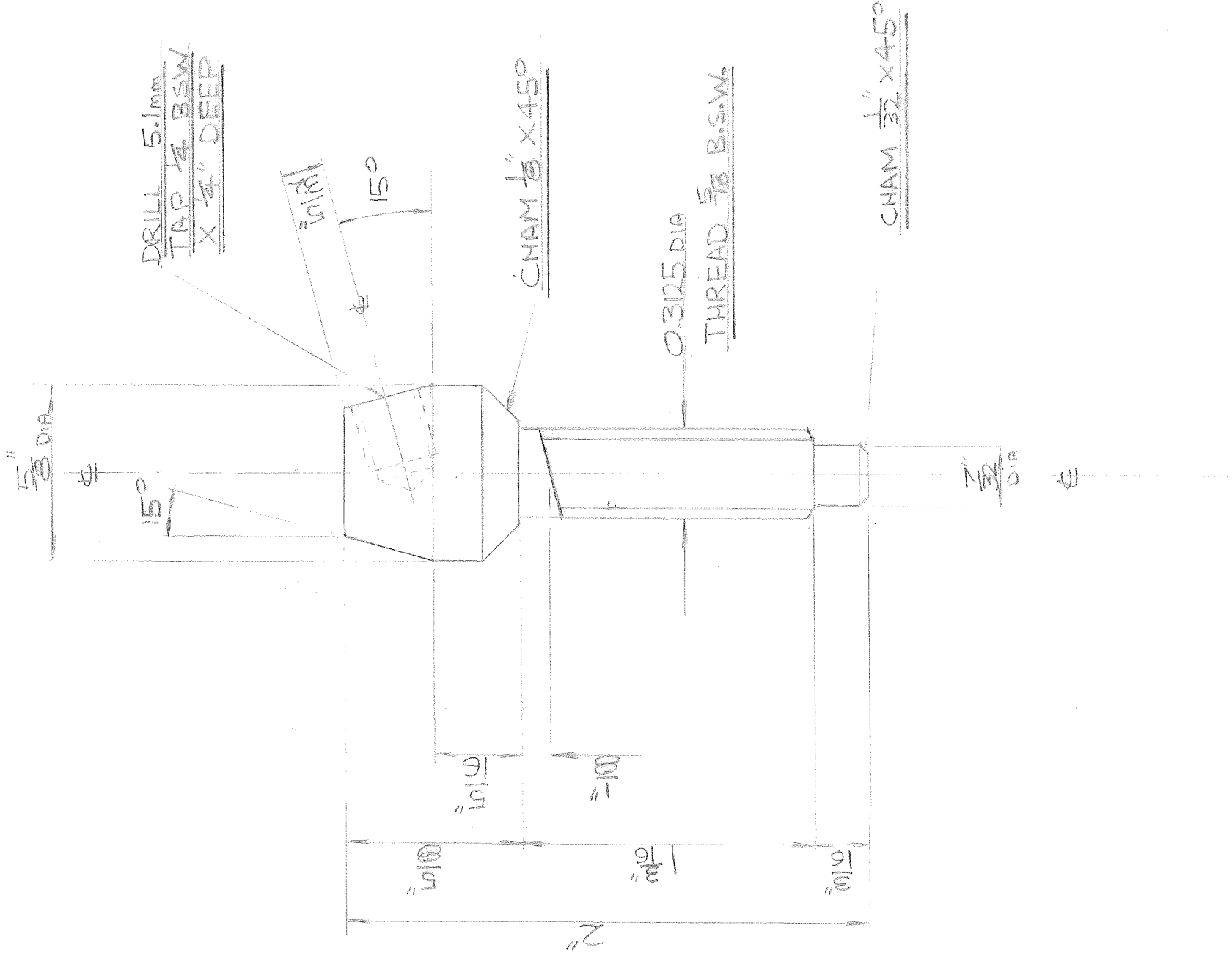
LIMITS ON DIMENSIONS UNLESS OTHERWISE STATED.
ANGULAR $\pm .010^\circ$ 3 PLACE DECIMAL $\pm .005$
FRACTIONAL $\pm .010$ 4 PLACE DECIMAL $\pm .0005$

