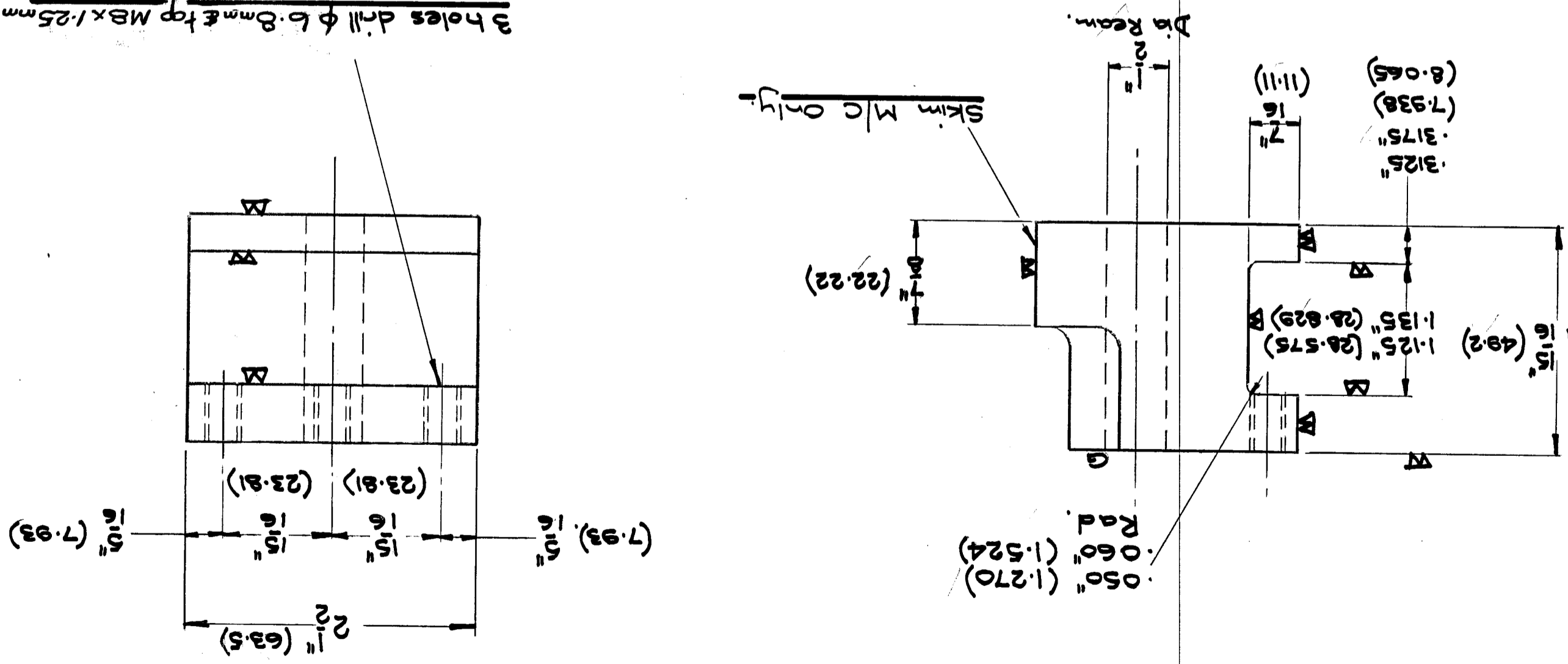
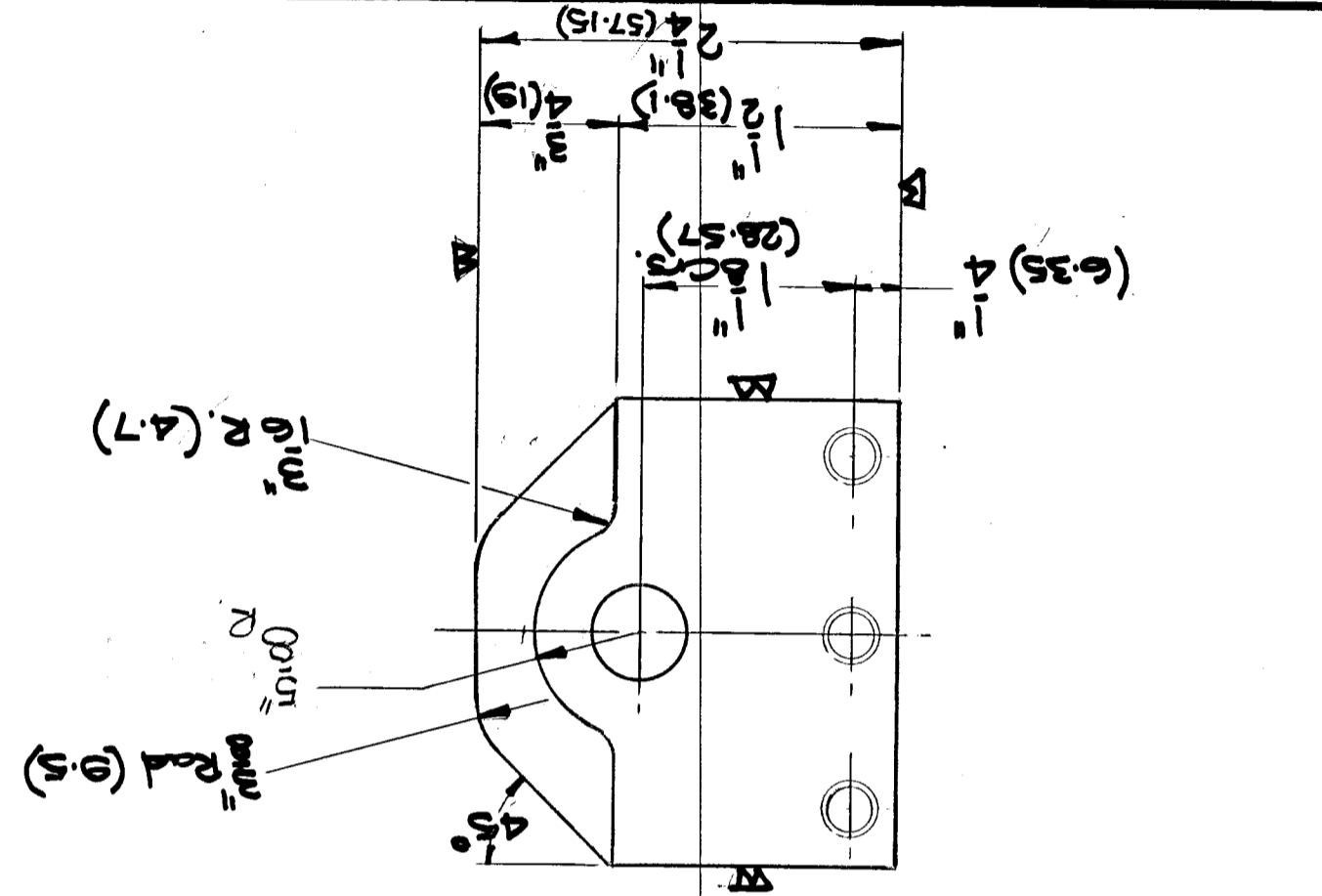


DRG.No.

IF IN DOUBT ASK.



3 holes drill ϕ 6.8mm \pm top MBx1.25mm
Chfr all corners 16 at 45° Max.
Metric dimensions in brackets



No.		DESCRIPTION		CHG'D APP'D		DATE	
2147/75.24.435V							
1755ho.17.4.70.R.D.							
Redrawn 17.4.70.R.J.							

ALTERATIONS			
LIMITS ON DIMENSIONS UNLESS OTHERWISE STATED.			
ANGULAR \pm 1/2° 3 PLACE DECIMAL \pm .005"			
FRACTIONAL \pm .010" 4 PLACE DECIMAL \pm .0005"			
MATERIAL: Mall Iron			
MATERIAL SIZE: Cashing			
No. RECD: 1			
MACHINE AT: VV			
GRIND AT: 16			

DRAWING No. M.L100/801			
DRAWN	TRACED	CHECKED	APPROVED
R.D.			
DATE: 17.4.70.			
SCALE: Full.			

5" Viceroy Metal Lathe: - Tool Post Base.

DENFORD MACHINE TOOLS LTD. ENGHUSE, YORKSHIRE