

DRG. No.



5" 'Viceroy' Screwcutting Lathe. — METRIC LEADSCREW.

Thd. depth 1.5% Request E. Green 23.1.68. 2056/73 DR 17.9.73 2436/77 IV. 24.07				LIMITS ON DIMENSIONS UNLESS OTHERWISE STATED. ANGULAR $\pm \frac{1}{10}^{\circ}$ 3 PLACE DECIMAL $\pm .005^{\circ}$ FRACTIONAL $\pm \frac{1}{100}^{\circ}$ 4 PLACE DECIMAL $\pm .0005^{\circ}$		MATL. M.S. MATL. SIZE 3" Dia X 45" No. REQ. 1. MACHINE ALL OVER. GRIND AT 'G'.		DRAWN I.V. TRACED CHECKED APPROVED DATE 15.11.68 SCALE Full	
No. DESCRIPTION CHK'D APP'D DATE ALTERATIONS				DRAWING No. M.L. 105/402 C					