SENIOR JUNIOR MILLER COLUMN INSPECTION COVER

DENFORD MACHINE TOOLS LTD.	DRAWN	A. M.	MAT.	ZINTEC
(Inc.) DENFORD SMALL TOOLS (BRIG) LTD.	CHECKED		MAT. SIZE	1.5mm THICK
BRIGHOUSE,	PASSED		No. REQD.	ONE
YORKSHIRE.	DATE	24.9.86	SCALE	1:2
			DRAWING No.	DS.7J

IF IN DOUBT ASK

ALTERATIONS



LIMITS ON DIMENSIONS UNLESS OTHERWISE STATED.
ANGULAR $\pm \frac{1}{2}^\circ$ 3 PLACE DECIMAL $\pm .005$ "
FRACTIONAL $\pm .010$ " 4 PLACE DECIMAL $\pm .0005$ "

SENIOR MACHINES

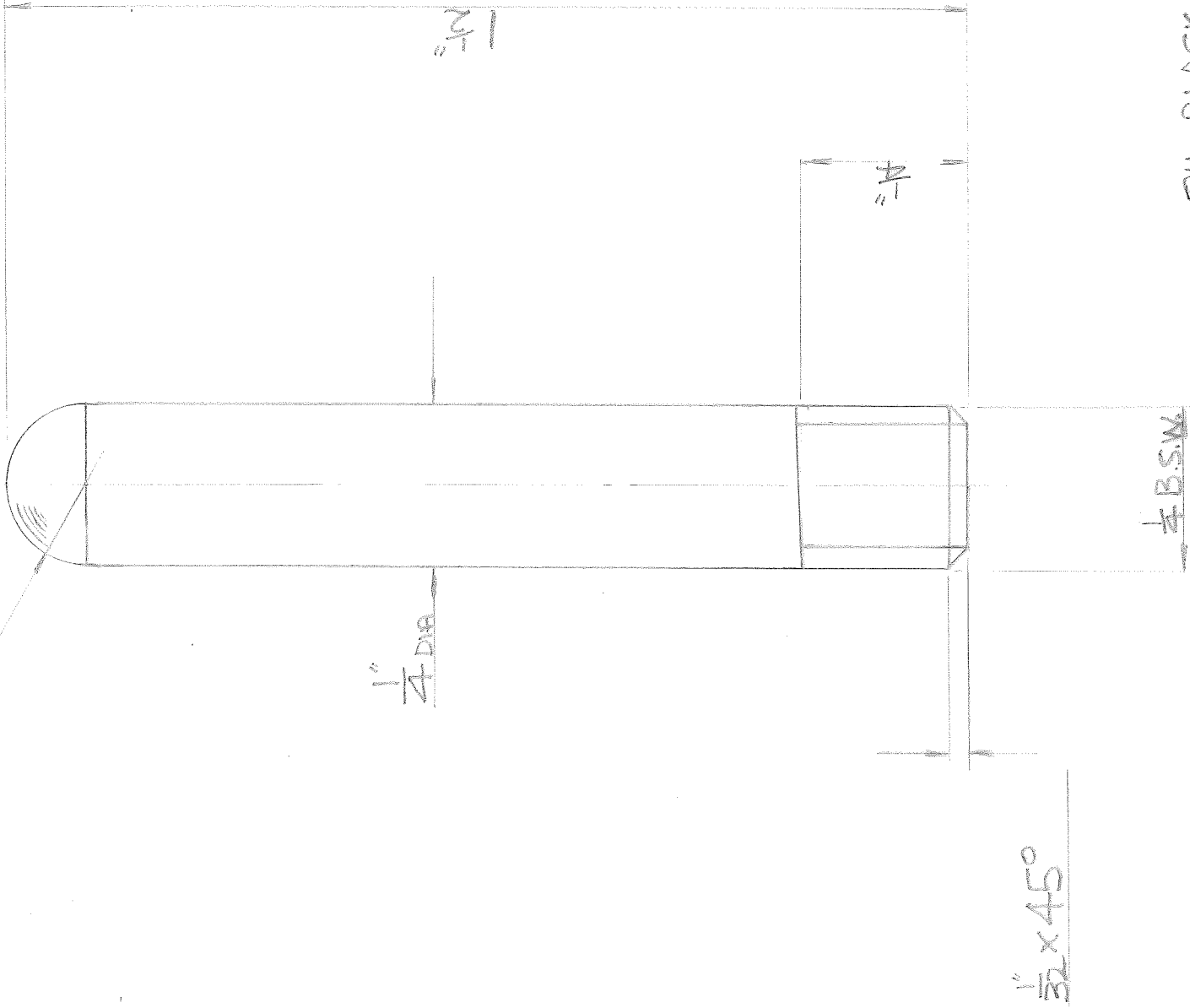
LOCKING SCREW

DENFORD MACHINE TOOLS LTD.	DRAWN	A.M.	MAT.	MILD STEEL
(Inc.) DENFORD SMALL TOOLS (BRIG) LTD.	CHECKED		MAT. SIZE	5/8 BAR
BRIGHOUSE,	PASSED		No. REOD.	ONE
YORKSHIRE.	DATE	16.9.85	SCALE	2x FULL
			DRAWING No.	DS. 14

IF IN DOUBT ASK

ALTERATIONS

