

TO START FROM THE BEGINNING WITH THE PARAMETERS ;

1) POWER UP THE MACHINE WITH
RESET AND DELETE PRESSED.
THIS WILL CLEAR THE MEMORY.

2) GO TO 1ST PAGE OF PARAMETERS
SET PWE = 1

3) GO TO MDI MODE

4) ENTER THE 900 PARAMETERS

5) IF YOU GET ANY ALARMS NUMBERED
1000 OR 2000

YOU NEED TO ENTER THE FOLLOWING DIAGNOSTICS

DRIVE TRANSFORMER OVERHEAT	453	00000100
SPINDLE MOTOR OVERHEAT	455	00000010
X MOTOR OVERHEAT	455	00000100
Z MOTOR OVERHEAT	455	00001000

6) YOU SHOULD NOW BE ABLE TO ENTER THE
MACHINE PARAMETERS , AS THE TWO ORIGINAL
SHEETS YOU WERE SENT.

7) FINALLY YOU CAN ENTER THE TWO DIAGNOSTICS
I SENT EARLIER

450 00000001

453 00000001

