

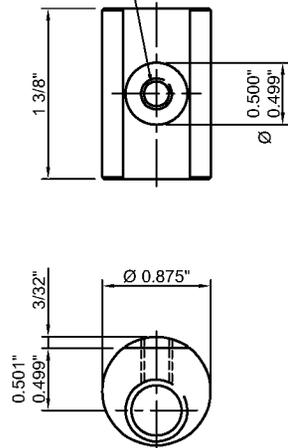
IF IN DOUBT ASK

MARCH 1961 - JUNE 1970

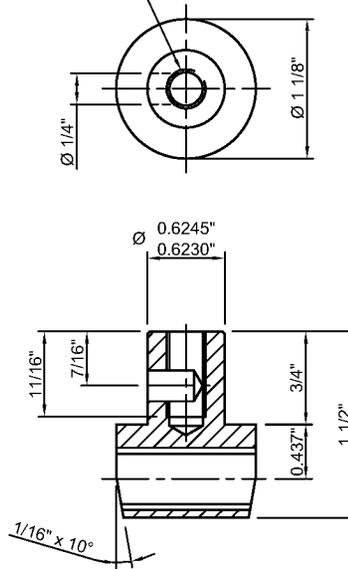
JUNE 1970 - SEP 1984

FROM SEP 1984

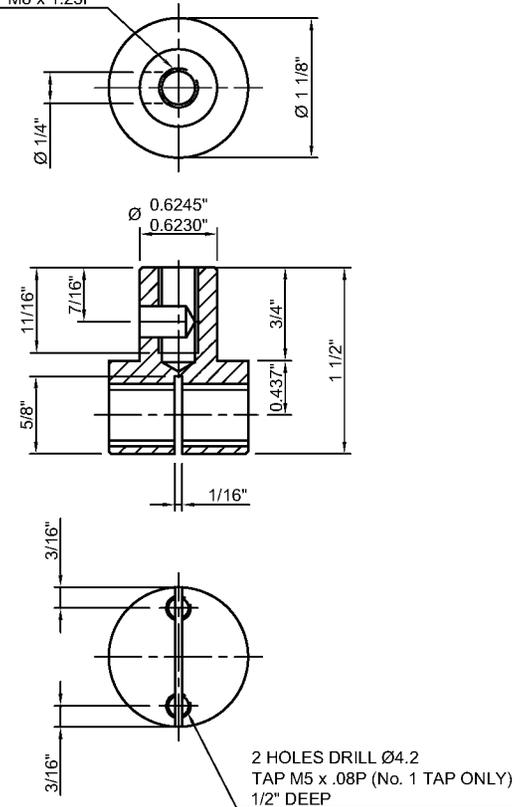
DRILL & TAP 1/4" BSW  
MARK OFF ON ASSEMBLY



DRILL Ø6.8  
TAP M8 x 1.25P



DRILL Ø6.8  
TAP M8 x 1.25P



THREAD DATA

	ENGLISH	METRIC
BORE DIA	0.405"	0.4063"
THREAD DIA	0.500"	0.500"
THREAD PITCH	10 TPI	2.5mm
FORM	MODIFIED SQUARE	
DIRECTION	LH	LH
THREAD DEPTH	0.050"	0.0492"
LEAD	0.100"	0.098425"

(0.00157" DIFFERENCE)

BREAK SHARP EDGES

UNLESS STATED OTHERWISE  
ALL DIMENSIONS ARE IN mm  
LIMITS ON DIMENSIONS ANGULAR ± 0.5°  
LINEAR / DIAMETRAL ± 0.25mm  
MACHINE SURFACES Ra 3.2  
ALL THREADS TO BE CLASS 6H / 6g  
UNSPECIFIED GEOMETRIC TOLERANCES  
TO LIE WITHIN THE TOLERANCE ZONE.

**DENFORD**

COMPUTERISED MACHINES AND SYSTEMS

DRAWN	IV	CHECKED	
DATE	12.04.2001		3 <sup>RD</sup>
SCALE	1:1		
MATERIAL	PHOSPHOR BRONZE		
TITLE	CROSS SLIDE FEED NUTS		
PART N°.	ML100/512		