1" HEMISPHERICAL RADIUS



LIMITS ON DIMENSIONS UNLESS OTHERWISE STATED.

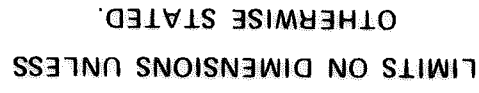
ANGULAR $\pm \frac{1}{2}^\circ$ 3 PLACE DECIMAL $\pm .005''$
FRACTIONAL $\pm .010''$ 4 PLACE DECIMAL $\pm .0005''$

SENIOR MACHINES

LOCKING SCREW HANDLE

DENFORD MACHINE TOOLS LTD.	DRAWN	A.M.	MAT.	MILD STEEL
(Inc.) DENFORD SMALL TOOLS (BRIG) LTD.	CHECKED		MAT. SIZE	1/4" BAR
BRIGHOUSE,	PASSED		No. REQD.	ONE
YORKSHIRE.	DATE	16.9.85	SCALE	4xFULL
			DRAWING No.	DS . 14 A

ALTERATIONS

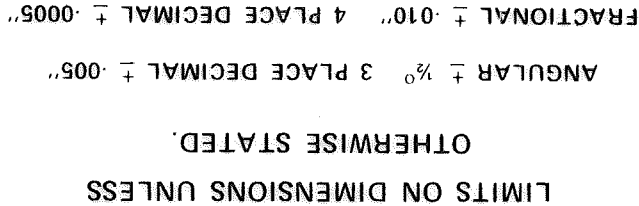


ANGULAR $\pm \frac{1}{2}''$ 3 PLACE DECIMAL $\pm .005''$
FRACTIONAL $\pm .010''$ 4 PLACE DECIMAL $\pm .0005''$

SCALE 2:1

DS. 33A

ALTERATIONS



DENFORD MACHINE TOOLS LTD.
(Inc.) DENFORD SMALL TOOLS (BRIG) LTD.
BRIGHOUSE,
YORKSHIRE.

CHECKED	MAT. SIZE

No. REQD. ONE

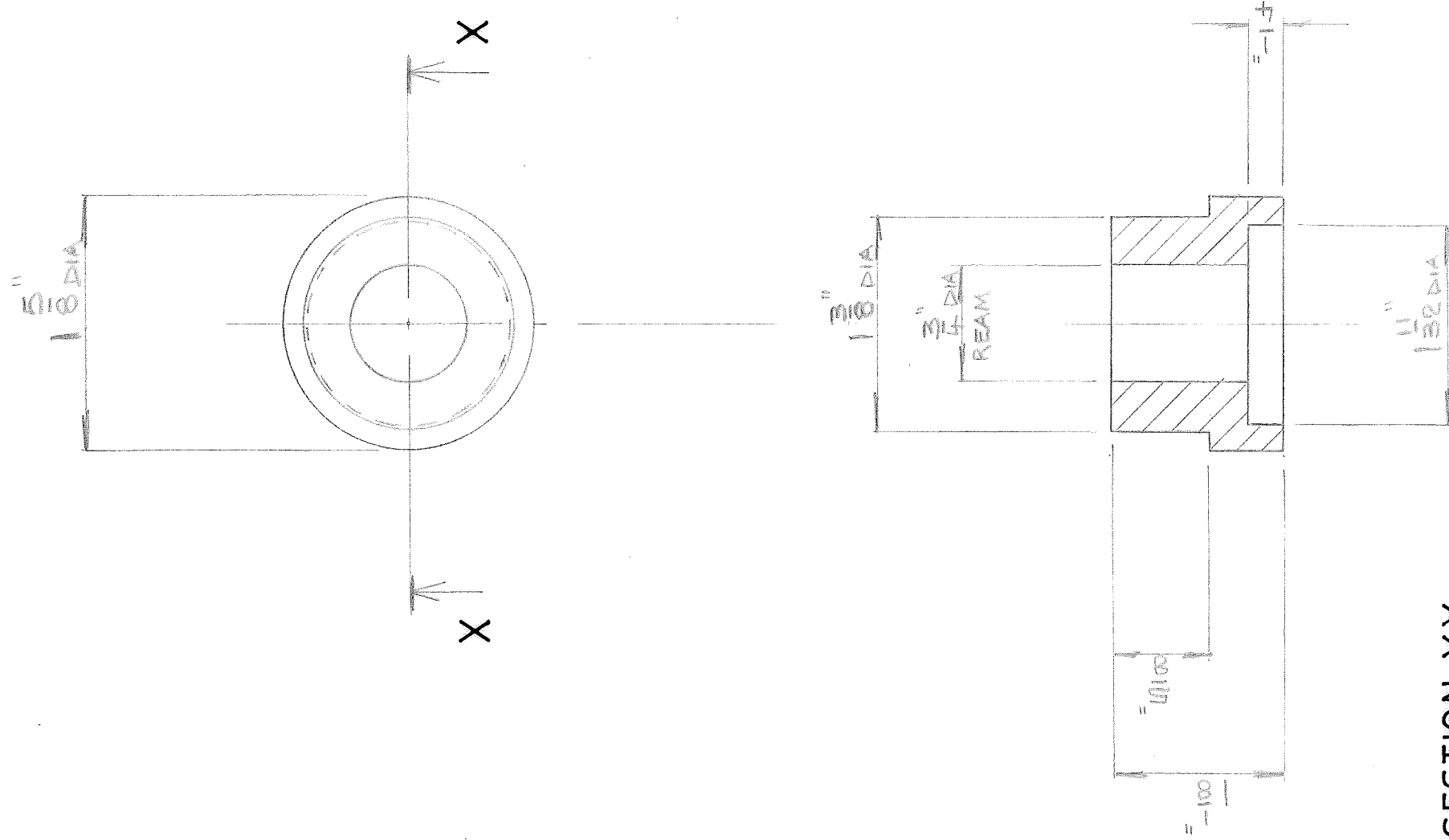
YORKSHIRE.

DATE 27 1 88

DS 36E

IF IN DOUBT ASK

ALTERATIONS



SECTION XX

LIMITS ON DIMENSIONS UNLESS OTHERWISE STATED.

ANGULAR $\pm \frac{1}{2}^\circ$ 3 PLACE DECIMAL $\pm .005$

FRACTIONAL $\pm .010$ 4 PLACE DECIMAL $\pm .0005$

SENIOR SMI TABLE THRUST COLLAR

DENFORD MACHINE TOOLS LTD.

(Inc.) DENFORD SMALL TOOLS (BRIG) LTD.

BRIGHOUSE,
YORKSHIRE.

DRAWN GA

CHECKED

PASSED

DATE 6 3 89

MAT. MS

MAT SIZE

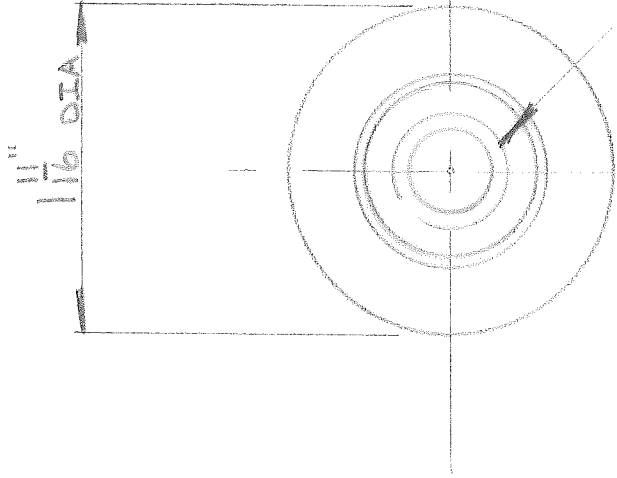
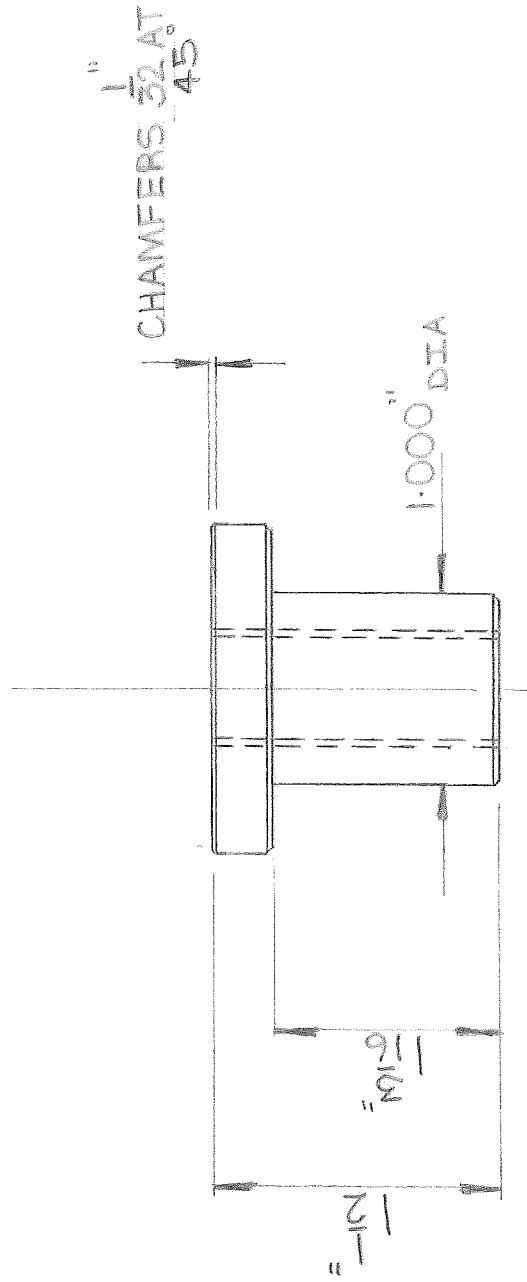
No. REQD. 1

SCALE 1:1

DRAWING No.

DS.38

IF IN DOUBT ASK



5/8" ACME FORM 10 T.P.I. R.H.

LIMITS ON DIMENSIONS UNLESS OTHERWISE STATED.
ANGULAR $\pm \frac{1}{2}^\circ$ 3 PLACE DECIMAL $\pm .005''$
FRACTIONAL $\pm .010''$ 4 PLACE DECIMAL $\pm .0005''$

ALTERATIONS

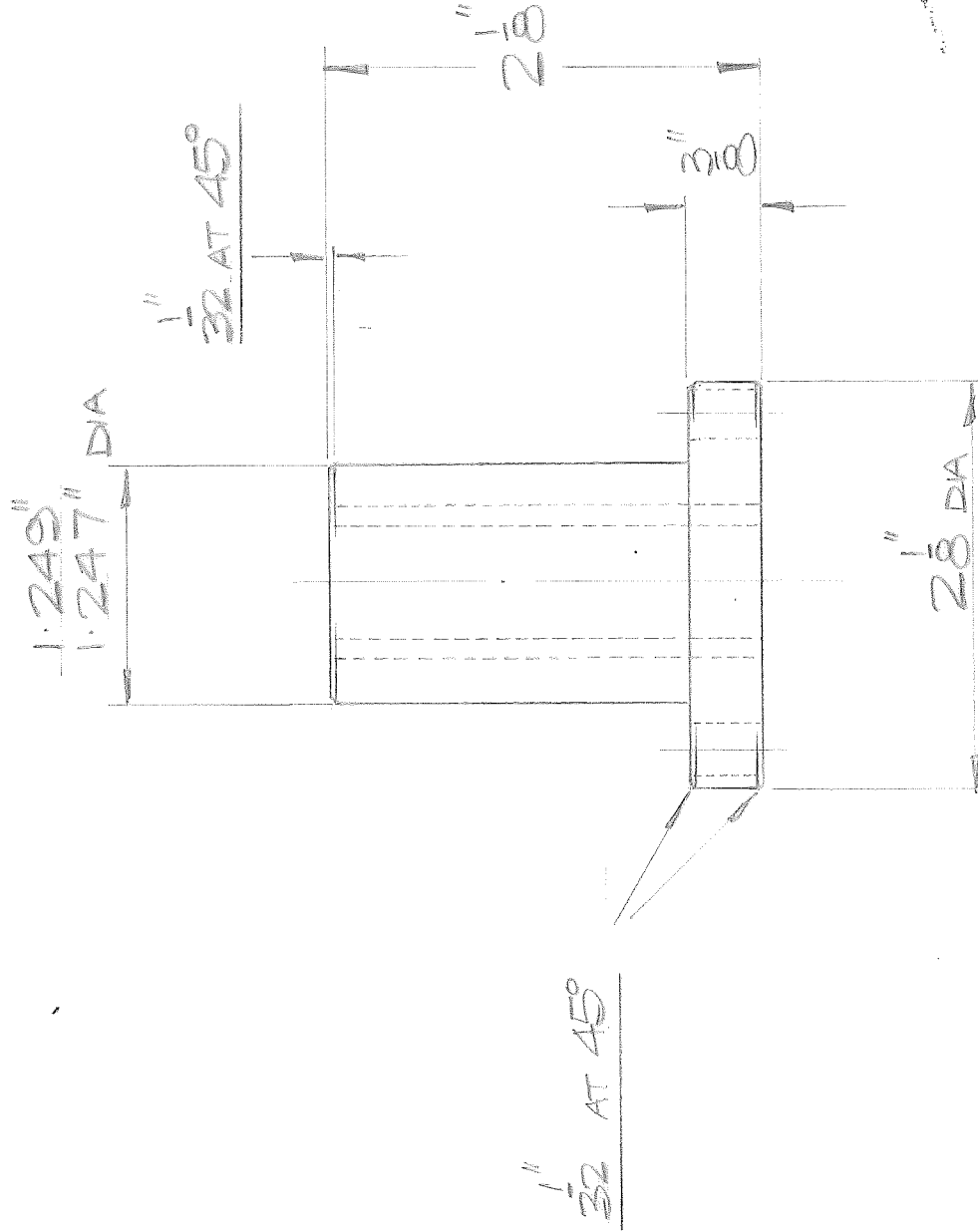
E.TYPE.

TABLE SCREW NUT

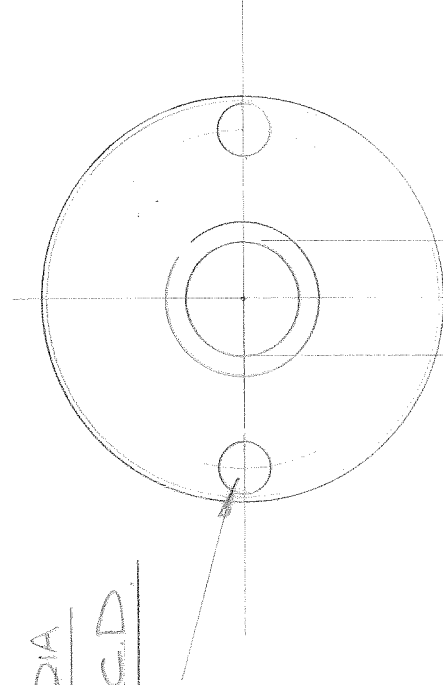
DENFORD MACHINE TOOLS LTD.	DRAWN	G.A.	MAT. Phosph. bronze		
(Inc.) DENFORD SMALL TOOLS (BRIG) LTD.	CHECKED		MAT. SIZE		
BRIGHOUSE,	PASSED		No. REQD.	ONE	SCALE 1:1
YORKSHIRE.	DATE	26-1-88	DRAWING No. DS. 39.E		

IF IN DOUBT ASK

ALTERATIONS



2 HOLES, $\frac{9}{32}$ DIA
ON A $1\frac{3}{4}$ P.C.D.



DRILL $\frac{35}{64}$ DIA
THRD .750 DIA 5 T.P.I.
ACME FORM RH.

LIMITS ON DIMENSIONS UNLESS
OTHERWISE STATED.

ANGULAR $\pm \frac{1}{2}^\circ$ 3 PLACE DECIMAL $\pm .005$
FRACTIONAL $\pm .010$ 4 PLACE DECIMAL $\pm .0005$

SENIOR 'VS' MILLER TABLE FEEDNUT (IMPERIAL)

DENFORD MACHINE TOOLS LTD.
(Inc.) DENFORD SMALL TOOLS (BRIG) LTD.
BRIGHOUSE,
YORKSHIRE.

DRAWN W.

CHECKED

PASSED

DATE 24.7.87

MAT. Phos Bronze

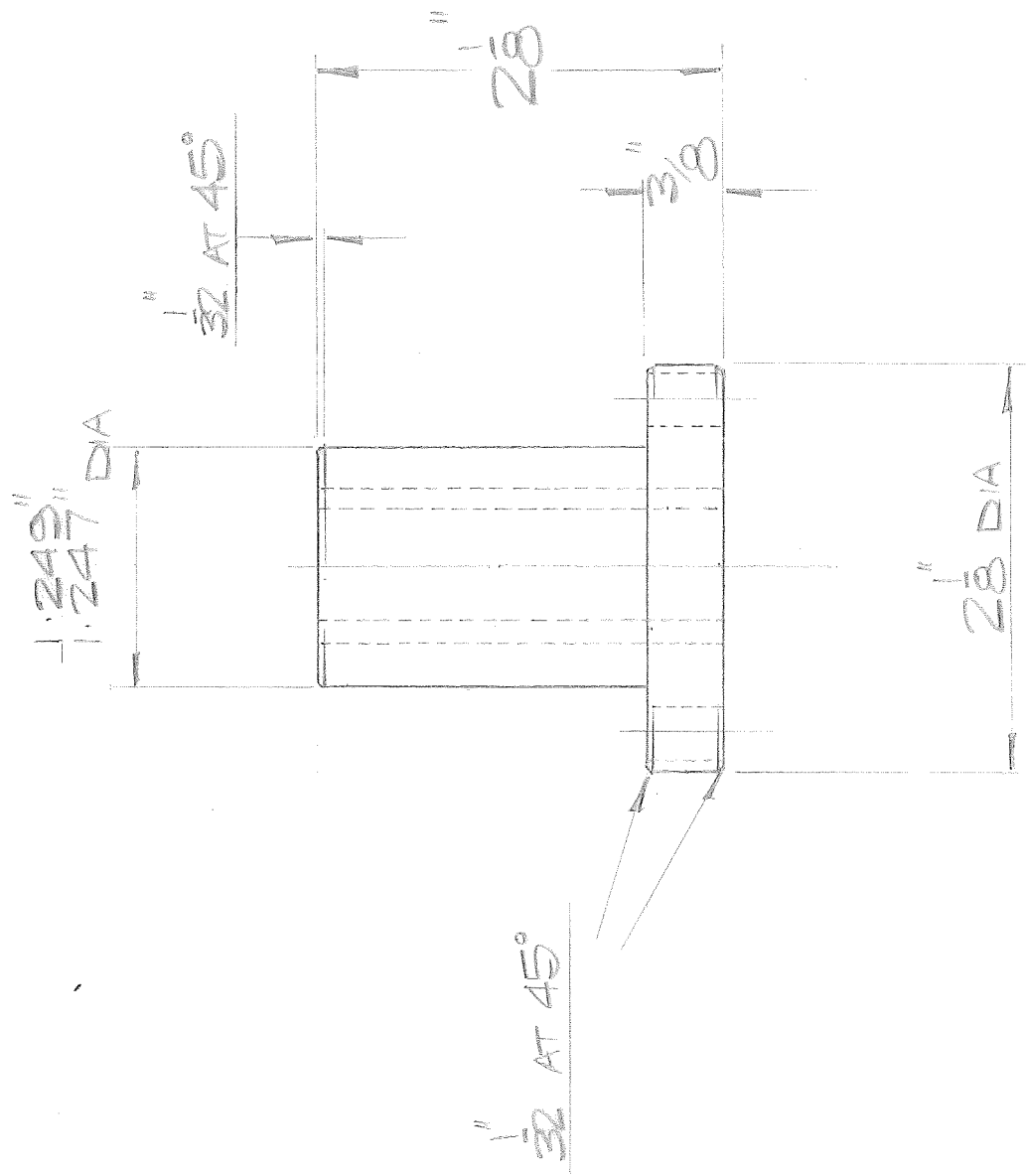
MAT. SIZE Casting

No. RECD. ONE SCALE 1:1

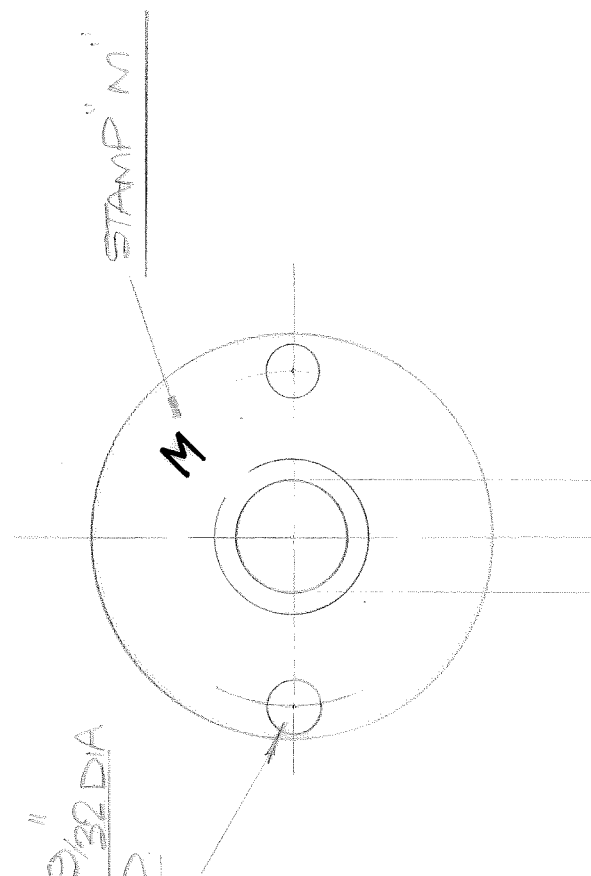
DRAWING No. DS 39

IF IN DOUBT ASK

ALTERATIONS



2 HOLES DRILL $\frac{9}{32}$ DIA
ON A $\frac{13}{4}$ P.C.D.



DRILL $\frac{17}{32}$ DIA
THR'D. .750 DIA 5 MM P.
ACME FORM RH.

LIMITS ON DIMENSIONS UNLESS
OTHERWISE STATED.

ANGULAR $\pm \frac{1}{2}^\circ$ 3 PLACE DECIMAL $\pm .005^\circ$
FRACTIONAL $\pm .010$ 4 PLACE DECIMAL $\pm .0005$

SENIOR 'VS' MILLER TABLE FEEDNUT (METRIC)

DENFORD MACHINE TOOLS LTD.	DRAWN	1V.	MAT.	Phos Bronze
(Inc.) DENFORD SMALL TOOLS (BRIG) LTD.	CHECKED		MAT. SIZE	Casting
BRIGHOUSE,	PASSED		No. RECD.	ONE
YORKSHIRE.	DATE	24.7.87	SCALE	1:1
			DRAWING No.	DS 39 M